



# Green Flow Nitration of Bacterial Cellulose

## Introduction

Nitrocellulose is a key component of many energetic compositions. Traditional cellulose sourcing from the wood industry is labour intensive and leads to vegetal cellulose (VC) containing difficult to remove impurities [1].

## Bacterial Cellulose

BC is a 3D nanoporous, paracrystalline fibre network and an important component of bacterial biofilms [2]. BC shows a high crystallinity and is free of VC associated impurities [3].

## Comparative Nitration

To evaluate differences in NC based on starting material, a range of cellulose sources are being taken through standardised nitration protocol.

## Methodology

NC was produced through use of a mixed acid nitrating mix, quenches and boils. Samples were analysed by differential scanning calorimetry (DSC) and ferrous ion titration to determine thermal stability and Nitrogen percentage.

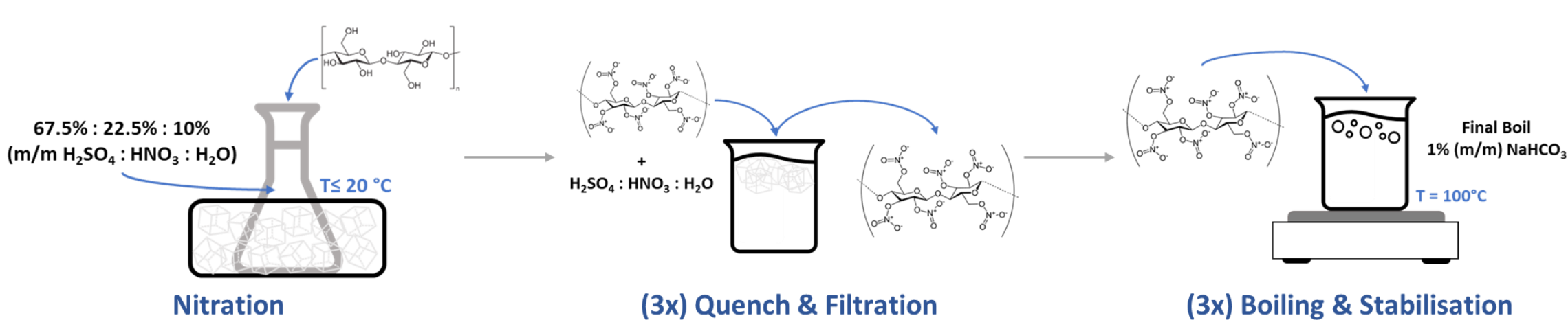


Fig 2 – Laboratory scale production of NC

B, Nicol., Dr I, Wilson., Dr J-F, Pons.

Bryn.nicol@cranfield.ac.uk

<https://www.cranfield.ac.uk>

## Objectives

Growth, modification, and nitration of bacterial cellulose (BC) is being investigated to provide a consistent, high purity cellulose. Eliminating dependency on traditional cellulose.

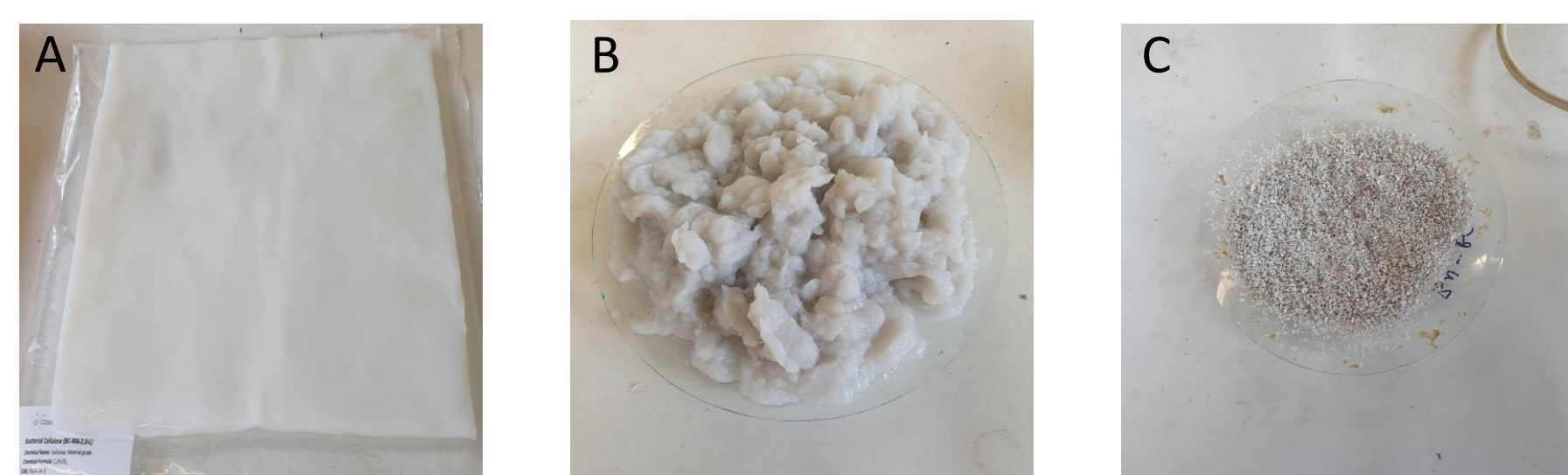


Fig 1– Stages of BC Sheet Processing. A, Native BC sheet. B, Blended sheet. C, dried blended sheet

## Preliminary Results

A nitrogen percentage of 12.73% ± 0.10% was achieved in VC derived NC. Compared to 8.70% ± 0.03% achieved in BC derived NC. All Thermal profiles displayed a concise single peak.

## Conclusion & Outlook

NC produced using BC as a starting material displayed significantly lower nitrogen percentage than VC derived NC when nitrated using traditional methods.

Further work includes molecular weight and crystallinity quantification of BC and VC & modification of *In vivo* BC synthesis to better suits traditional and flow manufacturing.

