

High-performance supercapacitors based on hierarchically porous carbons with a three-dimensional conductive network structure

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Abstract

Clews of polymer nanobelts (CsPNBs) have the advantages of inexpensive raw materials, simple synthesis and large output. Novel clews of carbon nanobelts (CsCNBs) have been successfully prepared by carbonizing CsPNBs and by KOH activation subsequently. From the optimized process, CsCNBs*4, with a specific surface area of $2291 \text{ m}^2 \text{ g}^{-1}$ and a pore volume of up to $1.29 \text{ cm}^3 \text{ g}^{-1}$, has been obtained. Fundamentally, the CsCNBs possess a three-dimensional conductive network structure, a hierarchically porous framework, and excellent hydrophilicity, which enable fast ion diffusion through channels and a large enough ion adsorption/desorption surface to improve electrochemical performance of supercapacitors. The product exhibits a high specific capacitance of 327.5 F g^{-1} at a current density of 0.5 A g^{-1} in a three-electrode system. The results also reveal a high-rate capacitance (72.2% capacitance retention at 500 mV s^{-1}) and stable cycling lifetime (95% of initial capacitance after 15 000 cycles). Moreover, CsCNBs*4 provides a high energy density of 29.8 W h kg^{-1} at a power density of 345.4 W kg^{-1} in 1 M tetraethylammonium tetrafluoroborate/acetonitrile (TEABF₄/AN) electrolyte. These inspiring results imply that this carbon material with a three-dimensional conductive network structure possesses excellent potential for energy storage.

1. Introduction

As the market for electric vehicles and portable electronic devices grows rapidly, the storage of electrical energy is attracting increasing interest. During the past few decades, supercapacitors have been extensively studied because of their superior characteristics, such as their rapid charge–discharge rates, long cycle lives, wide operating temperature ranges, energy-saving potential and environmental friendliness.^{1–4} More importantly, due to the above characteristics, supercapacitors have been widely used in commercial and industrial equipment.^{5,6}

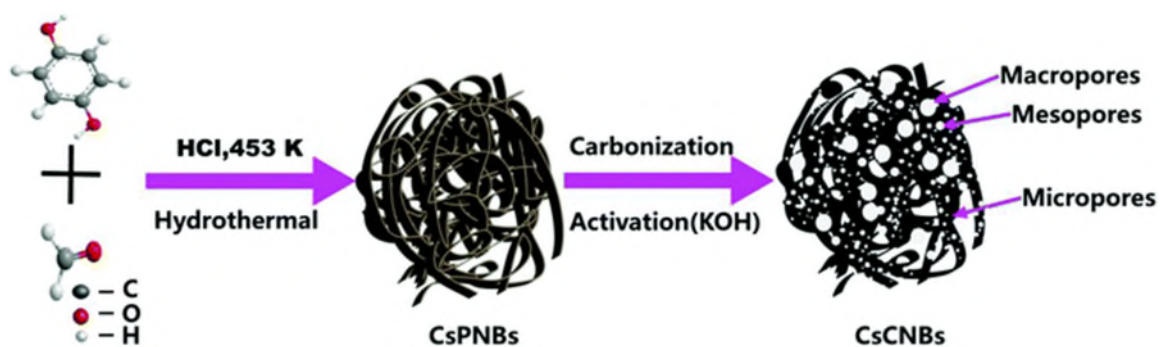
However, compared to lithium-ion batteries, supercapacitors have low energy densities, which limit their future uses. Thus, the development of supercapacitors with high energy densities is urgently needed. Electrode materials play a very important role in the efficiency and practicality of supercapacitors.⁷ Therefore, the development of electrode materials with a high specific capacitance, good electrochemical stability and desirable cost benefit has attracted considerable interest. Carbon materials are more attractive than other materials due to their low cost, light weight, variety of microstructures and easy processability.⁸ To overcome the low energy density of supercapacitors, carbon materials need to have a porous structure with a high specific surface area and hierarchical pores. Therefore, activated carbon materials are a good choice because of their high porosity and specific surface area, excellent chemical stability, moderate cost, and high conductivity.⁹ With the growing social demand for efficient energy storage, the development of new activated carbon materials with high performance and novel structures is imperative.¹⁰

Carbon nanotubes possess a typical one-dimensional nanostructure. Although their unique tubular structure facilitates ion transport, the high production cost and dispersion problems limit their widespread applications.¹¹ Graphene materials, which are classic two-dimensional materials, exhibit high gravimetric performance because of their high surface areas and short ion diffusion paths. However, their poor volumetric performance and high synthesis costs can limit their further applications.¹² In recent years, an increasing number of reports on the application of activated

carbons with three-dimensional frameworks in supercapacitors have been published.¹³⁻¹⁸ These carbon materials with a three-dimensional framework, which integrate the advantages of a high specific surface area, hierarchical porous structure and good conductivity, can enhance the stability of the structure, shorten the ion transport path, and greatly reduce the charge transfer resistance. Therefore, it is possible to overcome the low-rate capability that results from kinetic ion transport issues and then obtain high energy density supercapacitors.¹⁹⁻²¹ Zeng *et al.*^{22,23} reported the synthesis of clews of polymer nanobelts (CsPNBs), which are a type of phenolic resin and have the advantages of inexpensive raw materials, simple synthesis and large output. Owing to the infusibility of the CsPNBs, their macroporous structure is maintained even after pyrolysis and extensive activation, leading to the formation of clews of carbon nanobelts (CsCNBs). Furthermore, CsCNBs with an ultrahigh specific surface area and porosity have excellent applications in high-rate lithium–sulfur batteries. However, such carbon materials have very poor hydrophilicity and exhibit a low capacity in aqueous electrolytes. KOH activation is an efficient and typical method for obtaining activated carbons with excellent hydrophilicity, high porosity and a large specific surface area.²⁴

In this work, we demonstrate a facile and efficient two-step approach (carbonization and KOH activation) to the fabrication of hierarchically porous carbon materials for supercapacitors ([Scheme 1](#)). From the optimized process, CsCNBs*4 with a specific surface area of 2291 m² g⁻¹ and a pore volume of up to 1.29 cm³ g⁻¹ has been obtained. Fundamentally, the CsCNBs possess a three-dimensional conductive network structure, a hierarchically porous framework, and excellent hydrophilicity, which provide fast ion diffusion through the channels and a large enough ion adsorption/desorption surface to improve electrochemical performance of supercapacitors. The product exhibits high specific capacitances of 327.5 F g⁻¹ and 281.5 F g⁻¹ at a current density of 0.5 A g⁻¹ in three- and two-electrode systems, respectively. Simultaneously, these results also reveal a high-rate capacitance (72.2% capacitance retention at 500 mV s⁻¹) and stable cycling lifetime (95% of the initial capacitance after 15 000 cycles) in a three-electrode setup. Furthermore, sample

CsCNBs*4 provides a high energy density of 29.8 W h kg^{-1} at a power density of 345.4 W kg^{-1} in a 1 M tetraethylammonium tetrafluoroborate/acetonitrile (TEABF₄/AN) electrolyte.



Scheme 1 Schematic illustration of the preparation of hierarchically porous CsCNBs.

2. Materials and methods

2.1 Materials

Hydroquinone (AR, 99%), formaldehyde solution (AR, 37 wt%), concentrated hydrochloric acid solution (AR, 37 wt%) and KOH (GR, 95%) were purchased from Shanghai Macklin Company (Shanghai, PR China) and used as received.

2.2. Synthesis of CsPNBs

Typically, 1.65 g of hydroquinone (0.015 mol), 2.5 mL of a formaldehyde solution (37 wt%) and 115 mL of a hydrochloric acid solution (10 wt%) were mixed in a 200 mL autoclave lined with Teflon. The autoclave was then sealed and heated in an oven at $180 \text{ }^\circ\text{C}$ for 12 h. The resulting black sponge-like products were filtered and washed with water. The filter cake was vacuum dried at $60 \text{ }^\circ\text{C}$ for 6 h. Finally, 2.0 g of an airy, dark brown powder was collected. The yield was close to the quantitative value (based on hydroquinone).

2.3. Preparation of CsCNBs

First, 1.80 g of CsPNBs was heated to $800 \text{ }^\circ\text{C}$ under a flow of argon (50 mL min^{-1}) with a heating rate of $5 \text{ }^\circ\text{C min}^{-1}$. When the temperature reached $800 \text{ }^\circ\text{C}$, the argon flow was continued, and the sample started to cool down. And the sample was named CsCNBs-800. After that, 0.40 g of the resultant material and a certain amount of KOH were mixed. The mixture was heated

under a flow of argon (50 mL min^{-1}) to $400 \text{ }^\circ\text{C}$ for 0.5 h and then at $800 \text{ }^\circ\text{C}$ for 1 h with a heating rate of $5 \text{ }^\circ\text{C min}^{-1}$. The KOH/C mass ratios were 3, 4 and 5. And the samples were denoted according to the mass ratio as CsCNBs*3, CsCNBs*4 and CsCNBs*5, respectively. The clews of carbon nanobelts, named CsCNBs-950-40, were prepared by CO_2 activation at $950 \text{ }^\circ\text{C}$ for 40 minutes according to ref. 23.

2.4. Characterization

Field emission scanning electron microscopy (FESEM) images were obtained on a field emission SU-70 microscope. High-resolution transmission electron microscopy (HRTEM) images were obtained with a JEOL JEM2010 electron microscope. High-resolution X-ray diffraction (HR-XRD) patterns were recorded on a Bruker D8 Advance diffractometer using $\text{Cu-K}\alpha$ radiation (40 kV and 200 mA). Confocal Raman spectra were recorded using a Renishaw InVia Raman microscope equipped with an argon-ion laser (514.5 nm). Measurement of the Brunauer–Emmett–Teller (BET) specific surface areas was performed at 77 K using a low-temperature nitrogen adsorption surface area analyser (ASAP 2020, Micromeritics Ins, USA). The total pore volume and pore size distribution were calculated by a density functional theory (DFT) model. X-ray photoelectron spectroscopy (XPS) experiments were conducted on a Microlab 350 spectrometer employing a monochromatic $\text{Mg-K}\alpha$ X-ray source. The electrochemical properties were tested on an electrochemical workstation (VMP-300).

2.5. Electrochemical measurements

The electrochemical performance was characterized in a three-electrode system using 6 M KOH as the electrolyte, a Hg/HgO electrode as the reference electrode, and platinum foil as the counter electrode. The electrode materials were prepared by mixing the CsCNBs (85 wt%), acetylene black (10 wt%) and polytetrafluoroethylene (5 wt%) binder with ethanol to form a slurry and then spreading the slurry onto a slice of nickel foam with a coating area of 1 cm^2 .

Afterwards, the slices were dried at 110 °C for 6 hours in a vacuum oven and then pressed under a pressure of 6 MPa to completely adhere the electrode materials. The active material of each electrode sheet had a mass loading of about 1.2 mg cm⁻². Symmetric two-electrode supercapacitors with 6 M KOH aqueous electrolyte were constructed from two analogous electrodes on nickel foam separated by a piece of polypropylene membrane, which were wrapped with Teflon tape to form a sandwich structure. The active material of each electrode sheet had a mass loading of approximately 2.0 mg cm⁻².

Symmetric two-electrode supercapacitors with 1 M TEABF₄/AN organic electrolyte were constructed from stainless-steel coin cells (2032-type). The electrode materials were prepared by mixing CsCNBs (80 wt%), acetylene black (10 wt%) and the polytetrafluoroethylene (10 wt%) binder with ethanol to form a slurry, and then dried electrodes on aluminium foil wafers (15 mm dia.) were symmetrically assembled with a single-layer Celgard-2500 membrane as the separator in a glovebox filled with argon. The mass loading of the active material per electrode wafer was about 2.0 mg cm⁻².

The electrochemical properties, including the cyclic voltammetry (CV), galvanostatic charge–discharge (GCD), electrochemical impedance spectroscopy (EIS) and cyclic stability characteristic, were measured by using an electrochemical workstation (VMP-300).

The specific capacitance of the electrodes was calculated from the CV data according to the following equation:

$$C_s = \frac{1}{2mv \times \Delta V} \int I dV. \quad (1)$$

Here, C_s (F g⁻¹) is the specific capacitance of the electrodes, I (A) is the discharge current, V (V) is the potential, m (g) is the mass loading of active materials, v (V s⁻¹) is the scanning rate, ΔV (V) is the scanning potential range, and the factor 2 is attributed to the area containing both the forward and reverse scans.

The specific capacitance of an electrode can be calculated from the GCD data according to the following equation:

$$C_m = \frac{I \times \Delta t}{m \times \Delta V} \quad (2)$$

Here, C_m (F g⁻¹), I (A), Δt (s), m (g), and ΔV (V) are the specific capacitance, the discharge current, the discharge time, the mass loading of active materials and the discharge potential range of the GCD curve, respectively.

The energy density E (W h kg⁻¹) is calculated according to the following equation:

$$E = \frac{1}{2} C_m \times \Delta V^2 \times \frac{1}{3.6} \quad (3)$$

The power density P (W kg⁻¹) is computed based on the following equation:

$$P = 3600 \frac{E}{\Delta t} \quad (4)$$

where C_m (F g⁻¹) is the specific capacitance, I (A) is the discharge current, m (g) is the mass loading of active materials, ΔV (V) is the discharge potential range, and Δt (s) is the discharge time.

3. Results and discussion

3.1. Material characterization

The FESEM images of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40 are shown in Fig. 1. Clews (10–30 μm) formed from numerous intertwined nanobelts are clearly visible in Fig. 1a, c, e and g. With the increase of the KOH/C mass ratio, the average diameter of the clews decreases. As seen from Fig. 1b, d, f and h, the typical narrow and thin nanobelts randomly intertwine with each other, generating a three-dimensional open channel and a conductive network structure. KOH and CO₂ activation does not substantially destroy the structure of the nanobelts.²³

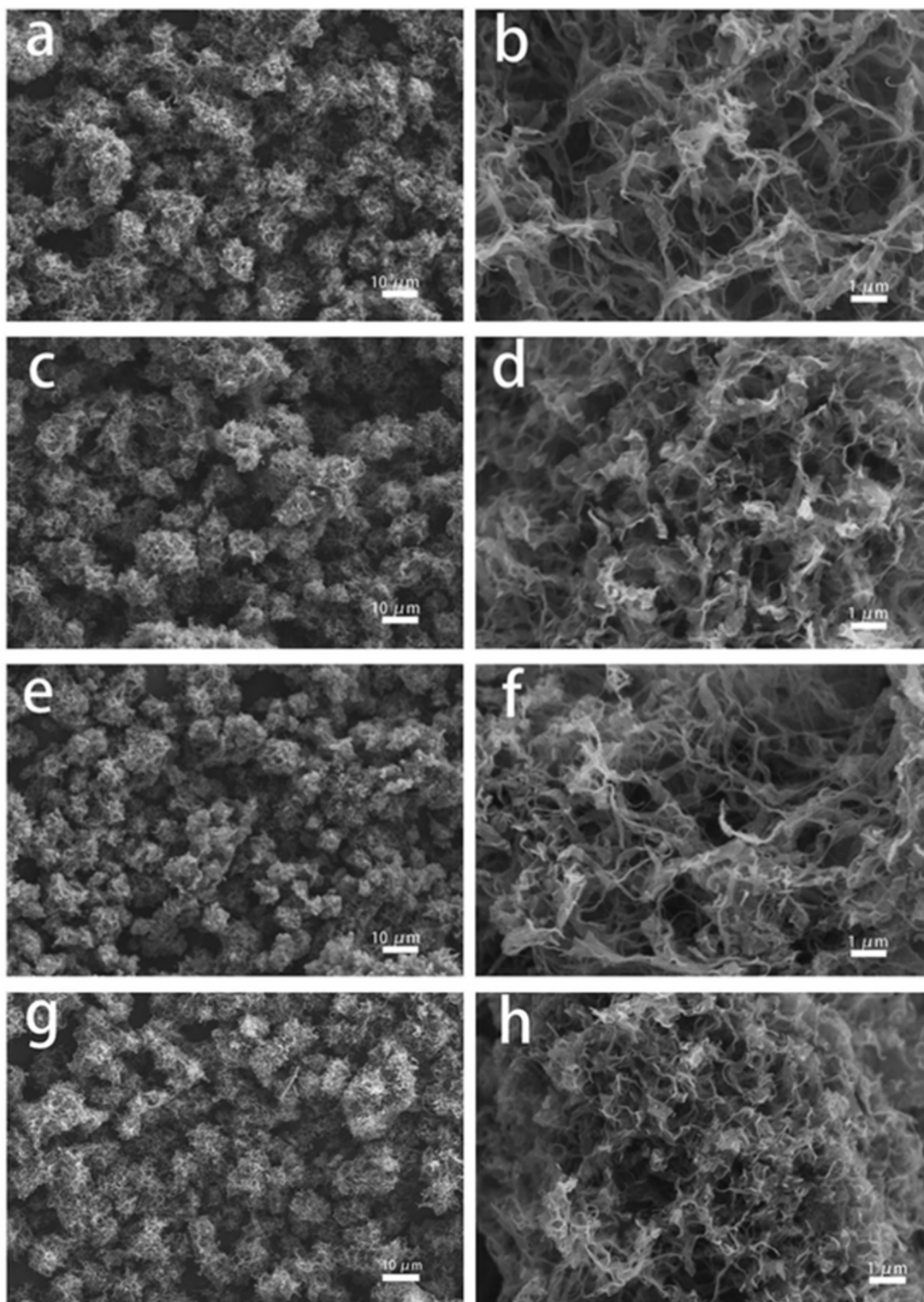


Fig. 1 FESEM images of (a, b) CsCNBs*3, (c, d) CsCNBs*4, (e, f) CsCNBs*5, and (g, h) CsCNBs-950-40.

The HRTEM images of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40 are shown in Fig. 2. Fig. 2a, c, e and g display narrow and thin nanobelts, consistent with the

FESEM images. In Fig. 2b, d, f and h, a large number of disordered black stripes can be seen, which correspond to the lattice fringes of the (002) plane of amorphous carbon. A high density of white spots that characterize nanopores can also be seen.^{14,23} The fine structures of all samples are further explored by high-resolution TEM (refer to Fig. S1†), further revealing the presence of large amounts of amorphous carbon and nanopores.

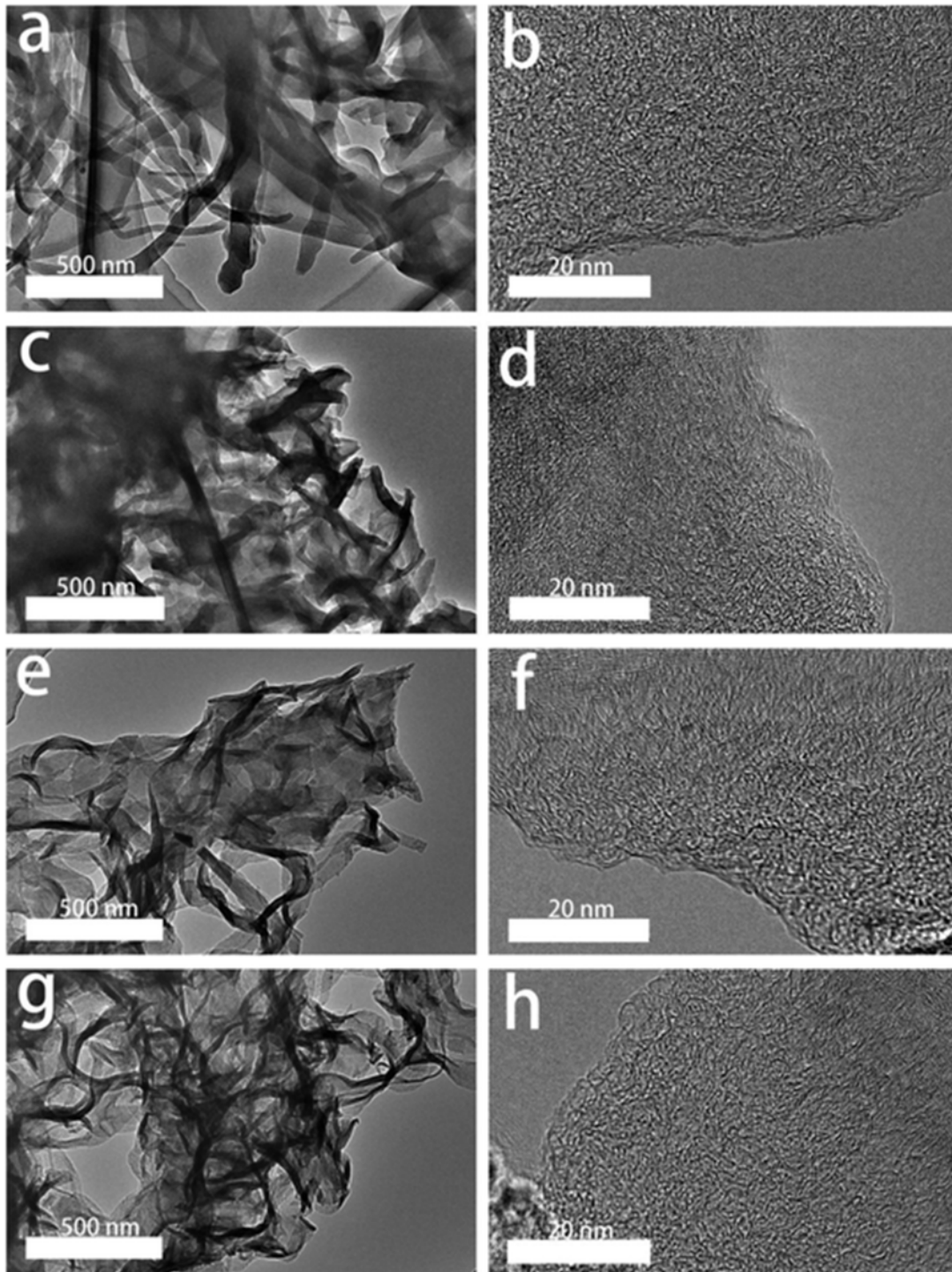


Fig. 2 HRTEM images of (a, b) CsCNBs*3, (c, d) CsCNBs*4, (e, f) CsCNBs*5, and (g, h) CsCNBs-950-40.

Fig. 3a shows the XRD patterns of four activated carbon samples. All the XRD patterns contain two primary broad diffraction peaks consisting of (0 0 2) and (1 0 0) planes that match graphitic carbon. The peaks at 2θ values of $20\text{--}25^\circ$, attributed to the (0 0 2) reflection of the graphitic-type lattice, are wider and have lower intensities than the two primary peaks, demonstrating the characteristics of amorphous carbon.^{25,26} The other peaks at approximately 43° are consistent with the (1 0 0) reflection, indicating a low degree of development of the graphitic structure. Fig. 3b shows that all four samples possess two typical carbon characteristic peaks at 1350 cm^{-1} (D band) and 1586 cm^{-1} (G band) in the Raman spectra. The G band is generated by the stretching movement of all the sp^2 atoms in the carbocycles or long chains. The D band is caused by defects and disorder in the structure.²⁷⁻³¹ As the KOH/C mass ratio increases from 3 to 4, the intensity ratio (ID/IG) also increases from 0.95 to 0.97. In contrast, the ID/IG of sample CsCNBs*5 decreases to 0.92. The KOH activation of sample CsCNBs*5, although leading to higher amounts of defects, can also react with more graphitized regions, resulting in excessive ablation of the activated carbon and even collapse of the formed pores. Simultaneously, the result that CsCNBs*5 has a smaller specific surface area and pore volume than CsCNBs*4 is also shown in Table 1. So, the KOH activation is excessive for sample CsCNBs*5. Furthermore, the ratios are significantly lower than that of commercial activated carbon (1.92), which can be favourable for achieving a high conductivity.²⁵ Compared to the sample CsCNBs-950-40, the samples prepared by KOH activation display an obvious second-order band (2D) at 2700 cm^{-1} , which is attributed to the existence of ordered carbon structures.

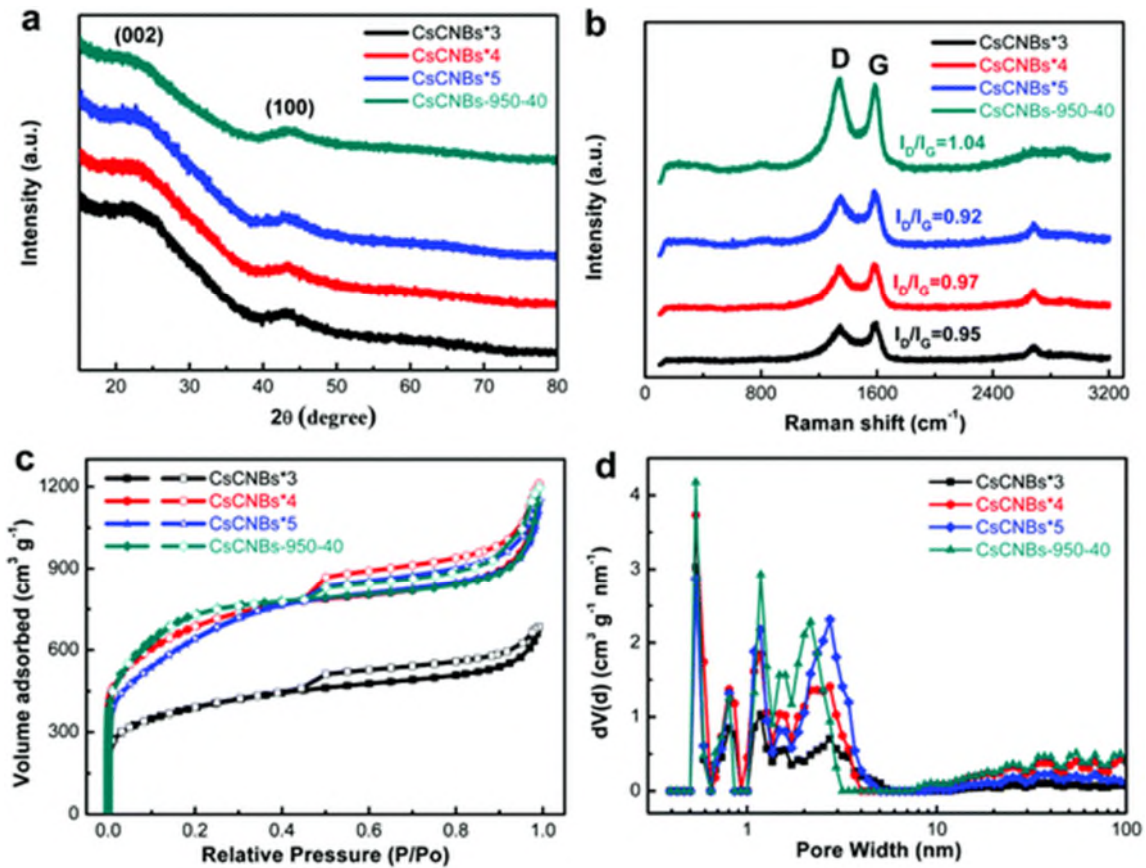


Fig. 3 (a) XRD patterns and (b) Raman spectra of the four activated carbon samples; (c) nitrogen adsorption–desorption isotherms and (d) PSD curves of the four activated carbon samples, calculated from the nitrogen adsorption isotherms using the DFT method.

Table 1 Textural parameters of the activated carbon samples

Sample	Vtotal			Vmicro	Vmeso	Daverage	Carbon yield (%)
	SBET	SDFT	(cm ³ g ⁻¹)				
	(m ² g ⁻¹)	(m ² g ⁻¹)	g ⁻¹)	(cm ³ g ⁻¹)	(cm ³ g ⁻¹)	(nm)	
CsCNBs*3	1300	1139	0.60	0.37	0.20	3.14	46
CsCNBs*4	2291	1889	1.29	0.67	0.45	3.11	39
CsCNBs*5	2240	1609	1.13	0.52	0.53	3.04	32
CsCNBs-950-40	2623	1836	1.37	0.74	0.44	2.69	23

Fig. 3c shows the nitrogen-adsorption isotherms of four activated carbon samples. According to the classification of physical adsorption–desorption isotherms proposed by the International Union of Pure and Applied Chemistry (IUPAC), the isotherms of four activated carbon samples exhibit type I/IV characteristics, indicating the existence of numerous micropores and mesopores. In the low relative pressure region (less than 0.01), the extent of nitrogen adsorption increases rapidly, indicating that activation produces a large number of micropores. The extent of nitrogen adsorption gradually increases with increasing relative pressure. When the relative pressure is greater than 0.45, an obvious hysteresis loop is observed, indicating the presence of a large number of mesopores. At relative pressures above 0.95, the extent of nitrogen adsorption rises rapidly, indicating the existence of macropores.^{12,23,26,32–35} Fig. 3d shows the pore size distribution (PSD) curves of the four activated carbon samples calculated from the nitrogen adsorption isotherms using the DFT method. Five sharp peaks centred at 0.54, 0.80, 1.17, 1.48 and 2.73 nm are found in all PSD curves. In Table 1, the average pore sizes of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40 decrease to 3.14 nm, 3.11 nm, 3.04 nm and 2.69 nm, respectively. After KOH activation, the BET surface area (SBET) values of samples CsCNBs*3, CsCNBs*4 and CsCNBs*5 are 1300, 2291 and 2240 m² g⁻¹, respectively. At a KOH/C mass ratio of 5, SBET is slightly reduced, indicating that excess KOH is not favourable for producing a high specific surface area. As the BET model may be unreliable for microporous carbons,³⁶ the specific surface areas calculated using the DFT approach (SDFT) are shown in Table 1. Sample CsCNBs*4 clearly has a very high SDFT of 1889 m² g⁻¹, which is much larger than the SDFT values of the other samples produced by KOH activation. Particularly, CsCNBs*4 and CsCNBs-950-40 have excellent features, containing higher SDFT values, pore volumes and distributions of micropores and mesopores than the other samples. Note that the carbon yield of sample CsCNBs*4 is 1.7 times that of sample CsCNBs-950-40. In addition, the inherent three-dimensional conductive network

structure of the CsCNB samples may guarantee high accessibility and utilization of the surface for ion adsorption/desorption. Furthermore, under the action of the three-dimensional conductive network structure, the direct exposure of the highly porous nanobelts to the electrolyte may efficiently shorten the transport pathways and lower the resistance for ion diffusion. These textural characteristics may endow the CsCNBs with excellent potential for application in high-performance supercapacitors.^{14,37}

Fig. 4 and Fig. S2† show the XPS survey spectra of the four activated carbon materials, which contain two elements, carbon and oxygen. The carbon and oxygen contents are individually calculated from the peak areas of the C 1s and O 1s peaks, and the results agree well with those from elemental analysis (Table S1†). The C 1s spectra of the three samples prepared by KOH activation (Fig. 4c, S2c and S2d†) clearly exhibit four individual component peaks corresponding to C–C/C=C (~284.3 eV), C–O (~285.9 eV), C=O (~287.6 eV), and O–C=O species (~289.7 eV). The O 1s spectra (Fig. 4e, S1e and S1f†) are resolved into four oxygen-based groups: C=O (~531.0 eV), C–O (~532.5 eV), H₂O (~534.3 eV), and C–OH/C–O–C (~535.9 eV). However, sample CsCNBs-950-40 lacks the O–C=O peak (~289.7 eV) in the C 1s spectrum (Fig. 4d) and the C–OH/C–O–C peak (~535.9 eV) in the O 1s spectrum (Fig. 4f).^{38–41} In addition, significantly fewer O-containing functional groups are present in sample CsCNBs-950-40 than in the others, indicating its low surface energy and poor hydrophilicity.⁴ The poor hydrophilicity of CsCNBs-950-40 is proved by a simple hydrophilic test in Fig. S3.† The compatibility between the electrode surface and the electrolyte has a certain impact on the capacitance of the activated carbons, which means that the capacitive performance of the three samples prepared by KOH activation may be distinctly better than that of sample CsCNBs-950-40.

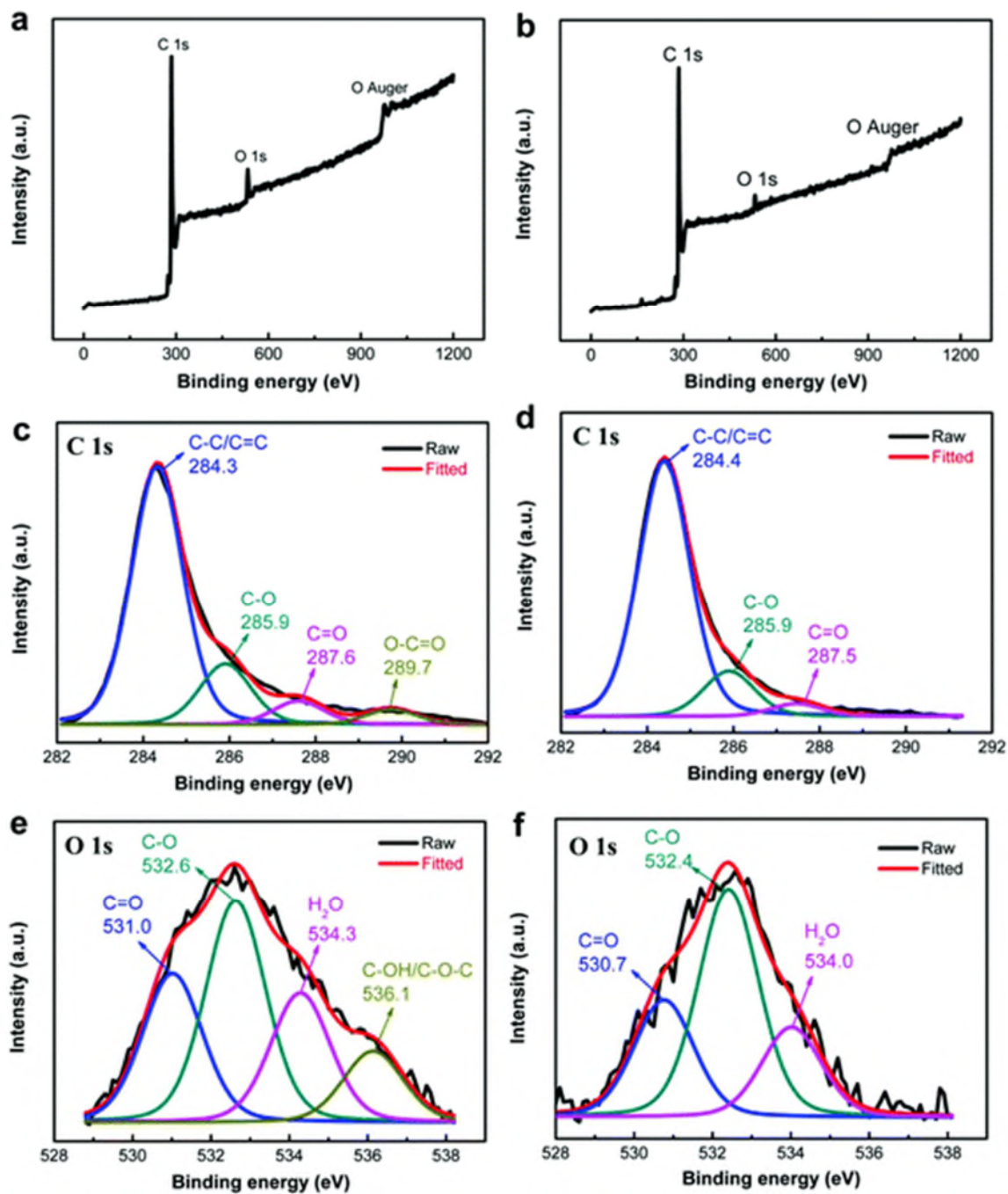


Fig.

4 XPS results of the CsCNBs*4 sample: (a) XPS survey, (c) C 1s spectrum, and (e) O 1s spectrum; XPS results of the CsCNBs-950-40 sample: (b) XPS survey, (d) C 1s spectrum, and (f) O 1s spectrum.

3.2. Electrochemical performance in a three-electrode system

The performance of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40 is first investigated in a three-electrode system using 6 M KOH as the electrolyte. CV measurements are performed over the potential range from -1 to 0 V at various scanning rates from 5 to 200 mV s^{-1} .^{42,43} Fig. 5a shows the CV curves of the four samples obtained at a scanning rate of 10 mV s^{-1} . All the CV curves display a symmetric and rectangular shape, which fits the features of supercapacitors and further indicates that the samples exhibit good electrochemical performance. Fig. 5b shows the CV curves of sample CsCNBs*4 under various scanning rates from 5 to 200 mV s^{-1} . The CV curve remains symmetric with a quasi-rectangular shape, even at an ultrahigh scanning rate of 200 mV s^{-1} , indicating the excellent electrical conductivity, reversibility and capacitance characteristics of this material. Fig. S4[†] indicates that the contribution of foam nickel is far less than the active material in the cyclic voltammetry testing. Therefore, the capacitance generated by the foamed nickel in the electrochemical test is negligible. Fig. 5c shows the corresponding specific capacitances (C_s) calculated by using eqn (1). The three samples prepared by KOH activation have superior specific capacitances, especially sample CsCNBs*4, which displays a superhigh specific capacitance of 332.5 F g^{-1} and an ultrahigh specific capacitance retention ratio of 85.9% at 200 mV s^{-1} , clearly supporting our hypothesis that the three-dimensional conductive network structure is beneficial for improving the electrochemical performance.^{44–46}

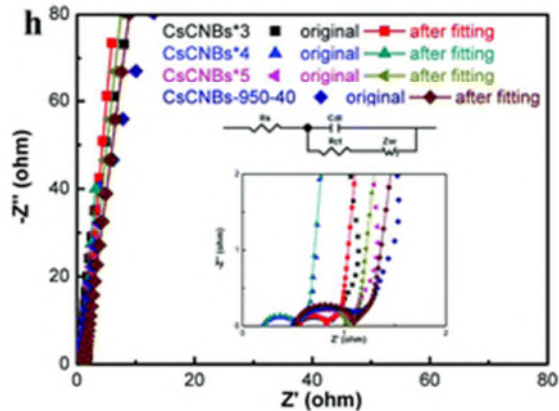
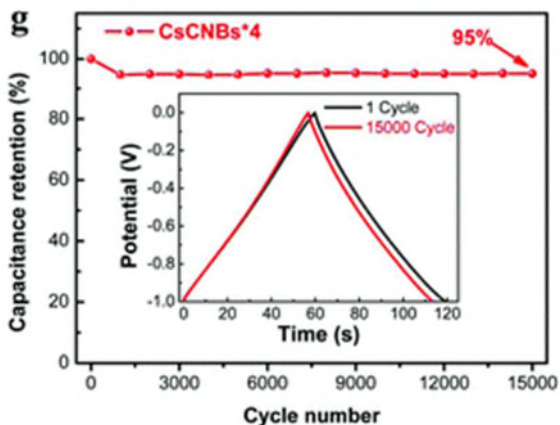
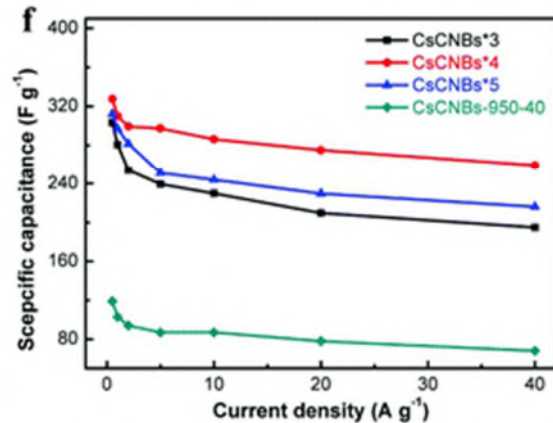
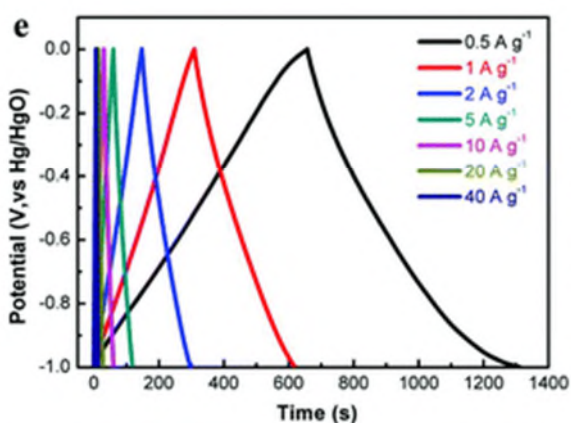
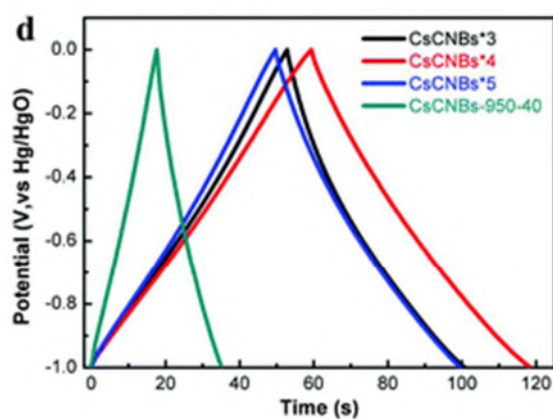
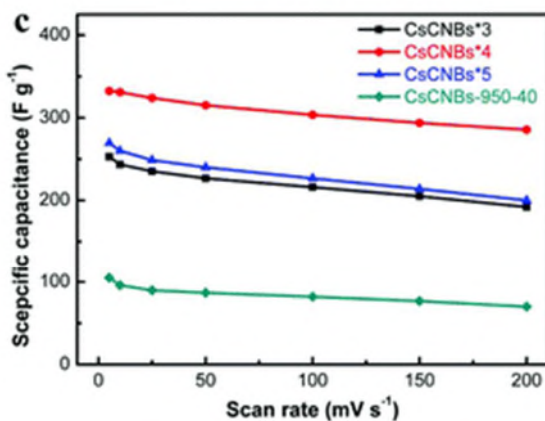
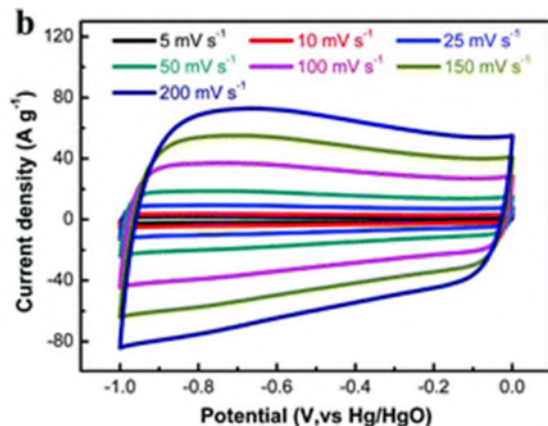
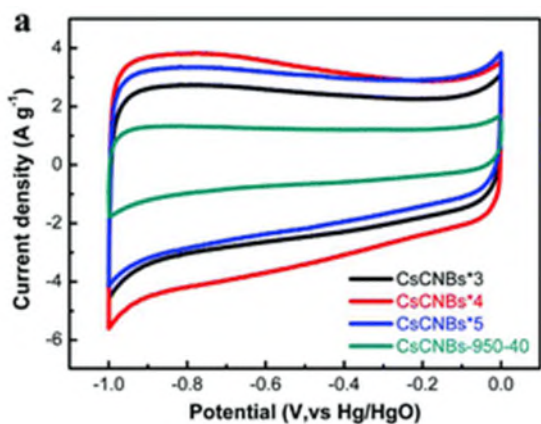


Fig. 5 CV curves (a) of the four electrodes at a potential scanning rate of 10 mV s^{-1} and (b) of CsCNBs*4 at various scanning rates ranging from 5 to 200 mV s^{-1} ; (c) specific capacitances of the four electrodes at various potential scanning rates; GCD curves (d) of the four electrodes at a current density of 5 A g^{-1} and (e) of CsCNBs*4 at different current densities ranging from 0.5 A g^{-1} to 40 A g^{-1} ; (f) specific capacitances of the four electrodes at various current densities; (g) cycling stability of the CsCNBs*4 electrode at a current density of 5 A g^{-1} over $15\,000$ cycles; (h) Nyquist plots and fitting Nyquist plots of the four electrodes in a three-electrode system using 6 M KOH as the electrolyte. The inset shows the enlarged view of the high-frequency region and the electrical equivalent circuit for fitting EIS.

To further research the electrochemical performance of the four samples, GCD measurements are performed in the potential range from -1 to 0 V in 6 M KOH at current densities from 0.5 to 40 A g^{-1} . The perfectly isosceles triangular GCD curves of the four samples at a current density of 5 A g^{-1} shown in Fig. 5d are indicative of highly reversible and ideal supercapacitor behaviour and high charge–discharge efficiency.⁴⁷ The discharging time of sample CsCNBs*4 is significantly longer than those of the others, indicating that sample CsCNBs*4 possesses a much larger charge storage ability, which is consistent with the results of the CV tests. This feature is also proven by the highly symmetric and linear GCD curves of sample CsCNBs*4 at different current densities, shown in Fig. 5e.⁴⁸ The corresponding specific capacitances (C_m) calculated by using eqn. (2) are shown in Fig. 5f. Sample CsCNBs*4 displays a maximum specific capacitance of 327.5 F g^{-1} at 0.5 A g^{-1} , better than nitrogen and oxygen co-doped clews of carbon nanobelts (NCNBs-60, 282 F g^{-1} at 0.25 A g^{-1}).⁴⁹ In addition, sample CsCNBs*4 still has a upper specific capacitance of 260 F g^{-1} even at an ultrahigh current density of 40 A g^{-1} , further proving that the three-dimensional conductive network structure of sample CsCNBs*4 is extremely beneficial for ion-migration. Due to the lack of oxygen-

containing surface functional groups and the poor hydrophilicity of the surface, sample CsCNBs-950-40 displays a low specific capacitance of 120 F g^{-1} at 0.5 A g^{-1} . In Fig. S5,[†] the coulombic efficiencies of the four samples are close to 100%, indicating good charge–discharge efficiency.

Cycling stability is an important factor for evaluating the potential of a material for practical applications in supercapacitors.⁵⁰ Fig. 5g shows the GCD cycling measurements of the CsCNBs*4 sample at a constant current density of 5 A g^{-1} for 15 000 cycles. After 15 000 cycles, the sample still retains 95% of the initial capacitance. The isosceles-triangular and symmetric GCD curves (inset in Fig. 5g) are also maintained during the cycling tests, indicating the excellent long-term cycling stability. In summary, sample CsCNBs*4 possesses a three-dimensional conductive network structure that facilitates fast ion transfer and provides a large specific surface area and pore volume that contain more surface-active sites for storing energy. EIS is used to further investigate the electrochemical behaviour of the supercapacitor. EIS measurements are made in the frequency range from 0.01 Hz to 100 kHz with a signal amplitude of 5 mV.⁵¹ Fig. 5h shows the Nyquist plot and fitting Nyquist plots of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40. Every sample has an obvious semicircle in the high-frequency region which represents the charge transfer resistance of the supercapacitors, and a vertical line in the low-frequency range.⁵² From the inset of Fig. 5h, the ohmic resistances (R_s) of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40 are $0.56 \text{ } \Omega$, $0.22 \text{ } \Omega$, $0.52 \text{ } \Omega$ and $0.53 \text{ } \Omega$, respectively. The charge transfer resistances (R_{ct}) of samples CsCNBs*3, CsCNBs*4, CsCNBs*5 and CsCNBs-950-40 are $0.27 \text{ } \Omega$, $0.26 \text{ } \Omega$, $0.51 \text{ } \Omega$ and $0.57 \text{ } \Omega$, respectively. Sample CsCNBs*4 has minimal R_s and R_{ct} , indicating a low system resistance and high charge-transfer rate. In the low-frequency range, all samples have an almost vertical line that represents the ion diffusion resistance (Z_w), which indicates a perfect capacitive behaviour.^{17,25}

In comparison with the reported activated carbon materials prepared by KOH activation (Table 2), sample CsCNBs*4 displays a superior specific capacitance of 327.5 F g^{-1} at 0.5 A g^{-1} and a ultrahigh specific capacitance retention ratio of 77.8% at 40 A g^{-1} . Note that the high SDFT, large number of micropores and mesopores, excellent hydrophilicity, and the inherent three-dimensional conductive network structure of sample CsCNBs*4 guarantee a highly accessible and active surface area for ion adsorption/desorption.

Table 2 Electrochemical properties of reported carbon-based supercapacitors

Electrode materials	Test system ^a	Sb ($\text{m}^2 \text{ g}^{-1}$)	Electrolyte	Tc	Cd (F g^{-1})	Ref.
TEA/rGO	2E	527.8	TEABF ₄ /AN	10 s^{-1}	mV 118	4
Polypyrrole microsheets	3E	2870	6 M KOH	0.5 g^{-1}	A 318.2	11
Alkali lignin	3E	—	6 M KOH	1 A g^{-1}	316	29
PR/PE	2E	1520	Et ₄ NBF ₄ /AN	1 A g^{-1}	87	30
MOF-5	3E	2222	6 M KOH	0.25 g^{-1}	A 271	32
ZIF-8/PAN	3E	560	6 M KOH	0.5 g^{-1}	A 302	37
NCNBs-60	3E	2994	6 M KOH	0.25 g^{-1}	A 282	49
Cellulose acetate	3E	1003.6	6 M KOH	1 A g^{-1}	242	50
Willow catkin	3E	1533	6 M KOH	0.5 g^{-1}	A 298	51

Electrode materials	Test system ^a	S _b (m ² g ⁻¹)	Electrolyte	T _c (g ⁻¹)	C _d (F g ⁻¹)	Ref.
Tobacco rods	3E	2115	6 M KOH	0.5	A 286.6	53
CsCNBs*4	3E	2291	6 M KOH	0.5	A 327.5	This work
	2E		TEABF ₄ /AN	0.25	A 114	

a 2E/3E refers to a two-electrode/three-electrode system test. b BET surface area. c Current density or scanning rate. d Specific capacitance.

3.3. Electrochemical performance in a two-electrode system using an aqueous electrolyte

The electrochemical performance of CsCNBs*4 in a symmetric two-electrode system using 6 M KOH as the aqueous electrolyte is examined. Similar to the abovementioned research, the CV curves of CsCNBs*4 obtained at different scanning rates from 5 to 200 mV s⁻¹ are shown in Fig. 6a. The CV curves clearly exhibit a symmetric and rectangular shape,⁵³ which is still maintained for the CV curve obtained at an exceedingly high scanning rate of 200 mV s⁻¹ without drastic changes, indicating the highly efficient ion transport inside the electrodes, the prominent reversibility and the excellent capacitance characteristic.¹⁵ Fig. S7† shows that the corresponding specific capacitances (C_s) are calculated by using eqn (1). CsCNBs*4 achieves a high specific capacitance of 252 F g⁻¹ and specific capacitance retention ratio of 78.0% at 200 mV s⁻¹. In Fig. 6b, the GCD curves obtained at different current densities reveal nearly symmetric and isosceles triangular shapes, which further indicate the highly reversible charge–discharge behaviour of CsCNBs*4. The corresponding specific capacitances (C_m) calculated by using eqn (2) are shown in Fig. 6c. The specific capacitance of CsCNBs*4 is 281.5 F g⁻¹ at

0.5 A g⁻¹. Significantly, the specific capacitance retention ratio is 60% at a current density of 40 A g⁻¹. As shown in Fig. S8,[†] the CsCNBs*4 possesses high coulombic efficiencies, indicating excellent reversibility and cycle performance. To assess the potential for practical applications, the GCD cycling stability of CsCNBs*4 is measured at 5 A g⁻¹ in Fig. 6d. Meaningfully, nearly identical charge–discharge curves are obtained (inset in Fig. 6d), indicating that this material has excellent electrochemical cycling stability and has intrinsic supercapacitor character. Fig. S9[†] shows the Nyquist plot and fitting Nyquist plot of sample CsCNBs*4 symmetric supercapacitors in the frequency range from 0.01 Hz to 100 kHz. A low ohmic resistance ($R_s = 0.26 \Omega$) and charge-transfer resistance ($R_{ct} = 0.23 \Omega$) mean superior electrochemical performance.⁵⁴

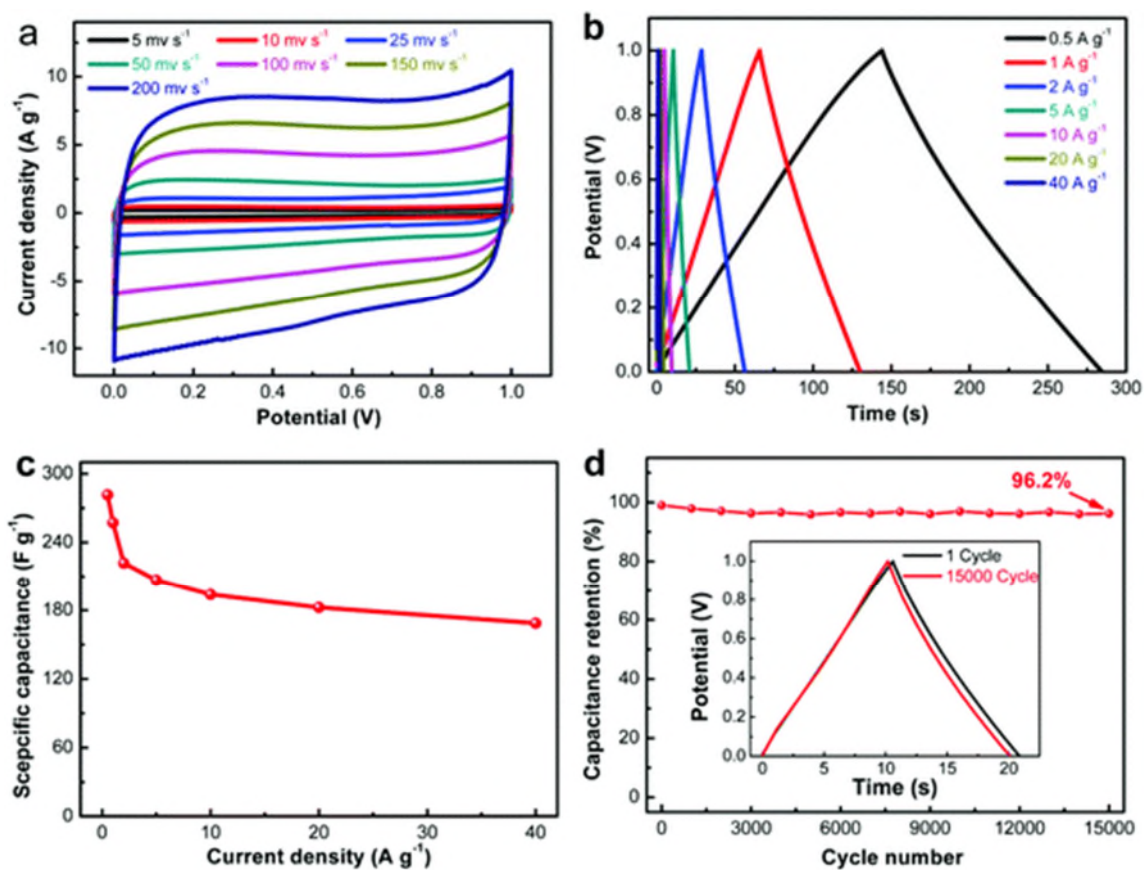


Fig. 6 Electrochemical performance characteristics of CsCNBs*4 measured in a two-electrode system using 6 M KOH as the electrolyte. (a) CV curves obtained at various scanning rates ranging from 5 mV s⁻¹ to 200 mV s⁻¹; (b) GCD curves obtained at different

current densities ranging from 0.5 A g^{-1} to 40 A g^{-1} ; (c) specific capacitances at various current densities; (d) cycling stability measured at a current density of 5 A g^{-1} over 15 000 cycles.

3.4. Electrochemical performance in a two-electrode system using an organic electrolyte

In general, the energy density and power density are not only related to the specific capacitance of supercapacitors but also closely related to the stabilized operating voltage.⁵¹ The electrochemical properties of CsCNBs*4 in a symmetric two-electrode system using 1 M TEABF₄/AN as the organic electrolyte are examined. Fig. 7a shows the CV curves of CsCNBs*4 at a scanning rate of 50 mV s^{-1} over various voltage windows. The CV curves, which maintain a symmetric and rectangular shape, exhibit no obvious increase in the anodic current from 1.75 V to 2.75 V and then a rapid increase in anodic current at 3.0 V. This result indicates that the two-electrode system using an organic electrolyte is perfectly reversible within the voltage window up to 2.75 V. Fig. 7b shows that the CV curves of CsCNBs*4 display a rectangular shape at different scanning rates from 5 to 200 mV s^{-1} , indicating the ideal rate property of this material. Fig. S10† shows that the corresponding specific capacitances (Cs) are calculated by using eqn (1). CsCNBs*4 displays a high specific capacitance of 116 F g^{-1} and specific capacitance retention ratio of 66.0% at 200 mV s^{-1} . The GCD curves obtained at various current densities display a nearly symmetric shape (Fig. 7c), revealing its outstanding capacitance characteristics. In Fig. 7d, CsCNBs*4 exhibits high specific capacitances of 114 and 84 F g^{-1} at 0.25 and 20 A g^{-1} , respectively. Fig. S11† shows that sample CsCNBs*4 still exhibits excellent coulombic efficiency in the organic electrolyte, indicating that the material has excellent reversibility. In the organic electrolyte, CsCNBs*4 shows a relatively low specific capacitance because the micropores and mesopores cannot completely store the large solvated ions of TEABF₄/AN (the ionic radius of TEA⁺ is 1.3 nm, that of BF₄⁻ in acetonitrile is 1.16 nm, and that of K⁺ in water is 0.334 nm).^{55,56} In addition,

CsCNBs*4 exhibits an excellent cycling property with 90% capacitance retention after 15 000 cycles at a current density of 5 A g^{-1} as shown in Fig. 7e, and a small IR drop of 0.14 V, inset Fig. 7e.⁵⁷ The Nyquist plot and fitting Nyquist plot of CsCNBs*4 (in the frequency range from 0.01 Hz to 100 kHz, Fig. 7f) also perfectly prove these results. After 15 000 cycles, the ohmic resistance (R_s) increases slightly from $2.0 \text{ } \Omega$ to $2.4 \text{ } \Omega$, further indicating that this material has ultrahigh cycling stability. The charge-transfer resistance (R_{ct}) increases from $1.0 \text{ } \Omega$ to $1.8 \text{ } \Omega$, causing the attenuation of the specific capacity during the cycle. Fig. 7g shows the Ragone plots of CsCNBs*4 in two-electrode systems containing KOH and TEABF₄/AN electrolytes, respectively. The CsCNBs*4-based cell supercapacitor is capable of releasing a high energy density of 9.8 W h kg^{-1} at a low power density of 250 W kg^{-1} in 6 M KOH electrolyte. Even at a very high power density of 21.5 kW kg^{-1} , a specific energy of 5.9 W h kg^{-1} is still achieved. The wide voltage window of 0–2.75 V in 1 M TEABF₄/AN electrolyte enables higher specific energies of 29.8 and 13.5 W h kg^{-1} to be delivered at power densities of 0.35 and 12.3 kW kg^{-1} , respectively. Moreover, such a simple cell supercapacitor storage device can power a commercial light-emitting diode (LED), as shown in Fig. 7h.

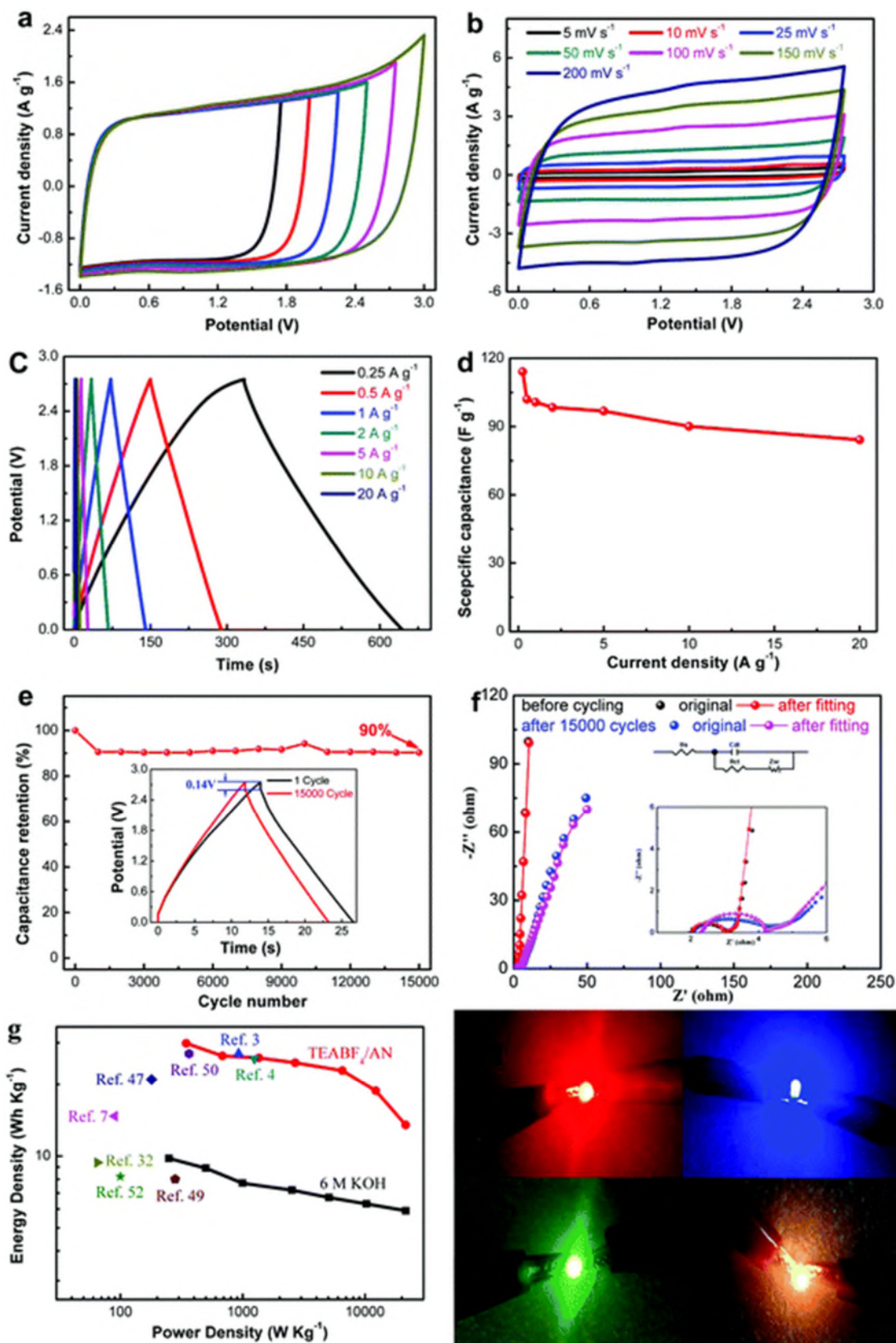


Fig. 7 Electrochemical performance characteristics of CsCNBs*4 measured in a two-electrode system using 1 M TEABF₄/AN as the electrolyte. (a) CV curves at different

voltage windows at 50 mV s^{-1} ; (b) CV curves at different scanning rates from 5 to 200 mV s^{-1} in a voltage window from 0 to 2.75 V ; (c) charge–discharge curves at different current densities from 0.25 to 20 A g^{-1} ; (d) specific capacitances at different current densities; (e) cycling stability measured at a current density of 5 A g^{-1} over 15 000 cycles; (f) Nyquist plots and fitting Nyquist plots before and after 15 000 cycles; (g) Ragone plot of CsCNBs*4, in comparison with reported results; (h) photographs of LEDs powered by the supercapacitor coin cell.

3.5. The relationship between the structure and the electrochemical performance

As described above, the CsCNBs are simply achieved by carbonization and further KOH activation of CsPNBs, and the resultant products possess excellent conductivity and hydrophilicity, ultrahigh specific surface area, and high-density micropores and mesopores while maintaining the original structural integrity. In Fig. 8a and b, the CV curves of CsCNBs*4 display a symmetric and quasi-rectangular shape and a high specific capacitance retention ratio of 72.2% at 500 mV s^{-1} , indicating that the three-dimensional conductive network structure and hierarchical pores are highly beneficial for achieving efficient ion transport, prominent reversibility and excellent capacitance characteristics. In Fig. 8c, the high-performance capability of CsCNBs*4 may be ascribed to three factors. First, the highly interconnected three-dimensional conductive network structure possesses completely open channels that facilitate rapid ion transport. Second, the film-like thickness of the nanobelts (approximately 20 nm) shortens the ion diffusion pathway at a large electrode/electrolyte interface, producing rapid ion kinetics. Third, the framework of the hierarchically porous nanobelts provides a large ion-accessible surface area, which is conducive to a fast ion adsorption.

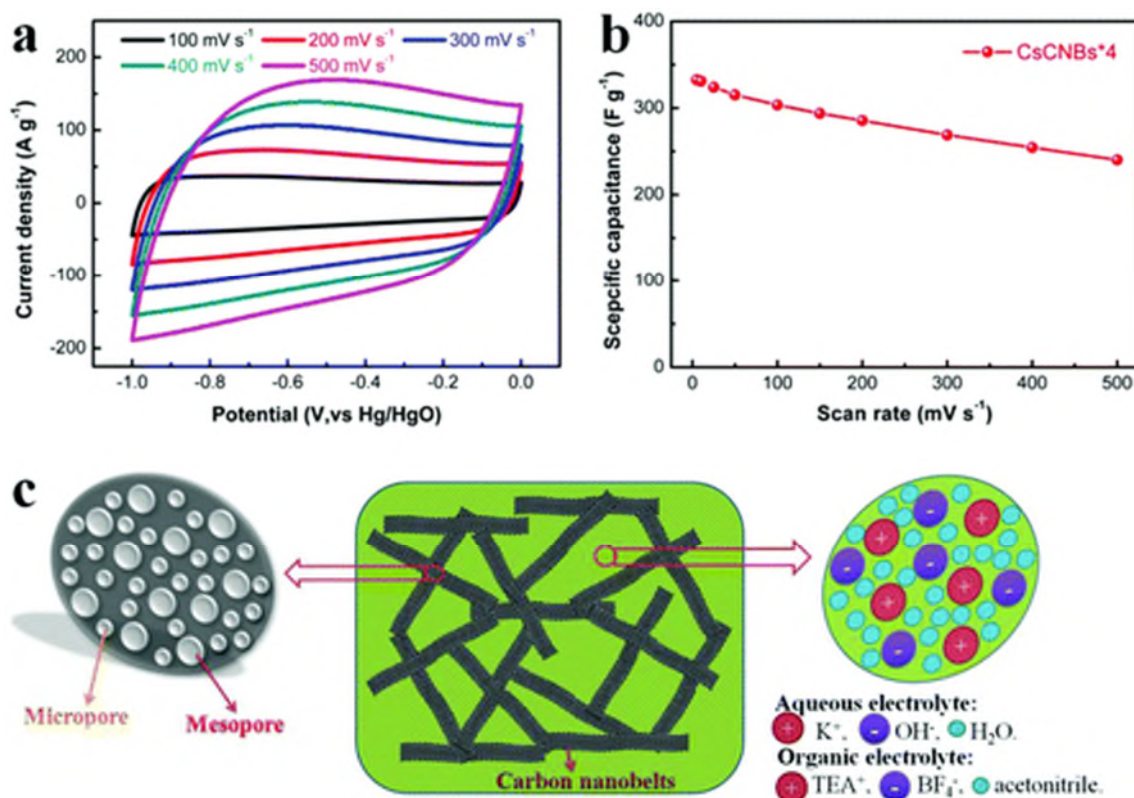


Fig. 8 CsCNBs*4 measured in a three-electrode system using 6 M KOH electrolyte: (a) CV curves obtained at various scanning rates ranging from 100 to 500 mV s^{-1} ; (b) specific capacitances at different potential scanning rates. (c) Schematic illustration of the electrode prepared from CsCNBs*4.

4. Conclusion

In summary, hierarchical clews of carbon nanobelts (CsCNBs) with applications in high-performance supercapacitors have been prepared with phenolic resins as the carbon precursors through a facile and efficient two-step approach (carbonization and KOH activation). This two-step approach is a low-cost and easily industrialized method. From the optimized process, CsCNBs*4 with a specific surface area of up to $2291 \text{ m}^2 \text{ g}^{-1}$ and a pore volume of up to $1.29 \text{ cm}^3 \text{ g}^{-1}$ has been obtained. Fundamentally, the CsCNBs possess a three-dimensional conductive network structure, a hierarchically porous framework, and excellent hydrophilicity, which provide fast ion diffusion through the channels and a large ion adsorption/desorption surface to improve electrochemical performance of supercapacitors. The product exhibits high

specific capacitances of 327.5 F g^{-1} and 281.5 F g^{-1} at a current density of 0.5 A g^{-1} in a three- and two-electrode system, respectively. Simultaneously, these results also reveal a high-rate capacitance (72.2% capacitance retention at 500 mV s^{-1}) and stable cycling lifetime (95% of the initial capacitance after 15 000 cycles) in a three-electrode setup. Moreover, the CsCNBs*4 provides a high energy density of 29.8 W h kg^{-1} at a power density of 345.4 W kg^{-1} in 1 M TEABF₄/AN electrolyte. These inspiring results imply that this carbon material with a three-dimensional conductive network structure possesses excellent potential for energy storage.





Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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High-performance supercapacitors based on hierarchically porous carbons with a three-dimensional conductive network structure

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