

# THE COLLEGE OF AERONAUTICS

# CRANFIELD

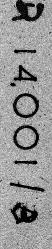


AMERICAN TEACHING AND PRACTICE OF INDUSTRIAL ENGINEERING AND MANAGEMENT

> by J. CHERRY

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NOTE NO. 39 FEBRUARY 1956

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American Teaching and Practice of Industrial Engineering

and Management

by

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#### SUMMARY

In June 1954 a small mission, comprising T.B.Worth, M.I.Mech.E., A.M.I.E.E., M.I.Prod.E., F.R.S.A., Principal Senior Lecturer in Production Engineering and Assistant Head of the Department of Mechanical and Production Engineering at Birmingham College of Technology, K.J.Shone, M.A. (Cantab), A.M.I.Mech.E., M.I.Mar.E., M.E.I.C., Head of Department of Industrial Administration, Royal Technical College, Glasgow, and the author, visited the United States of America to "observe and gain experience of American methods of training in Industrial Engineering and Management both in universities and industrial plants". Subsequently, in September, D.M.Williams, Ph.D., B.Sc., (H.M.I.) joined the mission, which returned in November 1954.

Each member investigated different aspects and separate reports are being presented. This report deals mainly with education in Industrial Engineering. Other sections, dealing with education in Management, Industrial Engineering and Management in Industry, Research and Consultancy will be presented subsequently by the author.

Education in Industrial Engineering in the U.S.A. laid emphasis on the need for sound education in the basic and engineering sciences prior to the study of Industrial Engineering subjects. Considerable attention was paid to the economic aspects of industry and subjects such as Engineering Economic Analysis were prominent. Awareness of the impact of new developments in the industrial engineering field was also evident and curricula were being revised to introduce subjects such as Electronic Theory into the electrical programme, and the application of Operations Research techniques to the mathematics programme.

The value of formal education in Industrial Engineering was acknowledged by most industrialists, who were absorbing I.E. graduates at a rate exceeding 1500 per annum. In 1954 there were approximately 8,000 students enrolled in I.E. courses. A comparison of equivalent courses in Great Britain showed that less than 50 students were enrolled. The comparison also revealed the inadequacy of the Higher National Certificate courses in Production Engineering, and a strong plea is made for more facilities for students to take Higher National Diploma courses in Production Engineering.

#### CORRIGENDUM

# Page 37 should read

'R. M. Barnes, Ph.D., Professor of Production Management, University of California, Los Angeles.'

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#### Preface

This visit (Technical Assistance Project  $T_{\bullet}A_{\bullet}57-293$ ) was made under the auspices of:-

The Foreign Operations Administration, Washington D.C.

The Office of Education, U.S. Department of Health, Education and Welfare, Washington D.C.

The Ministry of Education, London, England,

and with the cooperation of the Board of Governors of the College of Aeronautics, Cranfield. England.

#### Introduction

The purpose of this visit to the U.S.A. was to study in greater depth than hitherto, American teaching and practice in the fields of Industrial Engineering and Management. Hence a small group of independent observers was given the terms of reference "To observe and gain experience of American methods of training in industrial engineering and management, both in universities and industrial plants".

Under these terms of reference a comprehensive study was made of industry's requirements in the fields of industrial engineering and management and how the universities and industry combine to meet those requirements.

To enable the broadest experience to be gained, the members of the group operated independently where advantageous. Also, since concentration has been mainly in the subjects of our major interests, each member is presenting a separate report. Dr. D. M. Williams has included a study of Higher Education preparatory to a university course; K. J. Stone has placed emphasis on the management aspects, and T. B. Worth and the author have accentuated Industrial Engineering.

#### Outline of the Survey

To provide as comprehensive experience as possible without sacrificing depth of study, the programme was arranged to include attendance at conferences on Industrial Engineering and Management, visits to universities and technical institutions, and participation in courses on Industrial Engineering and Management.

A representative cross-section of American industrial and educational establishments was visited, embracing eight states, eighteen educational institutions, eighteen industrial plants, one manufacturers' association and one firm of industrial consultants.

Details of the programme are shown in Appendix 1.

#### 2. Summary of Industrial Engineering

#### Definition:

So rapid has been the expansion of this subject that no general agreement could be found among the American educators or industrialists in defining the functions and boundaries of Industrial Engineering.

The concepts of Industrial Engineering have evolved from the technical or mechanistic interpretation in Taylor's era, through the human and managerial phase and are now further expanding to embrace a much higher degree of mathematics in the solution of industrial problems.

Not all educational establishments agree on which facet emphasis should be placed. Indeed, not all agree on the term Industrial Engineering, hence closely related courses are found under other titles, as:- "Management Engineering", "Administration Engineering" and "Business and Engineering Administration".

For the purpose of this report, for the sake of brevity and without prejudice to the omitted titles, all related courses as previously mentioned will be included under the heading "Industrial Engineering".

It appears that the problem of compressing the extensive range of subject material into an undergraduate course has not yet been solved, thus creating the tendency to emphasise certain subjects to the exclusion of others. Undoubtedly each group makes valuable contribution to the fulfilment of the range of industrial requirements, hence the wisdom of avoidance of rigidity in curricula.

General agreement existed, however, that the foundations of Industrial Engineering must be laid on a sound knowledge of science, engineering and mathematics; also that the social/humanistic studies should form an integral part of the curriculum.

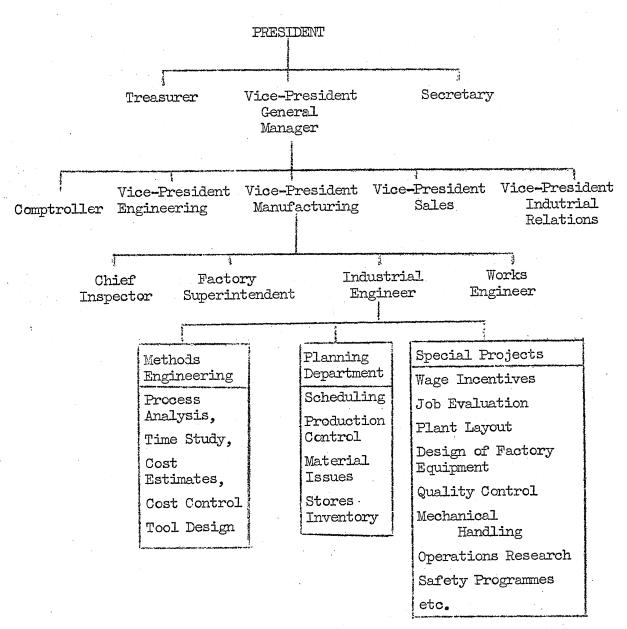
Engineering education in general is placing more weight on teaching fundamentals as recommended in the "Preliminary Report of the Committee on the Evaluation of Engineering Education", October 1953, which advised increased emphasis on mathematics, physical science and the following nine engineering sciences: - statics, dynamics, strength of materials, fluid flow, heat flow, thermodynamics, electrical currents, fields and electronics, engineering materials and physical metallurgy. Since most Industrial Engineering colleges have a common course for the first year with other engineering departments, the overall aims are in harmony.

Generally speaking, among educators, emphasis veered to the design functions of Industrial Engineering, and this is exemplified in the following definition of Industrial Engineering, which was widely supported:- "Industrial Engineering is the design of manufacturing units for maximum efficiency through the creative application of scientific principles and the prediction of their behaviour with respect to performance, costs and safety under specified conditions".

Investigation of the functions of an Industrial Engineering department revealed two lines of thought; one in which the function was principally administrative and in the other, mainly of a design nature, without responsibility for day-to-day administration.

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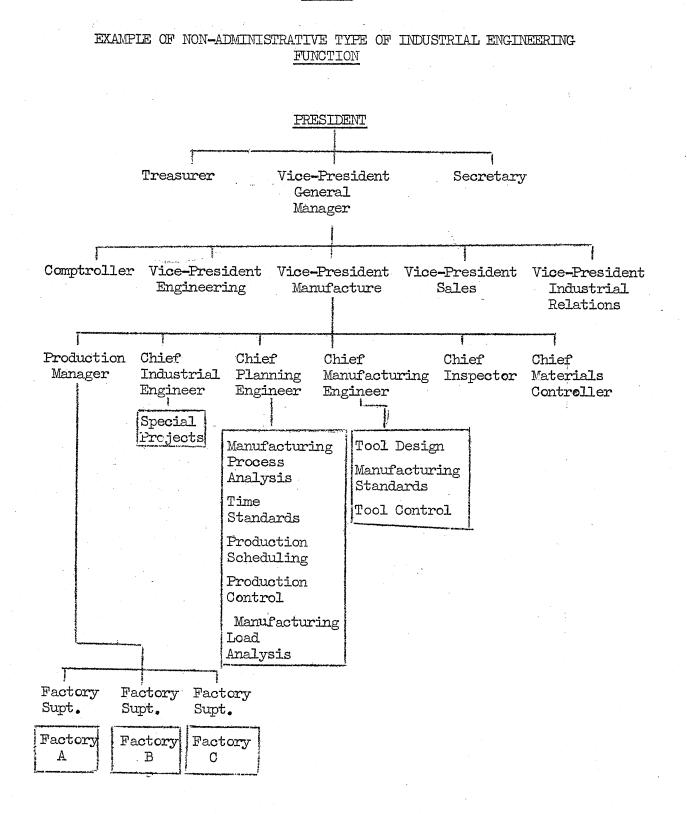
#### FIGURE 1



## EXAMPLE OF ADMINISTRATIVE TYPE OF INDUSTRIAL ENGINEERING FUNCTION

Examples of special Project likely to be assigned.

#### FIGURE 2



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These approaches are not conflicting but are more evolutionary; the separation of an Industrial Engineering department as a design and advisory function existing more commonly in the larger organisations, where the responsibilities for administration were very heavy, (making a division of labour desirable) or where more than one plant was involved, thus centralising the Industrial Engineering Department. In the latter cases the Industrial Engineering Department undertook special investigations when requested by the Production Manager or by higher management.

Figs 1 and 2 show the general organisation structure for these two approaches.

Although the nature of the approaches is different, nevertheless there is unanimous agreement that the functions enumerated in figure 1 are Industrial Engineering functions. Indeed many educators would extend these functions to include Labour Relations and Personnel Policies etc., and whilst agreeing that a knowledge of human relations is most desirable for an Industrial Engineer, it was not found in practice that these functions were undertaken by the Industrial Engineering Department. On the contrary, it was experienced that very powerful Industrial Relations departments operated in all the plants visited and such matters were their prerogative.

Comparison of American undergraduate courses in Industrial Engineering, and U.K. Higher National Certificate courses in Production Engineering, show the latter do not justify comparison. Only by the addition of a course in Industrial Administration is the American course approached in material content. On the other hand the Higher National Diploma (sandwich) course in Production Engineering compares favourably with the American courses. So also does the type of university course in Production Engineering as given by Manchester University. However, the number of students attending the Diploma course in the United Kingdom in 1953/4 was only 40, and in the University Degree course only 4 students are enrolled in 1955/6 - quite an insignificant total. A few post-graduate courses in Production Engineering or equivalent are offered, and such a course superimposed on an engineering Degree or Higher National course would enable favourable comparison to be made with the American courses in Industrial Engineering. There are 52 students enrolled in this type of course at present.

#### 2. 2. Educational Approaches

As previously stated, there is a concensus of opinion in American educational circles that Industrial Engineering is primarily "engineering" and must be founded on mathematics and the basic sciences of physics and chemistry. One renowned institution whose emphasis is towards administration clearly expresses this viewpoint, as illustrated in the following extract from their catalogue:- "Not only is it apparent that the successful management of industrial enterprises demands ability to understand and cope with problems of ever increasing complexity, but it is believed that fundamental training in science and engineering inculcates habits of precise thinkingwhich are of great value in the study of all aspects of business administration." Concurrence with this viewpoint is revealed in the examination of various college curricula in which, in addition to mathematics, physics and chemistry, the following subjects were common: - statics, dynamics, strength of materials, fluid flow, heat flow, thermodynamics, electricity, engineering materials and physical metallurgy. In most cases the first year was common for all engineering students.

Other subjects common to most curricula were: - foundry practive, machine shop practice, machine design, motion and time study, economics, personnel administration, cost accounting, production planning and control and humanistic - social subjects.

Completion of the course is made by a selection of technical, administrative or mathematical subjects as outlined:-

## (a) Technical

Manufacturing processes, process planning, tool design, plant layout, materials handing, job evaluation, design for production, safety engineering, welding engineering.

#### (b) Administrative

Industrial management, finance, marketing, industrial relations, industrial law.

### (c) <u>Mathematical</u>

Higher mathematics for engineers, quality control, statistics, advanced statistics for engineers.

It was on the emphasis to be placed on each of these three latter divisions that divergence of viewpoint was found. Some colleges emphasised one or other of these approaches, whilst others offered most of the variants as elective subjects at the option of the student.

Incidentally, it was very apparent that most colleges were making strenuous efforts to raise the intellectual level of education in Industrial Engineering to at least the equivalent of other engineering courses. Awareness of the impact of new developments in the industrial engineering field was also evident, and curricula were being revised to introduce subjects such as electronic theory into the electrical programme, and the application of operations research techniques to the mathematics programme.

There were 84 institutions offering courses in Industrial Engineering, and these took a variety of forms, some of which are outlined:-

4-year full-time course leading to a bachelor's degree 5-year full-time course leading to a bachelor's degree 5-year co-operative course leading to a bachelor's degree 2-year post-graduate course leading to a master's degree

(for graduate engineers other than I.E.) 1-year post-graduate course leading to a master's degree (for I.E. graduates)

4-year post-graduate evening course leading to a master's degree 2-year post-graduate co-operative course leading to master's degree 3-year post-graduate course leading to a Doctor's degree 4-year post-graduate co-operative course leading to a Doctor's degree Part-time teaching and part-time study courses leading to Master's and Doctor's degrees. Such a spread of courses caters for most classes of students.

Although uniformity of curricula is not demanded, a high standard of teaching in the requisite subjects is required before the course is 'accredited' by the Engineers' Council for Professional Development. (See 2.3)

There are thirty such courses in Industrial Engineering accredited by the E.C.P.D.; in addition there are fourteen institutions having Industrial Engineering options as part of other accredited curricula. These are shown in Appendix 2.

The necessity for industrial experience is recognised, and in the four- and five-year full-time course students are required to work in industry during the summer vacations of the jumior and senior years. Plant visits are also included to supplement vacation experience.

Conscious efforts are made to introduce realism into the classroom by the use of "projects", "case" studies and "situations",

#### 2.3 Industrial Approaches

As previously mentioned there were two lines of thought on the function of the Industrial Engineering department, one administrative and the other non-administrative. In each case, of course, it was a staff function assisting line management. Also, irrespective of the ultimate responsibilities of the Industrial Engineering Department, agreement was unanimous on the functions performed under this designation.

With respect to recruitment for Industrial Engineering functions, again there were two main approaches, dependent on the existance or non-existance of a training scheme. Where no formal training scheme existed, graduates in Industrial Engineering were preferred for these functions and were usually placed in Methods Engineering, Time Study and Standards or Production Planning departments at the commencement of their employment, being rotated round each department over a period of years; the most proficient graduating to Special Projects eventually.

In one large company there were sixty graduates in Industrial Engineering employed in the Methods & Standards department whose total complement was one hundred and fifty personnel. This represented forty per cent, and the Chief Industrial Engineer was very well pleased with this type of graduate.

Most of the larger companies operated training programmes of one, two or three years' duration. These programmes were partly vocational and partly educational and were generally designed to suit the individual. After an initial basic training, work assignments were planned in accordance with desires and demonstrated ability. Companies with such training schemes did not display any great preference for Industrial Engineering graduates, but were more concerned with the soundness of the basic engineering education received. Graduates were not expected to be immediately productive and the companies preferred to give vocational training within the plant. The Industrial Engineering Department was used in many cases as a training ground for young executives, since experience in this department facilitated transference to supervisory positions as the first step towards a factory executive.

#### 2. 4. Professional Approaches

The professional organisation for Industrial Engineers is the American Institute of Industrial Engineers. This society has thirty senior chapters, twenty-one student chapters, and approximately 3,000 members. It has adopted the Canons of ethics of the National Society of Professional Engineers, which are stated in Appendix 3.

The purposes of the A.I.I.E. are :-

To maintain the practice of Industrial Engineering on a professional status,

To foster a high degree of integrity among the members of the industrial engineering profession,

To encourage and assisteducation among members of the profession, To promote the interchange of ideas and information among members of the profession,

To serve in the public interest by the identification of men qualified to practice as industrial engineers,

To promote professional registration of Industrial Engineers.

In carrying out these purposes, a close working partnership is maintained with the Engineers Council for Professional Development. This Council was chartered as "a conference body organised to enhance the professional status of the engineer through the co-operative support of those national organisations directly representing the professional, technical, educational and legislative phases of an engineer's life". The participating organisations are:

The American Society of Civil Engineers

The American Institute of Mining & Metallurgical Engineers

The American Society of Mechanical Engineers

The American Institute of Electrical Engineers

The Engineering Institute of Canada

The American Society for Engineering Education

The American Institute of Chemical Engineers and

The National Council of State Boards of Engineering Examiners.

The expressed objective of the Council is the enhancement of the status of the engineering profession. A programme towards this end is being operated in which selection, guidance, training and recognition are the selected tasks. Much has already been done in improving and maintaining uniformity in selection by the initiation of a "Pre-engineering Inventory" to test the students' suitability for engineering education, Follow-up of student progress is maintained by "Engineering Achievement Tests" for second-year students, and tests are contemplated for student achievement at graduation. A further important aspect of the work of this Council is its system for "accrediting" engineering courses which meet a minimum standard assessed by the Education Committee of the Council. At the request of a college for an assessment of a particular course, the Education Committee of the E.C.P.D. will make an investigation of the experience and attainments of the faculty, the standards and quality of instruction, the number and scholastic performance of its students, the records of graduates, the attitude and policy of administration, curricula, degrees conferred, physical facilities, etc., and if satisfied the course will be "accredited". There are fourty-four accredited courses in Industrial Engineering.

Development of the graduate engineer during his early years in industry is encouraged by the formation of student chapters of the appropriate engineering institute, and by the implementation of a sixpoint programme relating to "The first Five Years of Professional Development". The six points of this programme are:-

Orientation and Training in Industry, Continued Education, Integration into the Community, Professional Identification, Self Appraisal Selected Reading and Self Expression.

The recognition of the value of the continuation of education after graduating is illustrated by the following extract from the "Interim Report of the Committee on Evaluation of Engineering Education" (June 1954) which states:- "Education for the profession of engineering does not stop with the acquisition of a degree; it must continue throughout life. The most important goal of engineering education is to motivate the student to learn on his own intiative."

#### 2.5. General Conclusions

Although one or two colleges are doubtful of the capability of raising the standard of teaching of some of the subjects in an Industrial Engineering curriculum to compare with those of other engineering departments, no one disputes the desirability of so doing. And without exception, at the colleges visited, efforts were being made to make the intellectual content of I.E. courses at least equal to other engineering departments.

There was general recognition that formalised education in the field of manufacture was as necessary as in the field of design or finance. Dispute may have arisen, however, on the stage at which this education should take place, whether graduate or undergraduate; but the different types of courses offered were adequate to cover the opposing views.

In the main industry favoured the Industrial Engineering courses, and many companies were very enthusiastic. Those which were indifferent were not unfavourable and without exception such companies operated an internal training programme.

Students are graduating at a rate exceeding 1,500 per annum and are being readily absorbed into industry. In 1953 over 1400 were enrolled for a Master's Degree, just under 1,000 being evening students.

From these facts it is apparent that education in Industrial Engineering is producing students capable of fulfilling an important function in industry. Proof of this is demonstrated by the results of one College which emphasises the administrative aspect of Industrial Engineering, and which now numbers 130 Presidents, 115 Vice Presidents, 83 Managers, 52 Partners and many other high executives among its alumni.

### 3. Education in Industrial Engineering\*

#### 1. Introduction

Considerable desire has been expressed by American educational bodies in recent years, for greater emphasis on the basic sciences and engineering sciences together with additional "liberal" education. This view was clearly stated by Dean Thorndike Saville in his presidential address before the American Society for Engineering Education in 1951:- "If we are 'to educate' as distinguished from 'to train' our future engineers", he said "I think we have to recognise more clearly the dual role which we have; that on the one hand as applied scientists we require even more fundamental science; that on the other hand as managers of industry and public works and as citizens we need more selection and breadth in our education".

The Society for the Promotion of Engineering Education appointed a committee which in 1940 submitted a "Report of Committee on Aims and Scope of Engineering Curricula'." In this the report recommended that the "broadening of the base of engineering education now in process should be continued. Its roots should extend more deeply into the social sciences and humanities, as well as into the physical sciences, in order to sustain a rounded educational growth which will continue into professional life". A later committee in 1944 reaffirmed the recommendation of 1940 that the curriculum be divided into two parts - the 'scientifictechnological' and the humanistic-social' and outlined abjectives for both parts. As for objectives of the humanistic-social division, the report stated :- "We believe ... that they can be achieved only through a designed sequence of courses extending through the four undergraduate years and requiring a minimum of approximately 20% of the students' educational time. This allotment should be at least equivalent to one three-hour course extending throughout the curriculum, and in the average somewhat more". As to subject matter, the report was specific: -"The subjects usually, and we believe properly, associated with the humanistic-social stem of the curriculum are found in the fields of history, economics and government, wherein knowledge is essential to competence as a citizen; and of literature, philosophy, psychology and fine arts, which afford means for broadening the engineers' intellectual outlook".

"See Definition 2.1

No less strong was the endorsement given the social sciences and the humanities in 'Summary of Preliminary Report, Committee on Evaluation of Engineering Education" in 1953; which stated "The Committee recognises the importance of social studies and the humanities as an important part of an engineer's education. Such studies reveal the richness of human experience, so that the students may in turn enrich their own lives. They should trace the political, economic, and social history of mankind to give students a clearer perspective of our civilisation today. They should provide inspiration for seeking greater knowledge and understanding. They should aid the student to develop judgement and discrimination, a sense of value, and a sound personal philosphy".

Implementation of this worthy desire creates quite a strain on the normal four-year curriculum, and at least fifteen engineering colleges have adopted a five-year programme to effect a solution.

#### 3.2 Types of Courses

A very wide variety of courses is offered in Industrial Engineering, some of the more common being:-

Four-year full time course leading to a Bachelor's degree Five-year full time course leading to a Bachelor's degree Five-year co-operative course leading to a Bachelor's degree One-year post graduate course for I.E. graduates leading to a Master's degree

Two-year post graduate course for non I.E. graduates leading to a Master's degree

Three-year post graduate evening course leading to a Master's degree Part time teaching and part time study courses leading to Master's and Doctor's degrees.

#### Four-year Full Time Course Leading to a Bachelor's Degree

This is the most common undergraduate couse, there being approximately 1,500 students enrolled in each of the current four years, i.e. a total of approximately 6,000 students. Each academic year is composed of two semesters, usually of 17 weeks each. The number of lecture hours per week is around 16, with the addition of two laboratory periods of three hours each.

Preparation for a lecture is generally assessed at two hours, thus weighting the value of one hour's lecture to be three hours' total study. Laboratory hours are not normally enhanced and only count as the actual hours spent. Hence the total designed study load placed on the student is 54 hours. This makes the grand total of hours of study at college  $34 \times 54 \times 4 = 7544$ .

In addition it is normally required that students spend the summer vacations of the junior and senior years in industry.

# Five-year Full Time Course Leading to a Bachelor's Degree

A number of Colleges believe that the desired inclusion of humanistic/ social studies together with a deeper scientific/technological curriculum can best be met by the adoption of a five year programme for the Bachelor's degree. There are fifteen colleges currently operating this type of programme. No reduction is made on the student load per annum, therefore the grand total of hours of study is approximately 9180. It is also normal practice for the student to spend the final and penultimate vacations in industry.

# Five-year Co-operative Course Leading to a Bachelor's Degree

The advantages of combining industrial training with education has been recognised by many of the American colleges, and co-operative courses are designed in an effort to derive optimum benefit from this association. There are 32 universities and colleges offering co-operative programmes at present.

The relationship of industrial training to education at college varies considerably between institutions, but in all cases the student is based at his college and is guided by a member of staff who co-ordinates his industrial training to match his academic education. To meet the desire for continuity in the industrial job, courses are generally divided to accommodate two groups of students, one group working in industry whilst the other is at college. On completion of the prescribed period, the groups interchange functions, thus continuity of the industrial job is maintained by two students working on an alternate basis.

No uniformity exists in the apportionment of time on the job or time at College, nor on the duration of the alternate phases. Although in a few cases alternation between college and industry commenced in the first year, this was not common, and in most courses students attended full time at college during the first year and, in many cases, also during the second year, before commencing industrial rotation. This arrangement enables the co-ordinator to assess the academic qualities of the student and to prepare, in consultation with the student, a co-operative programme most suitable to his individual abilities. Some of the various combinations of industry/college programmes are shown in Appendix 4.

In most colleges the total study hours approximate 7,000; however, there is considerable range in the industrial apportionment which varies from about 50 weeks to 144 weeks. No academic credit is granted for industrial training.

# One Year Post Graduate Course for I.E. Graduates Leading to Master's Degree

Most colleges with an Industrial Engineering curriculum have provision for post graduate study of one further year to obtain a Master's degree. Courses are generally designed with an administrative or engineering bias in accordance with the student's desires and potential.

Approximately 500 day students were enrolled in 1953/4 for a Master's degree.

# Two-year Post Graduate Course for Non I.E. Graduates Leading to a Master's Degree

A number of colleges offer post graduate cources in Industrial Engineering to students who have already graduated in one of the other engineering departments such as mechanical, electrical, chemical etc. Normally such courses require two years for completion.

#### Four-Year Post Graduate Evening Course Leading to a Master's Degree

Because of the large number of engineers wishing to proceed to a Master's degree on a part-time basis, a number of colleges provide an evening programme. Normally this requires four years for completion. During academic year 1953/4 there were approximately 900 students enrolled for a Master's degree under an evening programme.

#### Three-year Post Graduate Full Time Course Leading to a Doctor's Degree

Students who have shown potential for academic work during their Master's degree may be accepted for two years' further study for a Doctor's degree. There is no general course for the doctorate. The student must pass a comprehensive examination in his major field of specialisation before he will be recommended for candidature for the doctorate. A special doctoral committee is appointed for each applicant to supervise the work of the student, both as to election of courses and to preparation of the dissertation. Generally a reading knowledge of German and French is required.

# Part-time Teaching and Part-time Study Courses Leading to Master's and Doctor's Degrees

Many colleges offer teaching assistantships in which the Assistant devotes part of his time to studying for a higher degree.

The programme is designed to distribute the teaching/study load to give a uniform overall aggregate somewhat after the following fashion:-

Staff Position	Registration per Term
Full time	18 units
Half time	30 units
Third time	38 units

By this means selected graduates of good teaching potential are encouraged to join the teaching profession and to study for a higher degree.

#### 3.3 Course Content

#### 4-Year Full Time Undergraduate Course

Examination of the curricula of 7 colleges reveals much common subject classification, particularly in the first two years. Whilst the level of teaching may differ, the distribution of social/humanistic, basic science and engineering science subjects broadly agrees around 20, 60 and 20 per cent respectively in these two years. Some colleges introduce technical or administrative subjects in the second year, but this is not customary until the third year. Commencing the third year, however, the basic sciences of chemistry and physics are replaced by technical and administrative subjects. The emphasis given to these subjects differs with the college, some colleges concentrating more on administration, others more on engineering or technology and others on mathematics as applied to industrial problems. There is no rigid line of demarcation, and indeed there may be a combination such as mathematical/administrative or mathematical/ technical or engineering/technical etc. Appendix 5 shows the distribution of Subject Material of these courses.

To indicate the depth of course content, two colleges have been selected for deeper study, viz:- Massachusetts Institute of Technology (which may be classified as mathematical/administrative) and Syracuse University (mathematical/technological). These curricula are shown in Appendix 6, and details of the courses are shown in Appendix 7.

#### 3.4 Teaching Method

#### Introduction

The desire to achieve the greatest effect from teaching was most apparent in all colleges, exemplified by the considerable degree of experimentation in teaching method practiced in an endeavour to increase the educational value of the course. This consciousness of the importance of teaching method was, no doubt, stimulated by the American Society for Engineering Education, which appointed a committee to report on the "improvement of teaching". The method adopted by the committee, to obtain information and to encourage discussion of teaching methods and their improvement, was to appoint over 100 faculty committees to submit reports on this subject. More than 150 reports, comments and suggestions were returned, demonstrative of the stimulus created.

# Some of the salient points of the report follow:

"The primary objective of the study has been to consider how to prepare students to meet the new situations with skill, resourcefulness and leadership. Such preparation requires of the staff an understanding of the principles of teaching and learning, an appreciation of means for developing resourcefulness and originality, and continuing study of the most effective ways to achieve co-ordination of instruction. Principles of learning stress the importance of effective participation on the part of the learner; his motivation through the formulation of a goal; the clear definition of task assignments (preferably defined by the student himself); the evaluation of his progress; and his repeated practice in application. To raise the level of what the student does, it is emphasised that teaching should be from basic laws of science rather than from specially derived formulae.

"Engineering education provides the opportunity for related approaches in classroom, laboratory and design work. Full opportunity should be taken to co-ordinate these approaches. Similarly the social-humanistic stem can become more meaningful to the engineering student by co-ordination with the technical studies.

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The rotation of instructors among the various subjects which come within their general professional field is recommended. Intelligently employed, this practice develops broader acquaintance with subject matter and promotes course co-ordination.

The teacher is the key factor in efforts to improve education. This should be fully appreciated by every administrative officer and should find expression in three major ways:

- (1) Recruiting the most promising teachers
- (2) Recognising good teaching in the most effective manner advancement and adequate compensation, and
- (3) Developing a specific plan for staff and committee discussion on methods of improving teaching so that the young instructor may benefit from the experiences of mature staff members.

Teaching loads should be kept within their prescribed limits in order to permit teachers at all levels to engage in creative research and other activities contributing to their professional development".

Among the specific methods adopted in the various colleges are:

Lecture r	recitation	and	laboratory	Indus
Quiz				Field
Project				Creat
Case stud	ly			Semir
Situation	1			

Industrial Visits Field work Creative thinking Seminar.

#### Lecture, Recitation and Laboratory

Although this is a well-known method of imparting knowledge, there were some features in practice in American colleges well worthy of mention. No effort was spared to ensure maximum understanding of the subject. In some colleges lecture rooms were equipped with power facilities, dynamometers etc. to enable the apparatus to be demonstrated during the lecture.

In the machine tool series, actual machines were installed in the classroom and the salient features demonstrated simultaneously with the lecture. (See Appendix No. )

Subsequent to the lecture the class is sub-divided into smaller groups for recitation wherein the lecture is discussed and elaborated more informally. Students are encouraged to participate and contribute at these recitations.

Laboratory exercises are designed to supplement the lectures and copious instructions are supplied to the demonstrators or instructors on the material covered during the lecture and on the points for emphasis during the laboratory. By this means integration is obtained and a high level of education achieved. The quiz is a device adopted to motivate the student to a condition of mental alertness and to present him with a progressive evaluation of his performance. Quizzes are short written tests, generally of an hour's duration, and take place about once a month. They have the effect of keeping the student on his toes and enable the staff to grade the student at an early date and give counsel where required.

#### Project

The project method is designed to develop originality and resourcefulness in the student. It presupposes education in a number of fields and draws on this widespread knowledge, integrated to effect a solution to the project. Projects are generally introduced in the later years and take many forms to suit the subject matter and the level of the students. In the more practical sphere they may take the form of designing, process planning and manufacturing a machine tool or accessory, and in the managerial sphere a market survey may be made, followed by the design of the manufacturing facilities required for the production of the selected products. This method can be most valuable for co-ordinating a course.

#### Case Study

The case method is an attempt to introduce greater realism into education by presenting actual problems which have arisen in industry for analysis and solution by the class. This method was originated by Harvard School of Business Administration and is most effective when applied to post graduate students, with industrial experience.

Some colleges use the case method for undergraduate instruction, but greater care has to be exercised in such event in the selection of cases within the experience of the student.

If suitably chosen, to draw on the subject matter of a course of lectures, the case method can engender realism and develop the student's ability to grapple with a comprehensive problem. More will be said of the case method in the section on the Harvard School of Business Administration,

#### Situation

The "situation" is a development of the case method. Its purpose is to create more realism than the case method. For its success it requires the co-operation of industrialists who are prepared to visit the college and discuss with the class an unsatisfactory situation within their organisations which they intend to remedy.

The class is given the task of analysing the situation, extracting the problem, and offering solutions. After the elapse of a prescribed period the industrialist will re-visit the class, criticise their solutions and describe the actual action taken. This is an extremely valuable method of creating realism, and no doubt also has educational value to the participating industrialists.

#### Industrial Visits

Since few college students have industrial experience, plant visits are a very important teaching aid. These visits are generally planned in conjunction with the lectures and are arranged to illustrate the equipment in action.

A report on the visit is required from the student. Industrial visits are a very essential part of education in order to initiate the student into the industrial atmosphere and to demonstrate the ultimate goals of education.

#### Field Work

Field work is the most realistic of all methods as it brings the student into contact with industry. Again it requires the closest co-operation with industry and a high level of performance by the class. In this method a section of an organisation is selected for detailed investigation by the class and a report presented of their recommendations for improvement. Practice is gained in personnel relations in addition to the exercise of engineering ability.

This is an excellent method if adequate prestige can be achieved to induce industry to co-operate,

#### Creative Thinking

Since the pace of modern progress and the situations created are changing so rapidly, many colleges are searching for teaching methods which will develop original outlook and creative thinking in their students. Unusual situations are presented which require untrammelled thought for their solution. One example is a project in which a structure has to be designed for erection on the moon, where gravity and atmosphere differ considerably from the earth. This demands a different approach and compels the student to search fundamentally for a solution.

Credit must be given to many of the colleges for their efforts to develop flexibility of mind in their students and an ability to face and solve entirely new problems.

#### The Seminar

The seminar is generally only operated in the senior years or post graduate. It is a small discussion group with a staff member present to lead discussion if necessary. The objective is to encourage students to think and talk constructively, and simultaneously to elaborate on educational topics.

Properly handled, this method can be most valuable, as a situation can be engendered in which students can be made to feel that they are participating with the staff, and added interest can be created.

#### 3.5 Faculty

#### Qualifications

The qualities desired in a faculty member are perhaps best illustrated by the following extract from the Interim Report of the Committee on Evaluation of Engineering Education, June 1954.

"The important quality that we look for in a faculty is evidence of professional stature and competence, including the kind of competence that may take any number of forms or combination of these. In the case of a fellow in his thirties, or even forties, we are interested to see if he has a doctorate since, if he has, it is evident that he has had sufficient scholarly interest to go on for graduate work and research. But the doctorate of itself is neither necessary nor sufficient evidence of the quality for which we are looking. It is not necessary because there are many young men of first rate ability who have elected not to take graduate work. We usually ask how it is that a man who is interested in education has not taken the rather natural route of graduate work and the resulting advanced degrees, but we are quite willing to be convinced that there are reasons not affecting his qualifications. On the other hand, the man may have the qualifications to earn and actually hold an advanced degree, and still not have the personal qualities or indeed the effectiveness in professional work that would qualify him well as a faculty member. Thus, while we use the doctoral degree as a quick, rough-and-ready indicator, it is an indicator rather than a measure of the qualities for which we are looking.

"In an older man, whose formal education took place at a time when advanced degrees in engineering, especially at the doctoral level, were comparatively rare, we would have even less basis for insisting upon a doctoral degree. In such a case we nearly always have to look to other criteria as a basis for appraisal.

"In a faculty of several members in a given department we are likely to expect to find from one to several members holding doctors' degrees, if the faculty is really good. However, it is perfectly possible that professional qualifications, of the sort I will mention in a moment, are sufficient to demonstrate excellence.

"Publication is another indicator of professional stature. Here again, the mere fact that a man has published a number of papers does not it itself have significance. One asks: were the papers good; did they make significant contributions; were they well regarded by competent men in the field; are any of them recent publications? If the publications are in the form of books, we ask, is the book recognised as making a genuine professional contribution either to the field or to the teaching of the field? On the other hand, is it merely a compilation in a different form of material already available in book form to the profession?

"Another indicator is the kind, if any, of professional work upon which the man is currently engaged. Does he have any investigatory activity under way? One important form of such investigatory activity is research. Such research would usually, though not invariably, be carried out in the institution, either with institutional funds or some form of sponsorship from industry or government. If such work is under way, is it basically just testing? Is it puttering in its professional standards, or is it work that really digs into some new area and offers some promise of real contribution to the profession? This work may be applied or of a fundamental character. If applied, it should still have real intellectual challenge, involve imaginative exploration of new ideas, and in general be of such a nature that if it is well carried out, it should lead to publication, welcomed by the accepted professional journals in the field. Such research is always stimulated and facilitated if the staff member attracts graduate students as co-workers in such a project. Graduate students, however, are not essential. Such a project need not be large. It may, in fact, be quite modest in its physical and fiscal dimensions. The important point is the quality of intellectual effort involved and the professional significance of the investigation.

- "The development of specific hardware may or may not represent good research activity in engineering. The test is not whether or not the product is produced in pilot model or other form, but rather the kind of professional effort that it required, and the level of professional competence that is demonstrated.
- "Another possibly significant kind of professional work is consulting. We ask, is the man doing any consulting work? If he is, we again ask, is it of a routine character, or does it involve substantial responsibility? Is it concerned with some new development, or is he merely doing some handbook-arithmetic application of well-known principles in a routine fashion?
- "Another indicator, and a very important one, is the kind of teaching that a man is doing. Is he continually revising the subjects that he teaches in response to the impact of new developments? This does not mean, for example, asking in the field of electrical engineering whether he is teaching television or not; rather it means, is he taking into account in his selection of the areas in the fundamental engineering science that he treats, the kinds of principles that one must understand if he is to have a basic understanding of the field of television? A continuing evolution of the teaching of even so elementary and fundamental a subject as electric circuit theory or electric field theory is evidence of a scholarly and active mind that we like to see in a teacher. We are sceptical of the man whose course has not changed very appreciably in the last ten years in the orientation, outlook and selection of subject matter. Again this most emphatically does not mean that we expect a professor to teach applications. It does mean that we expect his handling of fundamental courses to reflect in the selection of material, the selection of illustrative problems, and in the associated laboratory work, the needs of the fields that are active today in practice.

"The kind and quality of a man's teaching technique and the effect this has on his students, are significant. Here the eveidence is often hard to get, and necessarily rather intangible. Nevertheless, there are often indicators as to whether the man's class and laboratory teaching is of a character to stimulate the imagination of his students, to develop their initiative, to challenge their abilities, to broaden their outlook, to impose real responsibility on the student. The contrast with this is the teaching that conscientiously but without imagination, ingenuity or contribution of its own, follows the content of some standard text book.

"The problems a professor gives to his students are often very revealing of a professor's professional outlook, and the kind of influence that he is bringing to bear on his students. The home problem or laboratory exercise designed to pique the student's curiosity or to make him think out something different from what the textbook has shown, is a good indicator.

"The level of penetration of a professor's teaching provides meaningful indicators of his intellectual stature and the quality of his influence. Here we ask the questions: does his work have a large qualitative content, or does he emphasize more strongly the analytic, the mathematical, the scientific aspects? Does he cover the theory somewhat apologetically and superficially, merely to satisfy a conscience before getting to problem work and applications? Does he make free use of the calculus, and in the appropriate fields, even elementary differential equations, or does he stick to arithmetic and algebra alone? If he uses calculus, does he really understand it himself and use it with a reasonable degree of rigor? We feel that engineering schools offer an almost unique opportunity for a student to get the underlying theory and science, and that this school time is to a considerable extent wasted if it is devoted to qualitative, descriptive material in lieu of underlying fundamental theory.

"We, of course, recognise the importance of the mature individual of broad experience and notable wisdom who can convey to his students an important contribution to their character and to their entire outlook on their profession and life. We should not underrate such a person when we actually find him, but neither should we make the mistake of attributing these high qualities to the genial, personable good fellow who has long lost (if he ever had any) his vigor and technical acutemess. We must insist upon really acute and penetrating intellectual attributes and general technical astuteness of a superior sort to make our professor eligible for the true elder statesman category.

"Leaving teaching and turning again to other areas of activity: another indicator is the degree of participation of the faculty member in his professional society activities. By participation I mean not only attendance, but taking an active part in the meetings and activities. The fact of participation itself is not sufficient. One needs to know whether his participation relates to significant ideas and issues, or whether it is shallow and conventional. In what repute is the man held by his professional associates over the country? Is he known to them because of his professional contributions, or is his name unfamiliar? "Industrial experience can, of course, be an important measure of professional qualification. We need, however, to look at the nature and character of this experience very closely to determine its relevance to engineering teaching, thus we look primarily, not at the number of years, or even the administrative responsibility that a man may have carried, but rather at evidence of intellectual qualities and activity that we feel are important in a teacher of engineering. Has he been responsible for significant new developments? Is he the sort of person who can be articulate in relating his engineering works to the underlying engineering science clearly and logically? Has his work been such that he has kept his underlying science and engineering science up-to-date and alive? Is his exposition clear and logical? Many practical engineers who achieve fine results do so by a kind of intuitive sense which, no matter how successful for a practical engineer, falls flat as far as effectiveness in teaching engineering students is concerned.

"Looking now at the overall appraisal, one cannot expect to find a high score for very many of the people on all of the above indicators of professional stature and competence. A good man, however, will score rather well on more than one of the foregoing categories, including one or more outside of teaching. The better the man, the higher his score and the more categories in which he will have a high score. Furthermore, in a good and well-rounded departmental faculty all of these qualities are present, though seldom in any single individual.

"One final word regarding the doctorate is perhaps not out of place, especially as the importance of this degree as a qualification for faculty appears to be so widely misunderstood. Doctorates are finding

their place, and they have a place, a place of increasing importance in engineering education. But let's neither give them too much weight, nor ignore them completely. Rather let us try by all the measures we know to determine whether this fellow about whom we are talking is one to whom we really wish to expose our engineering students.

"Thus far we have emphasised primarily the qualities of the individual person at which one looks in attempting to appraise a faculty member. A fine faculty, however, consists of much more than a group of individuals and individualists, who would qualify well according to the foregoing criteria. The element of team play and team spirit is almost as important in an engineering faculty as it is on a college football team. Do the various faculty members work together harmoniously and co-operatively? We must not be misled by the dulcet sound of the words 'harmonious' and 'co-operative'. A very important test of these qualities is the ability of these individuals to differ with each other vigorously and earnestly in an intellectual sense, and indeed on problems of a more philosophic character, but to maintain in all this a degree of objectivity and personal goodwill that makes the friendly golf match or wilderness fishing trip together just as characteristic as strongly expressed differences of opinion and judgement. One looks for evidence of fairly achieved compromise in the common core of earlier courses and expects the curriculum as a whole to have a unity and

singleness of purpose that provides strength. At the same time one looks for the tolerance that permits fine ability and special competence to have its head in elective subjects.

"One also looks for evidence of good leadership, leadership that insists upon a sound, well-rounded, forward-looking pattern in the curriculum and programme. Sometimes a fairly firm hand is indicated from a Dean to ensure that enthusiastic individualists take sufficient time and thought in joint and co-operative effort to ensure that their programme as a whole makes sense, that it points toward worthy and forwardlooking objectives, and considers adequately and imaginatively the advancing fronts of the professional field. But through all the activity there should be evident a spirit of goodwill, of willingness for some personal sacrfice in the common good, and a sense of pulling together that nevertheless encourages expression of individual ability and energy".

# 3.6 Consultancy and Research

As outlined above, the faculty member is encouraged to develop his stature and to make a closer contact with industry by engaging in private consultancy work or research. Generally, one day per week is officially permitted for such activities. There were instances where this allowance was exceeded, but providing college work does not suffer and that the consulting work is of high calibre, such excesses are overlooked. Research work is mainly conducted during vacations, the faculty member being engaged and paid for this work.

University salaries are usually paid for 10 months of the year only, the remaining two months being at the disposal of the faculty to undertake research, consulting work or have a vacation.

In most colleges part-time assistantships are offered to graduate students of high calibre, their duties being divided between study and research. By this means good students are encouraged to proceed to higher degrees, and the level of academic teaching is consequently improved.

# Teaching Load

The actual load imposed on faculty members is not uniform for many reasons. It was generally accepted, however, that a teaching schedule of 12 credit hours per week would be the maximum expected. This would mean 4 lecture hours and 8 recitation hours, but there was no case encountered where the actual load was so heavy. In most instances it was very much lighter.

Allowances are made if additional work is being undertaken by the faculty member, for instance teaching load may be reduced by half of the maximum if sponsored research is being done; similarly supervision of masters' theses and the preparation of technical literature claim a reduction in teaching load, as do administrative duties.

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Faculties were encouraged to expand on their professional and academic fields, as this was rightly deemed to increase their stature, and consequently the value of their teaching, and teaching loads were reduced accordingly.

### 3.7 Summary

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The most significant feature of education in Industrial Engineering was its magnitude. In 1954 nearly 8,000 students were enrolled in Industrial Engineering courses in 84 schools. This was the fifth largest group and was only exceeded by Mechanical, Electrical, Civil and Chemical engineering.

Without exception a sound education in the basic and engineering sciences formed the foundation of the Industrial Engineering curriculum. Again, all schools were striving to ensure that the course has as high an intellectual content as the older established engineering courses. It was felt that most schools had been successful in this endeavour.

The exceptionally wide variety of courses offered catered for the circumstances of almost every class of student, and the co-operative course satisfied the combined requirements of the student and industry. Accumulating the subject material in the three types of courses, technical, administrative and mathematical, the range was very extensive indeed, and it was obviously not possible to treat the total in four years' course, hence the tendency to concentrate on one or two phases only. However, it was again felt that the range of courses offered ensured adequate education in all the major aspects of Industrial Engineering.

No effort was too great to advance the quality of teaching and most faculty members were trying new approaches to improve the educational value of their work. Equipment was abundant and helped considerably to increase the learning of the student.

One could not help being impressed by the competence and enthusiasm of the faculties. Without exception faculties were most competent and had widespread contacts with industry and all other sections of their departments. Most members were active in their professional societies, and attendance at society meetings was a very stimulating experience arising from the high level of discussion.

In conclusion, it was most apparent that American industry recognised that formal training in Industrial Engineering was as necessary as in other fields, and was absorbing I.E. graduates at a rate exceeding 1,500 per annum. That a high level of education was being given in this subject was acknowledged by most industrialists consulted.

# 3.8 Comparison with related courses in Great Britian

Few courses entirely comparable with Industrial Engineering exist in Great Britain, and in the main those most closely resembling Industrial Engineering are post-graduate.

#### Undergraduate Courses:

A number of universities include some I.E. subjects in their undergraduate mechanical engineering programmes; for example:

Birmingham University includes Engineering Economics.

Cambridge University includes Industrial Administration and Economics.

Durham University includes Engineering Administration.

Edinburgh University includes Organisation of industry and Commerce.

Glasgow University includes as optional subjects: Engineering Economics, Engineering Production, Industrial Psychology.

Leeds University includes Applied Economics, Production Engineering, Engineering Production and Administration.

Manchester University offers an honours course in Production Engineering.

Nottingham University includes Industrial Administration.

Sheffield University includes Manufacture and Management.

Cardiff University, College of South Wales & Monmouthshire includes Industrial relations.

Glasgow Royal Technical College includes Engineering Production.

In addition, many Technical Colleges offer a Higher National Certificate Course in Froduction Engineering which has some relation to the I.E. courses with technical bias.

## Examples of types of courses in Great Britain related to Industrial Engineering

3 or 4 years University Course leading to an Engineering Degree. 4-years Technical College sandwich course leading to a Higher National Diplomain Production Engineering.

2-years full time Technical College course leading to a Higher National Diploma in Production Engineering.

5-years part time day course leading to a Higher National Certificate in Production Engineering.

5-years evening course leading to Higher National Certificate in Production Engineering.

## Comparison of Course Content

3 years University Course leading to Honours Degree in Production Engg.

Manchester University offer the above course which is probably the nearest approach at undergraduate level to an Industrial Engineering course.

# The curriculum and details of the course are shown in Appendix 8.

Comparison with the undergraduate courses detailed in Appendix 8 reveals that the First Year course of an American University would be necessary before admission to the threeyears degree course as evidenced by the similarity between the Preparatory course at Manchester University outlined in Appendix 8, and the First Year American courses in Appendix 6. Hence, for comparison of course content, the Preparatory course at Manchester has been included.

A summary of the curricula of Course XVA, Business and Engineering Administration at M.I.T., Industrial Engineering Course at Syracuse University and the Production Engineering Honours Course at Manchester University is shown in Appendix 9.

Examination of the course content reveals the Manchester University Course as having a strong bias in basic and engineering sciences. Apart from the humanities, it is only in the technical and administrative groups that the balance is in favour of the American courses.

The subjects in these latter groups notincluded in the Manchester Course are:

M.I.T.

Industrial Management Economic Principles Accounting Marketing Personnel Administration Finance

#### Electives

Industrial RelatiinsEconomics of InventionEconomicsInternational TradeGovernment & Public AdministrationUnion Management RelationsPrices & ProductionManagement Laboratory

# Syracuse University

Engineering Economic Analysis.

Some aspects of Industrial Management are included in the Manchester course, but at M.I.T. emphasis is placed on the broader business aspects of profit, analysis of demand, price policies, fluctuations in economic activity, wage policy and public policy. Indeed more emphasis is placed on economic aspects in most American courses, and Engineering Economic Analysis is taught in most colleges. Some details of this course are shown in Appendix 20.

With the exception of Engineering Economic Analysis and Humanities, there is no subject taught at Syracuse University that is not treated at Manchester University. At M.I.T. there is more education given in the business and economic aspects, and whilst the basic science and engineering content is greater than in most other American Universities, this is much less than in the Manchester Course. Indeed, the excess time given to these sciences in the Manchester Course is almost balanced by the time given to business and economics at M.I.T.

# 4-year Technical College Sandwich Course leading to a Higher National Diploma in Production Engineering

Some Technical Colleges offer a six months' sandwich course in which the student alternates between industry and College. In most courses the student is based in industry, and co-ordination of practical training is dependent on industry.

The course at Birmingham College of Technology is shown in Appendix 10. The subject matter contained in this course is comparable with the Manchester University course in Appendix 8. This course is also strong in the basic and engineering sciences as the Manchester Course, but in addition more time is given to the technical subjects.

Weakness is again shown in the administrative subjects and in lack of emphasis placed on the economic aspects of industry.

In this programme the Intermediate Course bears resemblance to the First Year American Courses, and has been included when comparing course content.

# Part-time Day Course leading to the Higher National Certificate in Production Engineering

The part-time Day Course is the most common type of course. Normally it takes five years of study through courses S1, S2 and S3 leading to the Ordinary National Certificate, then Courses A1 and A2 leading to the Higher National Certificate.

In order to maintain some degree of equality of student education at entry, in the various courses being compared, it is considered that course S3 is comparable in level with the Intermediate year of the Diploma Sandwich course, and the curriculum at Birmingham College of Technology in Appendix 11 is prepared accordingly.

Examination of this curriculum reveals its concentration on Mathematics, Engineering and Technology. Even with this restriction the total hours of the course at 702 is less than those devoted to these three categories at M.I.T., where the total is 704, and at Syracuse University where the total is 1106 hours.

This type of course is more comparable with that offered by the Bridgeport Engineering Institute shown in Appendix 13, which has similarity with the Higher National Course in Mechanical Engineering. No degree is conferred for completion of this course at Bridgeport, but a diploma is awarded.

## Evening Course leading to a Higher National Certificate in Production Engineering

The evening course (Appendix 12) is slightly narrower in subject matter than the part-time day course, and the total hours is reduced to 513, therefore in this case there is less time spent on these few categories - maths, engineering and technology - than is given to the same categories in most American universities. As mentioned previously, this type of course is more comparable with the type given by Bridgeport Engineering Institute shown in Appendix 13. However, even in the latter course more total time is given, as in the three final years 895 hours are credited, 140 being given to administration, economics and English.

### Summary of Courses

H.N.C. Production Engineering Evening Course. H.N.C. Production Engineering part-time day course. H.N. Diploma (sandwich) Course in Production Engineering. Honours Degree Course in Production Engineering. Bridgeport (Connecticut, U.S.A.) Engineering Institute Evening Course

in Mechanical Engineering. Syracuse University Course in Industrial Engineering. M.I.T. Course in Business and Engineering Administration.

Appendix 14 shows a graphical summary of the content of the above courses grouped into the broad categories - mathematics, engineering, technical, administrative, physics, chemistry, humanities and project or thesis.

In compiling the total credit hours in a course, the American system in which 1 lecture hour = 1 credit hour, and 3 laboratory hours = 1 credit hour, has been adopted. Also, in order to achieve a measure of uniformity of student level at entry, the following assumptions have been made:-

- (i) Entrance standards for first year courses at Syracuse and M.I.T. to be alike.
- (ii) Preparatory Course at Manchester University to be equivalent to first year courses at M.I.T. and Syracuse.
- (iii) Intermediate (sandwich) course at Birmingham College of Technology to be equivalent to first year at M.I.T. and Syracuse.
- (iv) S3 course of H.N.C. part-time day and evening courses to be equivalent to first year course at M.I.T. and Syracuse.

Obviously there will not be complete uniformity in these assumptions, but a comparison of the contents of the courses indicates an acceptable measure of agreement.

## H.N.C. Courses

On the above basis it is apparent that neither the H.N.C. parttime day course, nor the H.N.C. Evening Course can be seriously compared with the degree courses in America. The total credit hours in the evening course is only 513, and in the part-time day course only 702, whilst at Syracuse University mathematics and engineering alone account for 734, and at M.I.T. the same two categories account for 690 hours. It would be more appropriate to compare the H.N.C. Courses with the type given by the Bridgeport Engineering Institute (as shown in Appendix 13) which bears close resemblance to our H.N.C. course for Mechanical Engineering.

Desirable as it may be to introduce some Industrial Engineering subjects such as engineering economics, work study, engineering statistics, production planning and control, it is apparent that it would be unwise to do so at the expense of time now spent on the basic and engineering sciences.

# H.N. Diplcma (Sandwich) Course

A totally different picture obtains in this type of course, where the total credit hours, at 2766, exceeds those of Syracuse University (2138) and M.I.T. (2010) by a considerable margin. Only in the administrative subjects are the credit hours significantly less. This is not considered a serious disadvantage at undergraduate level, but the emphasis given by the American courses to the economic aspects of production as in Engineering Economic Analysis is certainly desirable.

Another notable feature of American Education is the orientation of the courses in mathematics, to the treatment of production problems involving game theory, linear programming, Monte Carlo, and other techniques embraced within Operations Research. Such inclusions where the mathematical background is adequate are deemed most desirable. An H.N. Diploma sandwich course pitched as suggested would compare favourably with most courses in Industrial Engineering. Coupled with the industrial experience gained during the six months per year at work makes this a most attractive course for the education of sound Production Engineers capable of advancing to management at an early date.

It is regrettable that only about 40 students were enrolled in this type of course in 1953-4.

# Honours Course in Production Engineering

This course also compares favourably with the American courses, and similar remarks made regarding the Sandwich Course, relating to the introduction of operation research techniques and emphasis on the economic aspects of manufacture are the only comments necessary.

Again it is regrettable that there are very few courses of this type, and the number of students attending such courses is only  $4_{\bullet}$ 

# Comparison of Number of Students in U.S.A. and U.K. (England & Wales) taking Courses in Industrial Engineering or U.K. equivalent

Appendix 16 compares graphically the number of U.S.A. students attending Industrial Engineering day courses, and U.K. students attending University of H.N. Diploma Sandwich Courses in Production Engineering. It is obvious that the U.K. total is insignificant in comparison. Even the addition of the total number of students enrolled in the H.N.C. part-time day course (which is not equivalent) does not redress the deficiency (allowing for population difference).

# Post Graduate Courses in Production Engineering

#### One Year Course:

The Universitites of Durham, Manchester, Glasgow and Birmingham offer one-year post-graduate courses in Production Engineering, although Birmingham University call their course Engineering Production. The contents of the latter course are shown in Appendix 17. Entrance requirement for this course is a Science Degree and satisfactory industrial experience, but other students with equivalent qualifications are eligible for admission.

Such entrance qualification enables the course to concentrate on the economic, technical, operational research and administrative aspects of industry. Hence the addition of this type of course to an engineering degree or H.N.D. engineering course would compare very favourably with American courses. If taken by good H.N.C. engineering students the whole course would then be in alignment with the Industrial Engineering courses.

There are 17 students enrolled for the one-year post-graduate course, plus five working for higher degrees.

It is proposed to offer a one-year course in Industrial Engineering at the College of Aeronautics, Cranfield. The syllabus of this course is shown in Appendix 18.

## Two-Year Course:

The College of Aeronautics, Cranfield, offer a two-year course in Economics and Production. This course is designed mainly for graduate or H.N. students from the aircraft industry, thus in addition to the Industrial Engineering subjects as outlined in Appendix 18, the following subjects are included: - Aerodynamics, Mathematics, Aircraft Design, Propulsion, Electrical Engineering, Flight and Materials.

There are 26 students enrolled in the first and second years.

# Conclusions and Recommendations

"Industrial Engineering" is a well-established University subject, recruiting students at a rate such that it will soon outstrip the older engineering subjects in total students. The fact that more than 1500 Industrial Engineering students per annum are at present graduating from American universities assists considerably in invigorating industry with fresh minds trained to deal with the ever-increasing complexity of production and business problems. The existence of such a group of University trained production staff no doubt contributes to the flexibility and adaptability of American industry to new and better ideas, and substantially reduces, if not eliminates, the gap between research and production. Formal education in Industrial Engineering or, as understood in this country, Production Engineering plus Industrial Administration, is most desirable in order to supply trained engineers capable of eventually managing the post of Vice President of Manufacturing, as shown in Figs. 1 and 2, more often called Works or Production Manager in this country, and working effectively at all lower levels on graduation from College.

A survey of the broad field of education in Production Enginering (which is the nearest equivalent to Industrial Engineering) silhouettes in sharp relief the narrowness of out H.N. Certificate Courses in Production Engineering relative to the American courses. Only by the addition of a course in Industrial Administration as outlined in Appendix 15, does the teaching content bear comparison with Industrial Engineering. Hence it may be said: - H.N.C. Production Engineering 4 Diploma Industrial Administration = Industrial Engineering. This sequence is regarded as the most effective, although it has the very serious drawback of requiring a minimum of seven years' study from S2 level.

For this reason and for the benefit of more concentrated study, the Sandwich Course is much more attractive. This type of course for Production Engineers has much to offer, as the contact with industry each year indoctrinates the student into industrial conditions and facilitates his eventual placement in industry with the minimum disturbance. Such a course should be planned between the employer, the college and the student, in order to derive maximum co-ordination and the greatest educational value. It may be necessary to encourage students and employers to accept such a course by the provision of scholarships by the Education Authorities. Some scheme similar to the Co-operative scheme in U.S.A. in which two students man the same job in industry, one being on the job whilst the other is at college, and vice versa, may avoid any disruption in industry during the educational period.

The Sandwich Course and the Degree Course cover most of the subject maverial given in courses in Industrial Engineering, but emphasis on Economic Engineering and Operational Research would be advantageous.

#### Summary of Recommendations

#### Types of Courses:

Efforts should be made to encourage students and industry to adopt the Sandwich type of course to a much greater extent than at present. If all students now taking the H.N.C. part-time course in Production Engineering were diverted to the Sandwich Course, the combined total would only approximate 1300, compared with 6600 American students taking Industrial Engineering. (See Appendices 14 & 16).

More post-graduate courses of one year's duration, similar to that in "Engineering Production" at Birmingham University should be made available for students with a Science Degree who have inclinations towards production and management.

#### Course Content:

No drastic change is recommended in course content; however, emphasis on the economic aspects of industry should be made at all stages where appropriate, and should be introduced at H.N.C. level into tool design and machine tools. In the Sandwich and Degree courses, where the mathematical background is adequate, the introduction of operations research techniques is recommended.

#### Teaching Method:

Faculties should be encouraged to search for more effective teaching methods and should be invited to report their recommendations.

#### Faculty:

Research and consultancy should be encouraged and teaching loads should be adjusted to permit this. By this means closer contact with industry's needs would be maintained and increase in stature of faculty should result, with consequent improvement in educational capability.

#### Industry

The importance of formal education in production engineering and administration should be made more widely known to industrialists, so that greater encouragement may be given to employees to follow such a course. The rapid development even now proceeding in production and control techniques requires a flexibility of mind capable of accepting and installing new methods and managing their associated problems. Since the rate of scientific development is accelerating, it is more necessary than ever that the supply of production and administrative engineers is adequate to translate scientific discovery into production reality on the required scale,

#### Teacher Exchange

Greater facilities should be made available for teacher exchange schemes at technical college and University level between U.S.A. and this country. Advantages could be derived by both countries from such an arrangement, since although most American universities were strong in administrative subjects, not all were strong in production engineering, such as process planning, estimating, tool design, metrology - subjects which our colleges particularly emphasise.

Acknowledgements

So considerable has been the benefit derived from this visit, that it is not possible to express adequately the gratitude due to the U.S. Foreign Operations Administration for their goodwill and generasity in making such visits possible to foreign educators. Likewise it is difficult to thank fully all the persons consulted who, without exception, have been unstinting in their help to make the visit beneficial. It is therefore hoped that all concerned will accept this general acknowledgement of gratitude. Special thanks are due to the Project Managers, S.M. Patterson and R. J. Young, of the Education Branch, Technical Assistance Training Staff, F.O.A., and J. W. Gresson Jr., Programme Officer and Acting Chief Technical Training Section, Department of Health, Education and Welfare, Office of Education, who prepared and directed the overall programme, and to A.B. Dickeman of Syracuse University, who organised the Syracuse programme; also to R.O. Swalen of Syracuse University for his continuous assistance throughout the project, and to W.V.A. Clark of M.I.T. for organising the M.I.T. programme.

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# APPENDIX 1 PROGRAMME OF VISITS

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### EDUCATIONAL

June 6th - 9th, 1954

June 12th - 17th	Conference
June 19th - 21st	Education a Summer Scho
June 22nd	Illinois, N Center for
June 23rd	Adults, Chi University
June 26th June 28th	Ohio State
June 30th	Carnegie Te
July 1st	Case Instit
July 7th	University Harvard Uni
July 8th and 12th	Massachuset
Sury Con and Izon	Cambridge.
July 9th	Northeaster
August 4th	Institute o
Inguist for	University.
August 6th	Cornell Uni
August 9th/Sept. 3rd	"Executive
Tragan , and not of the	University.
September 10th	University
Sept. 21st/Nov.12th	Massachuset
	Cambridge.
November 4th	Wentworth I
INDUSTRIAL	
June 10th	General Ele
· · · · · · · · · · · · · · · · · · ·	Syracuse.
June 18th	Internation
June 24th	Cincinnati
June 29th	United Stat
June 30th	Thompson Pr
July 13th	United Shoe
July 14th	New Process
July 15th	Carrier Cor
July 16th	Lamson Corp
July 16th July 21st	Rollway Bea
July 22nd - 23rd	Eastman Kod
August 3rd	Manufacture
September 7th	Convair Air
September 8th, 9th	
and 13th	Lockheed Ai
September 10th	Douglas Air
September 14th	Ford Aircra
September 16th	
	Glenn L. Ma
September 17th	Westinghous
September 17th November 12th	

Syracuse University, New York State. of American Society for Engineering at University of Illinois, Urbana. ool of A.S.E.E. at University of Navy Pier, Chicago. Study of Liberal Education for icago. of Cincinnati, Cincinnati. University, Columbus. echnical Institute, Pittsburgh. tute of Technology, Cleveland. of Michigan, Ann Arbor. iversity, Cambridge. tts Institute of Technology, rn University, Boston. of Industrial Research, Syracuse iversity, Ithaca. Controls" Course, Syracuse of California, Los Angeles. tts Institute of Technology, Institute of Technology, Boston.

General Electric Co., Electronics Park, Syracuse. International Harvester Company, Chicago. Cincinnati Milling Machine Co., Cincinnati. United States Steel Company, Pittsburgh. Thompson Products Inc., Cleveland. United Shoe Machinery Co., Boston. New Process Gear Corporation, Syracuse. Carrier Corporation, Syracuse. Lamson Corporation, Syracuse. Rollway Bearing Co., Syracuse. Eastman Kodak, Rochester. Manufacturers Association, Syracuse. Convair Aircraft Corporation, San Diego.

Lockheed Aircraft Corporation, Los Angeles. Douglas Aircraft Co., Santa Monica. Ford Aircraft Division, Chicago. Glenn L. Martin Company, Baltimore. Westinghouse Electric Co., Philadelphia. General Electric Co., Lynn, Mass.

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## Persons Consulted

Syracuse University, New York State	
College of Business Administratio	n n service and s
Morris E. Hurley, M.B.A.	Dean of College of Business Admini-
Maurice C. Cross, A.B., M.A., Ph.D.	Professor of Industrial Management.
Donald A. Ferguson, M.B.A., Ph.D. Alfred W. Swinyard, M.B.A. Allen B. Dickerman, A.B., M.B.A.	Associate Professor of Finance. Associate Professor of Marketing. Assistant Professor of Production Management. (Programme Officer at Syracuse Univ. for this Project).
Howard T. Lewis Jr., B.A., M.B.A.	Assistant Professor of Production Management.
William Wasserman, A.B., M.A., Ph.D.	Assistant Professor of Business Economics and Statistics.
College of Engineering	
Ralph A. Galbraith, B.S.E.E., Ph.D. Bert H. Norem, B.S.M.E.,M.S.M.E.	Dean of College of Industrial Engineering. Professor & Department Chairman - Industrial Engineering.
Dakota E. Greenwald, M.A., Ph.D., B.S.M.E.	
Joseph V. McKenna, B.A.Sc., M.M.E.	Associate Professor of Industrial Engineering.
Ralph O. Swalm, B.S.E.E.	Associate Professor of Industrial Engineering.
University of Illinois	

# Un

Urbana .

K. J. Trigger. B. T. Chao.

G. E. Schrader.

Navy Pier, Chicago

J. S. Kozacka. R. W. Schroeder.

R. B. Perkins.

Professor in Industrial Engineering. Associate Professor in Industrial Engineering. Assistant Professor in Industrial Engineering.

Professor in Mechanical Engineering. Associate Professor in Mechanical Engineering. Associate Professor in Mechanical Engineering.

## University of Cincinnati, Cincinnati

C. Albert Joerger, M.E. Francis H. Bird, Ph.D.

Dean, College of Engineering. Dean, College of Business Administration.

# Norwood C. Geis, Com. E., A.M., C.P.A. Leslie Swallie.

Assistant Dean, College of Business Administration. Assistant Professor of Co-ordination.

# Carnegie Technical Institute, Pittsburgh

George Leland Bach.

Abraham Charnes.

William Robert Taaffe.

Dean, Graduate School of Industrial Administration. Associate Professor of Mathematics and Economics. Associate Professor of Industrial Administration.

## Massachusetts Institute of Technology - Cambridge

School of Industrial Management

Edward P. Brooks, S.B.

Erwin H. Schell, S.B. Billy Goetz, Ph.D. Gerald B. Tallman, Ph.D. W. Van Alan Clark Jr., B.A., S.M. Herbert F. Goodwin, S.B.

Leo B. Moore, S.M.

Robert B. Fetter, D.C.S.

Thomson M. Whitin, Ph.D.

Edward H. Bowman, S.B., M.B.A. Albert H. Rubenstein, M.S.

### Engineering School

J. P. Den Hartog, Ph.D. G. S. Brown, Sc.D. Earle Buckingham.

M. C. Shaw, Sc.D. P. A. Smith, S.B.

E. G. Loewen, Sc.D.

W. A. Bachofen, Sc.D. G. P. Wadsworth, Ph.D.

C. L. Svenson, S.M.

Professor of Industrial Management, Dean.

Professor of Industrial Management. Professor of Industrial Management Associate Professor of Marketing. Associate Professor of Industrial Management.

Associate Professor of Production Management.

Assistant Professor of Industrial Management.

Assistant Professor of Industrial Management.

Assistant Professor of Industrial Management.

Instructor in Industrial Management. Instructor in Industrial Management.

Professor of Mechanical Engineering. Professor of Electrical Engineering. Professor of Mechanical Engineering, Emeritus. Professor of Mechanical Engineering. Associate Professor of Mechanical Engineering. Assistant Professor of Mechanical Engineering. Assistant Professor of Metallurgy.

Associate Professor of Mathematics. Associate Professor of Heat Engineering.

W. A. Lynan, Ph.D., Professor of Mechanical Engineering, Case Institute of Technology, Cleveland.

C. B. Gordy, Ph.D., Professor of Industrial Engineering, Univ. of Michigan, Ann Arbor.

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- T. P. Wright, Ph.D., President, Cornell University, Ithaca.
- M. W. Salmson, Ph.D., Professor Industrial Engineering, Cornell University, Ithaca.
- R. M. Barnes, Ph.D., Professor of Production Management, Cornell University, Ithaca.
  R. A. Wilder, Head of Department of Machine & Tool Design, Wentworth
- Institute, Boston.

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# APPENDIX 2

#### AMERICAN INSTITUTE OF INDUSTRIAL ENGINEERS. INC.

# National Headquarters 145 North High Street Columbus 15, Ohio

Colleges and Universities having Industrial Engineering curricula accredited by The Engineers' Council for Professional Development (as of September 30, 1953):

Name	Location
Alabama, University of * California, University of *	University, Berkeley, C
Columbia University x	New York, N
Florida, University of #	Gainesville
Georgia Institute of Technology #	Atlanta, Ge
Illinois Institute of Technology *	Chicago, Il
Lafayette College	Easton, Per
Lehigh University #	Bethlehem,
Massachusetts Institute of Technology	Cambridge,
Michigan, University of	Ann Arbor,
Montana State College 🛥	Bozeman, Mo
New York University x	New York, N
North Carolina State College #	Raleigh, No
Northeastern University *	Boston, Mas
Northwestern University *	Evanston, I
Ohio State University 🕱	Columbus, O
Oklahoma A & M College ¥	Stillwater,
Oregon State College	Corvallis,
Pennsylvania State College	State Colle
Pittsburgh, University of *	Pittsburgh,
Rensselaer Polytechnic Institute	Troy, New Y
Rutgers University #	New Brunswi
Stanford, University	Stanford,
Syracuse University #	Syracuse, N
Tennessee, University of #	Knoxville,
Texas, A & M College of m	College Sta
Texas Technological College #	Lubbock, Te
Virginia Polytechnic Institute x	Blacksburg,
Washington University x	St. Louis,
West Virginia University	Morgantown,

versity, Alabama celey, California York, New York nesville, Florida anta, Georgia cago, Illinois con, Pennsylvania lehem, Pennsylvania oridge, Massachusetts Arbor, Michigan man, Montana York, N.Y. eigh, North Carolina ton, Massachusetts ston, Illinois mbus, Ohio lwater, Oklahoma allis, Oregon ce College, Penn. sburgh, Pennsylvania , New York Brunswick, N.J. ford, California cuse, New York ville, Tennessee ege Station, Texas ock, Texas ksburg, Virginia Louis, Missouri antown, W. Va.

**x** Student Chapter of American Institute of Industrial Engineers or Chapter organizing group.

Colleges and Universities having Industrial Engineering options as part of other Accredited Curricula (E.C.P.D. reports as of 9/30/53):

College or University	Location
Akron, University of	Akron, Ohio
Clarkson College of Technology	Potsdam, N.Y.
Cornell University	Ithaca, N.Y.
Iowa, State University of	Iowa City, Iowa
Kansas State College	Manhattan, Kansas
Kansas, University of	Lawrence, Kansas
Louisiana State University	Baton Rouge, La.
Massachusetts, University of	Amherst, Mass.
Ohio University	Athens, Ohio
Purdue University	Lafayette, Ind.
Santa Clara, University of	Santa Clara, Calif.
Toledo, University of	Toledo, Ohio
Washington, University of	Seattle, Washington
Wayne University	Detroit 1, Michigan

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#### APPENDIX 3

#### CANONS OF ETHICS FOR ENGINEERS

## Foreword

Honesty, justice, and courtesy form a moral philosophy which, associated with mutual interest among men, constitutes the foundation of ethics. The engineer should recognize such a standard, not in passive observance, but as a set of dynamic principles guiding his conduct and way of life. It is his duty to practice his profession according to these Canons of Ethics.

As the keystone of professional conduct is integrity, the engineer will discharge his duties with fidelity to the public, his employers, and clients, and with fairness and impartiality to all. It is his duty to interest himself in public welfare and to be ready to apply his special knewledge for the benefit of mankind. He should uphold the honor and dignity of his profession and also avoid association with any enterprise of questionable character. In his dealings with fellow engineers he should be fair and tolerant.

## Professional Life

Sec. 1. The engineer will co-operate in extending the effectiveness of the engineering profession by interchanging information and experience with other engineers and students and by contributing to the work of engineering societies, schools, and the scientific and engineering press.

Sec. 2. He will not advertise his work or merit in a self-laudatory manner, and he will avoid all conduct or practice likely to discredit or do injury to the dignity and honor of his profession.

### Relations with the Public

Sec. 3. The engineer will endeavor to extend public knowledge of engineering, and will discourage the spreading of untrue, unfair, and exaggerated statements regarding engineering.

Sec. 4. He will have due regard for the safety of life and health of the public and employees who may be affected by the work for which he is responsible.

Sec. 5. He will express an opinion only when it is founded on adequate knowledge and honest conviction while he is serving as a witness before a court, commission, or other tribunal.

Sec. 6. He will not issue ex parte statements, criticisms, or arguments on matters connected with public policy which are inspired or paid for by private interests, unless he indicates on whose behalf he is making the statement.

Sec. 7. He will refrain from expressing publicly an opinion on an engineering subject unless he is informed as to the facts relating thereto.

### Relations With Clients and Employers

Sec. 8. The engineer will act in professional matters for each client or employer as a faithful agent or trustee.

Sec. 9. He will act with fairness and justice between his client or employer and the contractor when dealing with contracts.

Sec.10. He will make his status clear to his client or employer before undertaking an engagement if he may be called upon to decide on the use of inventions, apparatus, or any other thing in which he may have a financial interest.

Sec.11. He will guard against conditions that are dangerous or threatening to life, limb, or property on work for which he is responsible, or if he is not responsible, will promptly call such conditions to the attention of those who are responsible.

Sec.12. He will present clearly the consequences to be expected from deviations proposed if his engineering judgment is overruled by nontechnical authority in cases where he is responsible for the technical adequacy of engineering work.

Sec.13. He will engage, or advise his client or employer to engage, and he will co-operate with, other experts and specialists whenever the client's or employer's interests are best served by such service.

Sec.14. He will disclose no information concerning the business affairs or technical processes of clients or employers without their consent.

Sec.15. He will not accept compensation, financial or otherwise, from more than one interested party for the same service, or for services pertaining to the same work, without the consent of all interested parties.

Sec.16. He will not accept commissions or allowances, directly or indirectly, from contractors or other parties dealing with his client or employer in connection with work for which he is responsible.

Sec.17. He will not be financially interested in the bids as or of a contractor on competitive work for which he is employed as an engineer unless he has the consent of his client or employer.

Sec.18. He will promptly disclose to his client or employer any interest in a business which may compete with or affect the business of his client or employer. He will not allow an interest in any business to affect his his decision regarding engineering work for which he is employed, or which he may be called upon to perform.

### Relations With Engineers

Sec.19. The engineer will endeavor to protect the engineering profession collectively and individually from misrepresentation and misunderstanding.

Sec.20. He will take care that credit for engineering work is given to those to whom credit is properly due.

Sec.21. He will uphold the principle of appropriate and adequate compensation for those engaged in engineering work, including those in subordinate capacities, as being in the public interest and maintaining the standards of the profession.

Sec.22. He will endeavor to provide opportunity for the professional development and advancement of engineers in his employ.

Sec.23. He will not directly or indirectly injure the professional reputation, prospects, or practice of another engineer. However, if he considers that an engineer is guilty of unethical, illegal, or unfair practice, he will present the information to the proper authority for action.

Sec.24. He will exercise due restraint in criticizing another engineer's work in public, recognizing the fact that the engineering societies and the engineering press provide the proper forum for technical discussions and criticism.

Sec.25. He will not try to supplant another engineer in a particular employment after becoming aware that definite steps have been taken toward the other's employment.

Sec.26. He will not compete with another engineer on the basis of charges for work by underbidding, through reducing his normal fees after having after having been informed of the charges named by the other.

Sec.27. He will not use the advantages of a salaried position to compete unfairly with another engineer.

Sec.28. He will not become associated in responsibility for work with engineers who do not conform to ethical practices.

APPENDIX 4

# 5 Years Co-operative Courses

### Northeastern University

First Year - College only - 3 terms - 30 weeks Second Year ) 10 weeks College, 10 weeks industry Third Year ) 10 weeks College, 16 weeks industry Fourth Year ) 5 weeks College Fifth Year ) Total 25 weeks College - 26 weeks industry per year per year

Total Study hours for 5 years Course = 7020 hours Total weeks in industry = 104 weeks

### University of Cincinnati.

First Year - 35 weeks College - 8 weeks industry Second Year ) 7 weeks College - 8 weeks industry Third Year ) 7 weeks College - 8 weeks industry Fourth Year ) 7 weeks College - 19 weeks industry Fifth Year ) Total 21 weeks Collego - 26 weeks industry per year per year

Total Study hours for 5 years Course = 6426 hours Total weeks in industry = 112 weeks

### University of Minnesota

First Year - College only - 33 weeks Second Year - College only - 33 weeks Third Year ) 11 weeks College - 11 weeks industry Fourth Year ) 11 weeks College - 11 weeks industry Fifth Year ) Total 22 weeks College - 22 weeks industry per year per year

Total Study hours for 5 years Course = 7128 hours Total weeks in industry = 66 weeks

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# APPENDIX 5

# Table of Industrial Engineering Subjects for 7 Colleges

-	-	-	and the second states of the s		
		• ·	1.6	• • •	

	First Semester	Syracuse	Michigan	Tlinois	U.C.L.A.	M.T.T.	Carnegie	Case		
Social/ Humanistic	(English (Western Civilisation (Background of Democracy	3	4	3	3	3	3 3	3 3	•	
Maths. Chem. Physics Engineering Orientation	(Algebra, Trigonometry (Calculus General Chemistry Physics Engineering Graphics Engineering Orientation	3 3 4 3 1	4 5 3	5 4 3	3 5 2 1	3 4 4 2	4 3 1	4 4 3 2	•	•
Social/ Humanistic Maths. Chem. Physics Engineering	<u>Second Semester</u> (Background of Democracy (English (Western Civilisation Calculus General Chemistry General Physics (Engineering Graphics (Surveying	3 3 4 4 3	4 4 5 3	3 3 4 3	33423	3 3 4 4 2	333331	33 4432		
Social/ Humanistic	<u>Third Semester</u> (Western Civilisation (Structure of American Economy (Effective speaking (U.S.A. Ideas and Men (Change in Modern Soc.	6	2		3	3	3	4		
Maths. Physics Engineering	Calculus Physics (Engineering Mechanics (Metallurgy (Engineering Drawing	4 4 3	4 5 3 2	5 4 2	3 4 3 2	3 4 3	3 3 3	3 4 3 4		
Technical Admini- strative	(Materials Casting (Machine Tools (Economics (Industrial Management			3 3	2	3	3	2		

	Fourth Semester	Syracuse	Michigan	LILINOIL	U.C.L.A.	M.T.T.	Carnegie	Case	
Social/	(Western Civilisation				- <del></del>			4	
Humanistic	(Operation of American							•	
	(Economy (Mod. Western Ideas	6							
	(and Values					3	•		· ·
	(Government Processes			• 5	• • •		3		
	(Non-technical elective			2	 		-		
Maths.	(Calculus (Problems and	4	4		3		4	3	
	(Operations analysis		_			3			
Physics	Physics	4	5 4	4	43	- 4	4	4	
Engineering	(Engineering Mechanics (Electrical Engineering	2	4	2	2	2	2	2	•
	(Strength of Materials		2	3				4	
	(Advanced Drawing		2	2				Ŧ	•
Technical	Metal Processing			3	4	÷		2	
Admini-	(Industrial Management					3	-		
strative	(Economic Analysis				1.1	1	3		

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•	Fifth Semester	Syracuse	Michigan Management	Michigan Production	Illinois	U.C.L.A.	M.T.T.	Carnegie	Case
Social/ Humanistic	(Western Civilisation (Social Humanistic	3	, f.		3	·	3	3	
Maths.	(Mathematics (Statistics			3	3	* .		3	
Engineering	(Thermodynamics (Strength of Materials (Structure of Metals (Metals and Alloys ( (Properties)	4	6	2 3	3	3 4	3	4	5
	(Fluid Mechanics (Dynamics (Machine Design (Electrical Engineering	4	3 3 4	3 3	5	3 4		3	4
Technical	(Manufacturing Processes (Machining (Casting (Industrial Engineering	4	3	3		· · ·			3
Admini- strative	(Industrial Administration (Business Administration (Cost Accountancy (Marketing		3 3	3	3	3	3	33	
	Sixth Semester			•					
So <del>c</del> ial/ Humanistic	(Western Civilisation (Government Business (Social Humanistic	3					3	3 3	4
Maths.	(Engineering Analysis (Engineering Statistios	3						3	
Engineering	(Electrical Engineering (Thermodynamics (Fluid Mechanics (Advanced Machine Design (Mechanical Eng. Lab.	4	3	2 3	3 3	3 3 4	3 3	3	4 5 5
Technical	(Production Methods (Machining (Hydraulic Machinery (Casting (Metallurgical Operations (Plant Visits & Reports (Plant Layout & Mech. Hand. (Motion & Time Study (Job evaluation & Incentives	2	32 33	3	3				2
Admini- strative	(Industrial Management (Personnel Administration (Cost Accounting Electives	×	3	3 3	3 3	3	3 3 3	3	·

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		esu	Michigan Management	Michigan Production	ois	A		gie	
	Seventh Semester	Syracuse	Mi <b>c</b> hi Manag	Mi <b>c</b> hi Produ	Illinois	U.C.L.A	M.T.T	Carnegi	Case
Social/ Humanistic	(Social/Humanistic (Report Writing (Social Humanistic (Foundation of Law			2	3	2	4	2	3
Maths. Engineering	Mathematics (Thermodynamics (Chem. & Met. Engg. (Fluid Mechanics (Electrical Engineering (Machine Design (Strength of Materials	4	3	3 3 4	4 3	33	4	-	4. 4
Technical	(Industrial Eng. Seminar (Motion & Time Study (Machining (Indust. Est. & Costs (Prod. Planning & Control (Job Evaluation & Incentives (Process Planning & Tool (Design (Technical Elective	3 3 2 3 3 3	3 2 3	2	33	3	4.	3	4
Admini- strative	(Business Administration (Economics (Professional Elective (Marketing Thesis		3 3	3	•	3	4 2	3 3 3	4
	Eighth Semester								
Social/ Humanistic Maths.	(Social Humanistic (Technical Report (Quality Control	3 2	2	3	3	6	4	3	3
Engineering	(Engineering Analysis (Fluid Mechanics (Metals & Alloys (Industrial Electronics	4					4	3	4 2 3
Technical	(Mechanical Engineering (Engineering Econ. Anal. (Indust. Plant Design (Design for Production (Indust. Engineering (Wage Incentives (Process Instrumentation	33	2	2 2 2	3 1	3 32			3
	(Safety Engineering (Technical Elective (Production Control	3	62	6	36	. •		2	4
Admini- strative	(Personnel Admin. (Admin. & Organisation (Finance		3	3		3		333	
	(Accounting Professional Elective Thesis				·		3 4	3	4

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	Elective Subjects	Syraouse	Michigan	Illinois	U.C.L.A.	M.T.T.	Carnegie	Case
Social/ Humanistic	Political Science		Ч., н		3			
Maths.	(Advanced Engineering Stats. (Statistical Theory (Higher Maths for Engineers	3 3		· . ·	·	3 3		<b>4</b>
Engineering	(Applied Mechanics (Heat Transfer (Fluid Mechanics	32	•	•*	-	4 3		
Technical	(Adv. Motion & Time Study (Materials Handling (Job Evaluation & Wage (Incentives (Welding Engineering (Experimental Investigation (Production Processes and (Inspection (Product Development (Industrial Engineering (Process Equipment Selection (Thesis	32	3 2 3	3 3 3 3 3				3 4
Admini- strative	(Marketing Finance (Accounting Industrial Relations Business Law (Production Co-ordination Industrial Management Industrial Procurement Business Administration (Economics (Govt. & Public Administration (Prices and Production Economics of Invention (International Trade Union Management Relations (Management Laboratory (Production Control Military Science	3 3 3 3 3	33	3	33	3333 33333333	1	4

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# APPENDIX 6

# Curricula for 4 years undergraduate courses in Industrial Engineering or Comparable course

MASSACHUSETTS INSTITUTE OF TECHNOLOGY Course XV-A and XV-B Business and Engineering Administration

FIRST YEAR COURSE (Common to schools of Engineering, Science, Humanities and Social Studies and Industrial Management)

### First Term

Second Term

5.01 <sup>1</sup> 8.01 H11	Chemistry, General Physics Western Civilisation, Foundations	7-4 <sup>2</sup> 5-6 3-5	5.02 8.02 H12	Chemistry, General Physics Western Civilisation Foundations	7-4 5-6 3-5
M11 MS11	Calculus Military Science Additional Subject <sup>3</sup>	3-6 3-0 0to6 42to48	M12 MS12	Calculus Military Science Additional Subject	3-6 3-0 <u>@to6</u>

<sup>1</sup>This number identifies the subject.

<sup>2</sup>These numbers indicate the credit hours obtainable, (1 credit hour representing 1 hour per week for 15 weeks). The first number shows the number of hours of class instruction per week and the second the number of hours credited for preparation.

<sup>3</sup>Students in the schools of Engineering and Industrial Management are recommended to choose one of the following as an additional subject:-

D11	Engineering Drawing	4-2	D12	Descriptive Geometry	4-2
D13	Graphical Processes	2-4	D13	Graphical Processes	2-4

### SECOND YEAR COURSE

### First Term

Applied Mechanics I Machine Tools Int.		The second restriction TT	
Physics			
1 Indust. Man.I Fund			
Humanities	3-5		
Calculus	3-6		
	Machine Tools Int. Physics 1 Indust. Man.I Fund Humanities	Machine Tools Int.4-1Physics5-51 Indust. Man.I Fund3-6Humanities3-5	Machine Tools Int.4-18.04PhysicsPhysics5-515.02Indust. Man.IIFund1 Indust. Man.I Fund3-6H22HumanitiesHumanities3-5M221Prob. & Ops. Anal.

Second Term

MS21 Military Science

20-27

3-0

3-5 5-5 3-6 3-5 3-6

Required During Summer. Industrial or Business Practice.

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# THIRD YEAR COURSE

First Term	Second Term
	1.601Fluid Mechanics3-62.42Heat Engineering3-6
Humanities 3-5	Hum. or Prof. or Eng. Elect. Subj. 8
FOURTH YEAR COURSE	
First Term	Second Term
6.18 Electrical Eng. Fund 4-6 15.41 Finance 3-6 Thesis 2 Humanities 3-5 Engg Elective Subj. 9 Prof. " " 9	Humanities 3-5
1101. <u></u>	45
Business and Engineering Administra	tion Electives
<ul> <li>15.42 Financial Institutions</li> <li>15.51 Industrial Accounting</li> <li>15.61 Business Law</li> <li>15.65 Labour Law</li> <li>15.72T Work Measurement</li> <li>15.73 Management Laboratory</li> <li>15.74 Management Laboratory</li> </ul>	Term       2 $3-6$ Terms       1 & 2 $3-2-4^{3E}$ Terms       1 & 2 $3-6$ Term       1 $3-6$ Terms       1 & 2 $3-3-3$

15.73 15.74 15.82 15.83 15.90 Management Lab. Adv. Term 2 Term 2 Sales Promotion Term 1 Term 2 Marketing Research Technique of Exec. Control 15.92 Industrial Problems Term 1

\* 3 hours lecture. 2 hours laboratory. 4 hours preparation.

3-3 3-6 3

3-6 3-6

3-6

## SYRACUSE UNIVERSITY Industrial Engineering Course

FIRST YEAR (Common to all engineering courses)

# First Term

# Credit Hours

333431

1 or 2

18 or 19

Freshman English (English 1a) College Algebra (Maths. 20) Calculus I (Maths. 21) General Chemistry (Chem. 6a) Engineering Graphics (E.D. 14) Engineering Orientation (E.O.) Physical Ed. or R.O.T.C. Total Hours

## Second Term

Freshman English (English 1b) Calculus II (Maths.22)	3
Calculus II (Maths, 22)	2
General Physics (Physics 31)	4
General Chemistry (Chem. 6b)	4
Engineering Graphics II (E.D. 15)	3
Physical Ed. or R.O.T.C.	1 or 2
Total Hours	18 or 19

## SECOND YEAR

# First Term

Calculus III (Maths. 23) General Physics (Physics 32) Engineering Mechanics (M.E. 29) Social Humanistic Physical Ed. or R.O.T.C. Total Hours

# Second Term

Calculus IV (Maths. 24) General Physics (Physics 33) Engineering Mechanics (M.E. 31) Social Humanistic Physical Ed. or R.O.T.C. Total Hours 4 3 6 <u>1 or 2</u> 18 or 19

4

	4 4	•
	3	
	6	
1	or	2
18	07	10

# THIRD YEAR

First Term	Credit Hours
Manufacturing Processes (I.E. 120)	3
Mfg. Processes Lab. (I.E. 121) Industrial Engineering (I.E. 102)	3
Mechanics of Materials (C.E. 53) Materials Testing Lab. (C.E. 49)	3
Princ. of Electrical Engineering	I − −
(E.E. 45) Elective - Social Humanistic	4
Total Hours	18
Second Term	
Production Methods (I.E. 122)	3
Production Methods Lab. (I.E. 123) Ind. Plant Visits & Reports	1
	2
J.E. and Wage Incentives (E.E. 115) Eng. Statistics (Maths. 128)	2
Princ. of Electrical Engineering	
(E.E. 46) Elective - Sacial Humanistic	4
Total Hours	18

# FOUKTH YEAR

# First Term

Thermodynamics (M.E. 60)
Mechanical Engineering (M.E. 70a)
Ind. Eng. Seminar (I.E. 150)
Motion & Time Study (I.E. 160)
Industrial Estimating (I.E. 170)
Prod. Planning and Control
(I.E. 180)
Elective - Technical
Total Hours
Second Term
Fluid Mechanics (C.F. 51)

Fluid Mechanics (U.E. 51)
Eng Econ. Analysis (I.E. 175)
Quality Control (I.E. 185)
Ind. Plant Layout (I.E. 190)
Elective - Technical
Elective - Social Humanistic
Total Hours

31332

3 3 18

- 53 -Appendix 7

### Details of Courses

4 Years Undergraduate Courses in I.E.

Massachusetts Institute of Technology

Courses XV-A and XV-B

Business and Engineering Administration

The philosophy underlying this course is that sound training in engineering is a pre-requisite for good business administration. An extract from the M.I.T. catalogue makes this view very clear: "Not only is it apparent that the successful management of industrial enterprises demands ability to understand and cope with technological problems of ever-increasing complexity, but it is believed that fundamental training in science and engineering inculcates habits of precise thinking which are of great value in the study of all aspects of business administration".

Some justification for this viewpoint is borne out by the impressive list of top executive positions held by the graduates of this course. This includes 130 Presidents, 115 Vice Presidents, 83 Managers, 52 Partners and many more.

Two courses are offered:- XV-A which is based on the Physical Sciences, and XV-B based on Chemical Sciences. Each course is identical in its business and humanities subject content.

The attitude adopted in teaching these courses is well described by a further extract from the M.I.T. catalogue:- "Courses XV-A and XV-B are designed to place emphasis on subject matter of a fundamental nature and to discourage concentration on any one professional engineering field. It has been concluded that within the limits of a fouryear programme, development of a secondary engineering speciality is incompatible with the primary objective of sound professional education for administration".

#### Course XV-A

### First Year

The first year course for the School of Industrial Management is common with the schools of Engineering Science, Humanities and Social Studies, and is detailed in Appendix 6.11.

### Chemistry Courses 5.01 and 5.02

The lecture text books used for these courses are:- Hildebrand and Powell's 'Principles of Chemistry' and Lattimer and Hildebrand's 'Reference Book of Inorganic Chemistry'. For laboratory work Bray, Latimer and Powell's book 'A course in General Chemistry' is used.

Problem sheets are issued at each lecture and a set of these, together with the detailed lecture schedules is shown in Appendix 19, Sections 1-4.

The content of the Chemistry course is continuously being brought into line with modern requirements and more emphasis is being given to the structure of atoms and the shape of molecules in the present courses.

## Physics Courses 8.01 and 8.02

The text book used in these courses is 'Mechanics Heat and Sound' by Professor Sears. Some departure is made in the sequence of presenting the subject matter and some consideration is being given to a slight revision of the material in course 8.01, but in the main this text book provides the basic groundwork. Appendix 19, Section 5, outlines the programme for course 8.02.

### Calculus Courses M11 and M12

The text book for these courses is 'Calculus and Analytic Geometry' by Thomas. The detailed schedules of lectures are shown in Appendix 19, Sections 6 and 7.

# Foundations of Western Civilisation H11 and H12

From readings in history, literature and philosophy, a study is made of the individual in his relationship to society and of the moral and intellectual problems involved in this relationship.

# Engineering Drawing D11

This course is divided into two sections: -

A. Representational Graphics. This treats drawing as a means of communication and covers orthogonal, isometric and perspective representation.

B. Analytical Graphics. The development of a graphical mode of thought for the solution of physical problems is the aim of this course. Application of graphics to the solution of geometrical constructions, empirical curves, calculus is also emphasised.

# Descriptive Geometry D12

This subject is designed to develop a capacity to think in space terms and analyses three dimensional space relations on a two-dimensional surface.

### Graphical Processes D13

This is a recent course and it illustrates the significance being attributed to graphical solutions of physical problems. It develops more fully the treatment given in D11 to geometric constructions, calculus and empirical curves solved by graphical methods. Appendix 19, section 8, gives the schedule of subject material treated.

### Second Year

# Applied Mechanics I, 2,001 and Applied Mechanics II, 2,002

In course 2.001 the subjects treated are statics and Strength of Materials.

The text books used are 'Mechanics. Part I: Statics' by J. L. Meriam, and 'Elements of Strength and Materials' by Timoshenko and MacCullough.

An outline of the instructions schedule is shown in Appendix 19, Section 9, Course 2.002 continues with 'Strength of Materials' using the same text book, and also deals with 'Dynamics' using J. L. Meriam's text book 'Mechanics Part 2: Dynamics'. The teaching schedule is shown in Appendix 19, Section 10.

#### Physics 8.03 and 8.04

Course 8.03 deals with Electricity and Magnetism, using Prof. F. Bitter's text book 'Currents, Fields and Particles'. The lecture schedule is given in Appendix 19, Section 11. Course 8.04 continues with the same text book and treats Optics and Atomic Physics.

A problem sheet for this course is given in Appendix 19, Section 12.

## Calculus M21

This course continues with the text book 'Calculus and Analytic Geometry' by T. G. Thomas, and also uses 'Mathematical Tables and Formulas' by Burrington. The lecture schedule is shown in Appendix 19, Section 13.

## Probability and Operations Analyses M221

This is a new course and deals with Mathematical theory and techniques suitable for application to business and industrial problems. The subject matter includes linear differential equations with constant coefficients, Gamma and Beta functions, probability, distribution theory and expelled values. No text book is used at present, but much of the material is used from 'Notes from M.I.T. Summer Course in Operations Research', June 16 - July 3, 1953.

### Introduction to Machine Tools 2.85

The basic machine tools are discussed and demonstrated in this course. During the discussion the actual machine is situated in the classroom and its principle features demonstrated. Laboratory exercises are given in most of the primary machining processes. Measurement inspection and quality control are also introduced. The text book used is 'Advanced Machine Work' by Smith. Exercise sheets presenting problems in measurement, Time Study, production economics, dimensioning and standardisation, process analysis, tool design and estimating are of a very practical and educational nature.

### Humanities H21 and H22

Two options are provided in these courses: -

A The United States: Ideas and Men. This deals with the problems and forces involved in the formation of the Union and its perpetuation.

B. Modern Western Ideas and Values. Readings in great books on religion, philosophy, science, political economy and literary classics are covered in this course.

#### Industrial Management Fundamentals I and II, 15.01 and 15.02

Course 15.01 introduces the student to the management of the business enterprise and deals with profit, analysis of demand, cost analysis, pricing and price policies, fluctuations in economic activity, wage policy and public policy.

The texts used are:- 'Business Economics' by Alt and Bradford, and 'Readings in Economics' by Mulcahy. The lecture programme is shown in Appendix 19, Section 14.

Course 15.02 deals with the managerial aspects and embraces Scientific management, managerial principles and philosophy, market research, business forecasting, Standards costs, planning for stability of operation and labour relations. Emphasis is placed on statistics, which constitutes about 25% of class time.

The text used is Moroney's 'Facts About Figures'; material is drawn from the bibliography in Appendix 19, Section 15. These courses are supplemented by case studies.

### Third Year

#### Fluid Mechanics 1,601

This course deals with the elementary mechanics of incompressible and compressible fluids. The text book used is 'Basic Mechanics of Fluids' by Rouse and Howe, and the detailed lecture programme is shown in Appendix 19, Section 16.

### Heat Engineering 2.40 and 2.42

In course 2.40 treatment is given to the properties of liquids, vapours, gases, gas mixtures and mixtures of air and water vapour. First and Second Laws of Thermodynamics, applications to closed systems and to fluids in steady flow. Keenan's text book 'Thermodynamics' is used and the lecture schedule is shown in appendix 19, section 17.

Course 2.42 continues with Keenan's text book and deals with reciprocating steam engines and turbines, power plant cycles, thermodynamics of chemistry, gas turbine processes etc. The lecture programme is outlined in Appendix 19. Section 18.

# Engineering Metals 3.11

This course uses the text book 'Metallurgy for engineers' by Wulff, Taylor and Shaler, emphasising the effect of composition and mode of fabrication on the structure of metals and alloys, also their properties and engineering uses and the effect of heat treatment. Comparison is made with the processing of plastics. The lecture schedule is shown in Appendix 19, Section 19.

# Economic Principles I - Humanities 14.01

This course introduces the student to fundamental economic concepts such as production, money, banking, labour, business organisation, international trade, government fiscal policy, with emphasis on the level and fluctuations in national income and employment.

The text used is Samuelson's ' Economics' and 'Readings in Economics' by Samuelson, Bishop and Coleman. Samuelson's book on Economics is a modern treatment, and an outline of the materials covered is shown in Appendix 19, Section 20.

# Personnel Administration 15.30

Case studies are used in this course to test or develop constructive personnel policies. Studies are made of the plant as a social system; the basic problem of the worker's attitude to authority; manpower problems; management-union relationships; job evaluation; wage administration etc.

### Finance 15.41

In this course the principles of financial organisation and management are treated, embracing the modern business corporation, corporate securities, investment banking and exchanges, problems of international financial control, tax aspects of financial management.

The texts used are:- 'Modern Corporation Finance' by Anderson, and 'Introduction to Business Finance' by Howard and Uton. The latter is a modern book treating the subject from an administrative point of view. The Course Schedule is shown in Appendix 19, Section 21.

## Accounting 15.50

An introduction is given into the ways accounting may serve as a tool of management. Methods of gathering, synthesizing and presenting business data, with emphasis on problems of valuation and earnings determination, are studied. The application of both concepts and methods to the solution of business problems is tested.

Owing to the short time available for accounting instruction, the course is biased towards financial accounting, as this is required for subsequent courses in finance. It is also argued that Cost Accounting will generally be practiced at an early stage in business, thus providing education in this field, whereas the same is unlikely with Financial Accounting. The text used is 'Accounting: A Management Approach' by Robnett, Hill and Beckett. The Assignment Sheet is shown in Appendix 19, Section 22.

### Production Mangement 15.71

This course applies the principles of scientific mangement to the development of effective policies and techniques in administrative analysis, production control, materials control, standardisation and simplification. The emphasis is in the 'economics of production' as opposed to the engineering of production. Some of the methods and theories covered are:- experimentation; standards measurement and specification; graphical analysis flow process charts, man-machine charts, operator charts; optimum quantities - marginal analysis, maxima and minima; expected values uncertainty, probability and Monte Carlo; linear programming and allocations; information flow and feed back systems; statistical control, equipment replacement analysis - alternative costs. Typical problems analysed are:- production and inventory control, scheduling, purchasing, machine replacement, time standards, work simplification, maintenance, materials selection and quality control.

Bibliography used in the course is shown in Appendix 19, Section 23.

# Marketing 15.81

The broad social and economic apsects are treated as well as the management problems associated with marketing, Instruction is primarily by the problem method, supplemented by reading assignments and conferences and marketing executives.

### Fourth Year

# Fundamentals of Electrical Engineering 6.18

Fundamental principles of electric and magnetic circuits and the application of these principles to the theory and performance of D.C. and A.C. machines. Presentation of the basic elements common to the electrical field, illustrated and amplified by association with engineering applications. Classroom instruction supplemented by experimental work in the electrical engineering laboratories.

Text book: Fitzgerald, 'Basic Electrical Engineering'.

## Industrial Electronics 6.19

Continuation of course 6.18. Electron tube parameters and equivalent circuits, theory of simple amplifier, oscillator, rectifier, photoelectric cell, gas-filled tube circuits and brief survey of electrical measurement and control techniques.

# Text book: Fitxgerald, 'Basic Electrical Engineering'.

# Engineering Electives

Applied Mechanics III, 2.003 - 1 term, 4 hours lectures, 8 prep.

Plane dynamics, work and energy, impulse and momentum, angular momentum, gyroscope, free and forced vibrations with 1, 2 and 3 degrees of freedom. Vibrations of distributed mass systems. Elastic stability and buckling. Energy methods in elasticity and vibrations. One-dimensional compressible flow with applications to problems associated with the design of turbojets, ramjets, rockets, combustion chambers, supersonic inlets, supersonic wind tunnels, gas turbines and steam turbines. Unsteady fluid motions, design and performance of radial and axial flow pumps, compressors, turbines and jet pumps.

# Financial Institutions 15.42

This course approaches financial institutions from a businessman's viewpoint and analyses various types of banks, investment and trust companies, insurance companies, security exchanges and bookers, finance companies, financial agencies of government and international financial institutions.

### Industrial Accounting 15.51

A study is made of the methods of organising cost data, and alternative courses of action are evaluated, together with planning and business programmes and control of current operations.

Case material is used from a wide range of commercial and industrial situations.

## Business Law 15.61

An elementary study is made of the important legal problems involved in operating a business enterprise. Some of the aspects treated are:- performance and discharge of contracts, the Statute of frauds, agency and employment relationships, provision of the Uniform Negotiable Instruments Act, rights and duties of parties in various banking transactions, organisation of corporations, duties and responsibilities of management.

The texts used are:- 'Fundamentals of Business Law' by Frank, Smith, Stone and Romig, and 'Basic Contract Law' by Fuller. Some of the class material is shown in Appendix 19, Section 24.

### Labour Law 15.65

In this course the following reports are studied: fundamental principles underlying the formation and operation of labour unions, the limitations on the right to strike and the right to boycott, and the control of union and employer activities through administrative governmental activities.

#### Work Measurement 15.72T

This was a new course not previously given and had the following objectives: to study the range and to measure human capacities in industrial situations, determine factors affecting work output; human engineering in relation to design of machines, tools and workplace, motion economy and the analysis of time measurement techniques.

# Management Laboratory 15.73

This course deals with some of the practical tools of management and includes: Work simplification, motion study, standardisation process charts, layout, labour saving devices. Considerable emphasis is placed on human relations and worker participation. This course is organised mainly as conferences with students participating in every stage.

# Advanced Management Laboratory 15.74

The course deals with advanced techniques in work simplification and motion study, with special emphasis upon management procedures followed in introducing and demonstrating analytical techniques to administrators, executives and employees; the organisation and operation of work simplification training programmes, co-ordination with suggestion schemes and maintenance of progress schedules and records of waste elimination.

#### Sales Promotion 15.82

This course deals with market research and planning; selection training and control of salesmen; sales promotion and advertising media; the effect of price policy on promotional problems.

The class is divided into committees, who report on specific assignments in the sales promotion area. The texts used are: 'Advertising, Text and Cases' by N. H. Borden, and 'Sales Management' by D. M. Phelps.

# Marketing Research 15.83

In this course the basic principles of market research are studied. Field studies are conducted by the class and training is given in planning the investigation, development of questionnaire, collection and interpretation of data, techniques of analysis and presentation, and the preparation of written reports. A project is formulated by the class and the instructor and committees assigned to particular aspects.

# Technique of Executive Control 15.90

A survey is made of an executive's duties and the means by which a line executive deals with the working group. An examination is made of the nature of the executive attitude, responsibilities and methods of supervision, also of devices to stimulate the desire of employees to improve quanitity and quality of work. Co-operation with other executives and functional specialists and the public is also studied.

Text books used are: 'Planning and Developing the Company Organisation Structure' by Ernest Dale (A.M.A.), 'Human Relations in Administration' by Robert Dubin (Prentice Hall), and 'Technique of Executive Control' by Erwin Haskell Schell (McG). The class programme is shown in Appendix 19, Section 25.

# Industrial Problems 15.92

This is a course integrating marketing, production administration, product and process engineering, labour relations and financial control, and is mainly in-plant investigation. The planning of the investigation is done in class and techniques of analyses and presentations are discussed.

The reading list for this course is shown in Appendix 19, Section 26.

# 7.2 Syracuse University

### Industrial Engineering Course

In common with most other courses in Industrial Engineering, a sound engineering training forms the basis of the course, as illustrated by the following extract from the College bulletin:- "The industrial engineer is first of all a good engineer. His program begins with a ground work in engineering fundamentals made up of (1) basic sciences: mathematics, chemistry and physics; (2) basic engineering subjects: drawing mechanics, materials of engineering, thermodynamics, electrical engineering, fluid mechanics, and (3) those elements of other engineering fields needed by all engineers. To those are added the specialised courses in Industrial Engineering that prepare him for work in production control, factory layout, methods improvement, motion and time study, quality control, job evaluation, wage administration, and cost reduction surveys."

# Details of Course

### First Year

1. Freshman English (3) Composition and literature. Required of all students in the University. Prerequisite to all other English courses.

20. College Algebra (3) Topics from college algebra and trigonometric analysis.

21. Calculus I. (3) Concept of function, limit, derivative; analytic geometry of line and circle; application of derivative.

22. Calculus II. (3) Definite integral and applications; derivatives of trigonometric functions; polar co-ordinates.

6. General Chemistry (8) Experimental lectures, recitations and laboratory work. Fundamental principles and laws underlying chemical action, developed from the laboratory viewpoint and including semi-micro qualitative analysis. Two onehour lectures, recitations and two two-hour laboratories per week.

31. General Physics (4) The first semester of a three-semester course for all engineering students, covering the field of mechanics. Lectures, recitations and laboratory, Pre-requisite: Maths.22 as a parallel course. A study of the operation of the American Economy with emphasis on those aspects of direct significance to the individual as a citizen living in the economic community. Major problems and issues connected with the operation of the price system, the impact of fluctuations in income, production and employment, and international economic relationships.

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#### Third Year

### 120. Manufacturing Processes (3)

Analytical study of the manufacturing processes employed by industry to fabricate the articles of our civilisation. The course includes the processing of commonly used metals, glass, porcelain, ceramics, textiles, wood, wood products and plastics. Emphasis is placed upon the determination of mechanical forces required in forming, spacial relationships in processing, and computations required in setting up machine tools. Prerequisite Maths.23.

### 121. Manufacturing Processes Laboratory (1)

Laboratory experiments to illustrate processing techniques studied in I.E. 120. Included are the determination of speeds and feeds used in machining, analysis of forces upon cutting tools, consideration of the effect of coolants, and the determination of horsepower requirements in machine tool operation. Prerequisite or concurrent registration: I.E.120.

### 122. Production Methods (3)

Analytical study of production methods suitable to high volume manufacture. The engineering approach is used in determining what materials should be used and how they should be processed in manufacturing the desired product. Primary emphasis is placed upon the manufacturing characteristics of materials rather than their chemical or metallurgical qualities. Inspection methods are also studied particularly from the standpoint of precision. Prerequisites: I.E. 120, 121.

### 123. Production Methods Laboratory (1)

Laboratory exercises to emphasise the production methods studied in I.E. 122. Experiments include the study of engine lathes, horizontal and vertical mills, drill presses, grinders, automatic lathes, mills and screw machine, etc. from the standpoint of power requirements, capacities, finish capabilities, tolerance ranges, etc. Experiments will also cover precision inspection methods. Prerequisite or concurrent registration: I.E.122.

# **102.** Industrial Engineering (3)

An introduction to each phase of industrial engineering with emphasis on the inter-relation of the various functions such as Production Control, Motion and Time Study, Personnel Administration, Quality Control and Plant Layout. Consideration of the way in which each division of an industrial enterprise can best use the information available from other divisions, and how in turn it can be of greatest service to them. This 14. Engineering Graphics I (3) Engineering drawings, descriptive geometry and graphical solution of problems in mathematics, physics and mechanics are combined in a unique manner to provide a logical sequence and continuity. Applied problems include freehand lettering, graphs from equations and experimental data; orthographic projection of point, line, plans and solid; freehand sketching, pictorial drawings; curved and warped surfaces; surfaces cf. revolution; dimensioning; applied drafting, specification writing, coplanar and non-coplanar forces; graphical analysis; graphical integration and alignment charts. Six hours of drawing laboratory and one hour lecture per week.

15. Engineering Graphics II (3) Continuation of E.G.14

E.O. Engineering Orientation (1) Introduction to college life and the engineering profession. Special topics: college policy, the engineering library, slide rule, how to study, branches of engineering, engineering analysis, report writing and computational procedure.

### Second Year

23. Calculus III (4) Conic sections; parametric equations; vectors; derivatives of logarithmic functions; law of mean; methods of integration.

24. Calculus IV (4) Solid analytic geometry; partial derivatives; multiple integral; ordinary differential equations.

32. General Physics (4) The second semester of a three-semester course for all engineering students, covering the field of electricity and magnetism. Lectures, recitations and laboratory. Prerequisite: Physics 31 and Maths.22.

33. General Physics (4) The third semester of a three-semester course for all engineering students, covering the fields of heat, sound and light. Lectures, recitations and laboratory. Prerequisite: Physics 32.

29. Engineering Mechanics (3) First principles of dynamics. Newton's laws of motion. 'Dynamic' equilibrium with application of D'Alembert's principle in translation and rotation. Work and energy, impulse and momentum, and introduction to mechanical vibration. Prerequisites: Maths 23 ( at least in concurrent registration) and M. 29.

1a The Structure of the American Economy (3)

Structural and institutional aspects of the modern American economy: resources, impact of technology, major segments of the industrial structure, forms and instruments of business organisation and operation, finance and monetary institutions, labour organisations, mechanisms and location of economic control, the role of government in economic life. course prepares the Industrial Engineering student for future specialised subjects, enabling him to obtain maximum benefit from following courses in his field, and offers a survey course to others. Prerequisites: Junior standing or consent of instructor.

53. Mechanics of Materials (3)

The fundamental concepts, nature and significance of stress and strain in materials. Theoretical ralationships among load, deformation, stress and strain in members subjected to tension, compression, shear, torsion, bending and combined stress. Prerequisites: M.E.29.

49. Materials Testing Laboratory (1)

Laboratory work on mechanical testing, metallography and their correlation. Three-hour laboratory each week. Pre-requisite: Registration in C.E.53.

45. Principles of Electrical Engineering I. (4)

Course for non-electrical students. Basic theories of electric and magnetic circuits; direct-current circuits; single-phase and polyphase alternating current circuits under balanced conditions: transformers. Three hours recitation, three hours laboratory per week.

46. Principles of Electrical Engineering II (4)

Continuation of E.E.45. The principles, applications and economics of electrical machinery and equipment, characteristics and control of directcurrent motors and generators of singlephase and polyphase alternatingcurrent machines. Electronic circuits and apparatus, Pre-requisite: E.E.45. Three hours recitation, three hours laboratory per week.

106. Industrial Plant Visits and Report. (2)

A series of visits to local manufacturing plants and written reports thereon. Practice is given in engineering report preparation. These reports are discussed in the classrooms from the standpoint of content, form, expression and effectiveness. Prerequisite or concurrent registration: I.E.102.

115. Job Evaluation and Wage Incentives (2)

Theory and practice used in the modern industrial plant in determining the proper worth of jobs and positions, policy determination, and practice in the application of standard evaluation techniques used in determining the base rate of pay for a job. The second portion of the course studies historic and current plans used for incentive wage payment and considers the development of plans to meet specific requirements from the standpoint of theory, policy development, and installation. Prerequisite: I.E.102.

128. Engineering Statistics (3)

Application of statistical methods of quality control problems; calculation of averages and measures of dispersions; uses of the normal curve, poisson distribution in sampling; single, double and other sampling techniques; introduction of correlation methods; application of statistical techniques to quality control charts.

#### Fourth Year

### 60. Thermodynamics (3)

Fundamentals of engineering thermodynamics. First and second law developments; properties of fluids including gases, vapors, mixtures, elementary psychometrics. Pre-requisite: Maths.28.

#### 70a. Mechanical Engineering Laboratory (1)

The first half of M.E. 70 devoted to thermodynamic experimentation. Prerequisite: M.E.60.

### 150. Industrial Engineering Seminar (3)

Study and free discussion of many important engineering topics not covered elsewhere in the curriculum, such as engineering ethics, continuation of engineering studies after graduation, and current Industrial Engineering developments. Prerequisites: I.E.102, 115 and 160 or concurrent with I.E.160.

# 160. Motion and Time Study Engineering (3)

An engineer's course in motion and time study covering the making of stopwatch studies, rating allowance, time standard data, fundamental time data, the uses of process charts, operation analysis, and the principles of motion economy. The techniques of micromotion study are introduced and students analyse film to illustrate advantages of the technique. Prerequisites: I.E.102, 115, and Maths.128, or concurrent with I.W.115 and Maths.128.

### 170. Industrial Estimating and Costs (2)

Consideration of the inter-related functions of estimating and costing in the modern industrial enterprise, and the development of costs for each product or group of products, up to the level of the manufacturing operating statement. This course also examines the relationship of the cost estimating function to other industrial engineering functions. Prerequisites: I.E. 102 and 122 or permission of instructor.

## 180. Production Planning and Control (3)

General course on the problems of co-ordinating manufacturing activities in modern plants. Includes selection and classification of materials, purshasing, and storing materials, inventory control, determination of plant capacity, selecting economical lot sizes, scheduling, routing, dispatching and production budgets. Prerequisites or concurrent registration: I.E. 122 and 160.

### 51. Fluid Mechanics and Laboratory (4)

Basic course in fundamentals of fluid mechanics, including compressibility and viscosity; fluid statics and fluid kinetics and dynamics of flow; flow about immersed objects; dimensional analysis and dynamic similarity. Laboratory studies in statics, dynamics and measurements of fluid flow. Three hours of recitation, three hours of laboratory. Prerequisite: Maths. 24 and M.E.31.

## 175. Engineering Economic Analysis (3)

Deals with economic aspects of engineering decision. The "will it pay" aspect of engineering. Study of comparisons between old and alternative proposed economic plans from an engineering economy viewpoint involving consideration of management, materials, design, machine selection etc. Prerequisite: I.E.170 or permission of instructor.

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# 185. Quality Control (2)

Laboratory investigation of engineering applications of statistical techniques with special reference to quality control work. A prominent feature of the course consists of a term project performed on co-operation with local industry. Pre-requisites: I.E. 102 and Maths. 128.

# 190. Industrial Plant Design and Layout (3)

Methods and practice of laying out the industrial plant for economical production of goods. Includes selection and arrangement of equipment, location and co-ordination of departments, arrangement of service centres, consideration of factory codes, determination of materials handling and transportation facilities and elementary manufacturing cost of calculations. Prerequisite: I.E. 180.

### Technical Electives

## 165. Advanced Motion and Time Study Engineering (3)

A continuation of selected parts of course I.E.160; operator speed rating, development of standard data, process charts, operation analysis and micromotion study. Students are assigned term projects. Micromotion techniques, including the making of motion pictures, are often used for this project. Prerequisite: I.E. 180.

### 195. Materials Handling (3)

Analysis of the engineering problems related to the moving and storage of materials in the modern industrial plant. Special emphasis is placed on a study of product to insure selection of manufacturing methods requiring a minimum of material handling. The course includes studies of materials

## 129. Advanced Engineering Statistics (3)

A course for engineers interested in advanced statistical topics and their use in quality control. Curve-fitting, multiple correlation, significance tests, analysis of variance, chi-square, sequential sampling.

# 181, Higher Mathematics for Engineers and Scientists. I. (3)

Ordinary differential equations, infinite series. Applications to differential equations. Fourier series and applications and partial differentiation. Introduction to partial differential equations and boundary value problems.

### 63. Mechanisms.

Analytical and graphical analysis of velocity and acceleration. Transmission of motion by linkages, sliding and pure rolling contacts, cam, gear, trains, etc. Miscellaneous mechanisms. Classroom work co-ordinated with drawing room exercises. Prerequisites: M.E. 31.

#### 76. Heat Transfer (2)

The fundamental principles of steady heat transmission by conduction, radiation and convection. Thermal characteristics of materials. Pre-requisite: M.E. 60.

### 101. Elements of Marketing (3)

The course deals with the distribution of goods from producer to consumer and covers such topics as: characteristics of markets for consumer goods and industrial goods; marketing functions and the marketing organisation which performs them; marketing methods and techniques; price policies and costs of marketing.

110. Marketing Principles and Problems (3 and 3)

Basic marketing principles, presented through lecture and textbook, and applied to problems faced by producers, wholesalers, retailers and other middlemen in marketing their products. Prerequisites: Economics I.

### 101. Elements of Finance. (3)

The course provides a survey of the field of finance for students in the various associated colleges of the University. The course covers financial aspects of starting a business, various types of securities and their uses, working capital requirements and sources, surplus and dividend policies, business failures and reorganisations, and rudiments of commercial banking. No prerequisite.

## 115. Cost Accounting (3 and 3)

The basic principles of cost accounting are developed and applied to industrial situations. Specific topics include: accounting for material, labour and manufacturing expense; application of costs to operations and to products; preparation of cost statements; analysis of cost information for administrative and control purposes; specific order, process, and standard cost accounting procedures; the application of cost accounting to the functions of distribution; the role of cost accounting in the decisions and policies of management. Prerequisite: Accounting I.

## 180. Problems in Industrial Relations (3)

Studies are made of various phases of actual union-management negotiations and agreements. Problems of management-labour and governmental industrial relations officers are stressed in this advanced course; the case and discussion methods are used. Prerequisites: Production Management 150 or 151, or permission of the instructor.

## 101. The Law of Contracts and Sales. (3)

An introductory study of the legal methods is followed by a study of the law of contracts and sales. This course is designed to give the student a basic concept of his legal rights and duties, with emphasis on application to everyday business problems. Required of all business administration students. Prerequisite: Junior standing or permission of instructor.

# APPENDIX 8

# 3 Years University Course leading to an Honours degree in Production Engineering at Manchester University

# 8.1 CURRICULUM

First Year Honours Course (Common to Mechanical & Production Engineering)

Mathematics Theory of Machines I Experimental Methods Laboratory Materials and Structures I Applied Thermodynamics I Mechanics of Fluids I Machine Design I Engineering Drawing Workshop Technology I Graphics Electrical Engineering Laboratory Metallurgy for Engineers I Physics & Physics Laboratory Chemistry for Engineers German		Hours 1st Term 4 2 3 1 1 1 3 - 1 3 $\frac{34}{2}$	2nd	week 3rd 1 Term 4 2 - 1 1 1 3 - 3 1 - $3^{-}$ 1 3 - $3^{-}$ 1 - $3^{-}$ 1 - $3^{-}$ 2 - 1 - 1 - - - - - - - - - - - - -
Tota	l Hours	$27\frac{3}{4}$	$27\frac{3}{4}$	$24\frac{3}{4}$
Equivalent Credit Hours		19 <u>3</u>	19 <u>3</u>	18 <u>3</u>
(Assuming 1 lecture hr. = 1 credit here $3$ lab. hrs = 1 " "	r. )			
Equivalent Study Hours per week (Assuming 1 credit hr. = 3 study hrs	s)	59 <del>1</del>	59 <u>1</u>	56 <u>1</u>
Hours per 10 week term	5	92.5 5	92.5	562,5
Total Study Hours per year = 1747.5	5			

Second Year Honours Course (Common to Mechanical	& Prod	uctio	n Engiu	neering)
	Hours		week	
	1st	2nd	3rd	
	Term		Term	
Mathematics	3	3	2	
Theory of Machines II	1	1	1	
Mechanics of Fluids II	1	1	1	
Theory of Machines and	•	•		•
Mechanics of Fluids Laboratories	_	3	3	
Materials & Structure II	2	3	2	
Materials Testing & Structures Labs.	_	3		
Applied Thermodynamics II	2	í	1	
	3		-	
Heat Laboratory	1	3 1	1	
Machine Design II	6	3	6	
Engineering Design	<u> </u>	1	3	
Workshop Technology II	1	1	1	
Electrical Engineering I	1	1	1	
Electrical Engineering II	3	· ·	-	
Electrical Laboratory	1	1	1	
Metallurgy for Engineers II	1	1		
Metallurgical Laboratory	-	1	3 · 1	
Works Organisation	1		1	
German	1	27	07	
Total Hours	27	•	27	
Equivalent Credit Hours	19	19	19	
Equivalent Study hours per week	57	57	57	
Hours per 10 week term	570	570	570	
Total Study Hours per year = 1710		-		
Third Year Honours Course				
Production Engineering	Hours	per	week	
<u> </u>	1st	2nd	3rd	
	Term	Term	Term	
Mathematics	1	1	1	,
Mathematical Statistics	2	2	2	
Theory of Mac hines III	1	1	1	
Hydraulic Control		$\frac{1}{2}$ .	1	
Materials & Structures III	2	1 <u>1</u>	1	
Servomechanics, Materials Testing,				
Structures, Electrical, Metrology				
and Machine Tools Laboratories	6	6	6	
Designing for Production, Plant Layout	1	1	1	
Specification & Design of Equipment	4	4	4	
Power Station Practice	i	. 1	-	
Electrical Measurement & Control	1	1	1	
Metrology	1	1	1	
Theory of Metal Processing	1	1	1	
Commercial Law, Management Principles,	6	6	6	
Production Control, Labour Efficiency	27	27	26	
Total Hours	19	27 19	20 18	
Equivalent Credit Hours Equivalent Study hours per week	57	57	54	
Hours per 10 week term	570	570	540	
Total Study Hours per year = 1680	-1-	- 1 -	- 1-	
Crand Tetal Study Hours for				

Grand Total Study Hours for Production Engineering Honours Course = <u>5137.5</u>

- 70 -

#### Preparatory Course

The normal expectation is that students will have passed at a satisfactory standard at the Advanced level of the G.C.E. in three subjects as follows:

either (i) Mathematics, Physics and Chemistry or (ii) Mathematics and Theoretical Mechanics together with either Physics or Chemistry.

Candidates for admission who, although qualified for admission to the University are not sufficiently well advanced in their study of the above subjects are required to take the Preparatory Course for the first year, thus making 4 years the minimum duration of attendance at the University.

#### Curriculum

		Hours	per	week	
		1st	2nd	3rd	
		Term	Terr	n Term	
Mathematics		4	4	4	
Mechanics		2	2	2	
Mechanics Laboratories		3	3	- 3	
Mechanics Tutorial		1	1	1	
Chemistry A or B		2	2	2	
Chemical Laboratories		3	3	3	
Chemistry Tutorial				1	
Physics		2	2	2	
Physics Laboratories		3	3	$2\frac{1}{2}$	
Physics Tutorial		1	1	1	
Mechanical Engineering	•	1	1	1	
Engineering Drawing		. 3	3	***	
German		_2	2	2	
	Total Hours	27	27	$24\frac{1}{2}$	
Equivalent Credit Hours		19	19	19	
Equivalent Study hours per w	eek	57	57	57	
	•				
Hours per 10 week term		570	570	570	
Total Study Hours per year	= 1710				

#### 8.2 DETAILS OF COURSE

#### Preparatory Course

Mathematics

Mechanics

Algebra. Plane trigonometry. Calculations requiring a familiarity with four-figure tables. Analytical, geometry of the straight line and circle. The elements of the differential and integral calculus.

Uniformly-accelerated motion, projectiles. Motion in a circle and simple harmonic motion. Newton's laws of motion. Force, momentum, energy, work. Simple case of impact. Angular momentum and moment of inertia. Vectors, composition and resolution of vectors. Parallel forces, moments and couples. Laws of friction. Simple machines.

Physics

(a) The properties of matter, the chief phenomena of sound, heat, light, electricity and magnetism, treated in an elementary manner.

(b) Practical Physics.

(a) Inorganic Chemistry with special reference to the Non-metals.

(b) Introduction to Organic Chemistry or

(c) Organic Chemistry. The aliphatic and aromatic hybrocarbons. Methyl and ethyl alcohols. Organic acids. Fats. Soap. Carbchydrates. Solid, liquid and gaseous fuels. Flame and combustion.

(d) Practical Chemistry: The qualitative analysis of mixtures which may include inorganic substances, and the more common organic acids and salts. Exercises in simple preparations.

Mechanical Engineering General introduction to engineering practice. This course is preparatory to courses in Drawing and Design, etc. and covers the following items: engineering materials, manufacturing processes, constructional components, Power plant design and layout, furnaces, compressors, refrigerators, etc.

Principles of orthographic projection. Conic sections; simple intersections and developments. Interpretation of drawings. Sketching of machine parts. Detail drawings and simple assemblies to B.S. 308

Engineering Drawing

Chemistry

#### First Year

n sere

Theory of

Machines I

Mathematics

Further differentiation and applications. Elementary rules of convergence of infinite series. Maclaurin's and Taylor's series. Polar coordinates. Elementary geometry of conics, Hyperbolic functions. Complex numbers. Partial differentiation. Further standard mothods of integration. Numerical integration. Differential equations of the first order. Differential equations of the second order with one variable absent, and with constant co-efficients. The operator D.

Kinematics. Velocity and acceleration diagrams. Kinematics of toothed wheels. Epicyclic gearing and gear trains. Cams. Hooke's joint. Valve diagrams and valve gears. Dynamics of rectilinear and rotational motions. Equivalent dynamical systems. Friction, dry and lubricated. Pivots, bearings and clutches. Brakes and dynamometers. Belt, rope and chain drives. The gyroscope.

Methods of measurement of physical quantities,

of the simpler forms of laboratory equipment.

elementary statistical analysis of experimental results, report writing and general principle of the care and use of instruments. The study and use

Experimental Methods Lab.

Materials and Structures I

Applied Thermodynamics I springs. The physical properties of engineering materials, factor of safety and load factor. Resilence under direct stress, bending and torsion. Geometrical properties of beam sections. Laws of Thermodynamics and of perfect gases. Properties of matter, etc. Relations between p, v and T for perfect gases and for liquids and their vapours. Other factors of state, including, Entropy. Hypothetical diagrams of state. Theoretical cycles

for perfect gases and for vapours.

The elementary principles of elasticity applied to

The deflection of freely supported beams and plate

bending, shearing and torsion. Stress in thin tubes.

The actual working fluids. Tables and diagrams for steam and other fluids. Reversibility and irreversibility. The regenerative principle and regenerative cycles. Calculations relating to combustion of solid, liquid and gaseous fuels.

#### Mechanics of Fluids I

Relevant physical properties of fluids, i.e. surface tension, compressibility, volume elasticity and viscosity. Stability of the atmosphere and relation between density and altitude in the isothermal and standard atmosphere. Static pressure on plane surfaces.

Types of fluid motion. Influence of solid boundaries on fluid motion. Bernoulli principle for incompressible flow of a non-viscous fluid. Change of pressure and total head across circular streamlines and application to free and forced vortex motion. General nature of fluid resistance in streamline (or laminar) and turbulent (or sinuous) motion of a viscous fluid.

Application of the Bernoulli principle to steady flow through venturi meters, orifices, notches and weirs and the use of coefficients to correct for the effect of fluid resistance and the contraction of area due to streamline curvature. Principle of dynamical similarity and the dependence of the coefficients on the Reynolds' Number.

Measurement of velocity by use of the Pitot tube.

Losses due to sudden enlargement and contraction of area.

Measurement of pressure and pressure head by various types of manmeter.

Machine Design I

Engineering

Drawing

Design of fastenings, power transmission details, pipes, cylinders and other machine parts.

Orthographic projection, intersection and developments, sketching of machine parts. Detail drawings and assemblies conforming to B.S. 308; machined surfaces and leading dimensions. Interpretation of industrial assembly and plant drawings.

Workshop Technology I

Graphics

Lectures and practical work in the following: principles and use of lathe, planer, shaper and miller. Workshop measurements, B.S.I. system of limits. Marking off. Fitting shop practice.

Graphical differentiation and integration. Cam profiles. Velocity and acceleration diagrams for mechanisms. Equilibrium of forces. Vectors. Funicular polygon. Three pinned arch. Graphical and analytical determination of forces in statically determinate frames. Bending moment and shearing force diagrams for dead loads. Simple problems on deflection of beams. Electrical Engineering

Electrical Laboratory

Metallurgy for Engineers I

Physics

Elementary circuit theorems. Alternating currents; vector treatment, circuit relationships, power, symbolic notation, series and parallel resonance. Measuring instruments, A.C. and D.C.; moving coil, rectifier and thermojunction, moving iron, dynamometer, wattmeters, energy meters, extension of ranges. Magnetic circuit, D.C. machines; windings, armature reaction, commutation, characteristics of motors, speed control and starting, characteristics of generators.

Elementary applications of bridge and potentiometer circuits. Determination of magnetisation curves of samples. Application of Kirchoff's laws to D.C. networks. Vacuum diode, triode, and mercury vapour dicde. Single and double bea, cathode-ray oscillograph.

The construction and properties of pure metals and alloys. Their response to work and heat-treatment. Pig iron and its properties. The characteristics of the chief steel-making processes. Ingot structures and the working of steel.

Vibrations of a particle; damped vibrations, forced vibrations and resonance.

Wave motion; velocity of sound wavesl reflections and refraction of sound waves; stationary waves; beats; Doppler effect; vibrations in pipes, strings and rods.

Light considered as a wave motion.

Interference of light; interferometers.

Selected experiments in general physics.

Physics Laboratory

Chemistry for Engineers An introduction to the chemistry of water supplies, fuels, corrosion, lubrication and other engineering problems.

#### Second Year

Mathematics

Theory of Machines II

Mechanics of Fluids II

Theory of Machines Lab.

Mechanics of Fluids Lab.

Materials and Structures II Determinants. Ordinary differential equations (cont.) Laplace transforms. Fourier series. Function of several variables (cont.). Double integrals. Three-dimensional geometry of lines and planes. Introduction to vector analysis.

Torque diagrams, flywheels and governors. Balancing of revolving and reciprocating masses. Free, damped and forced vibrations; torsional vibration and whirling speeds.

Static pressure on curved surfaces. Buoyancy and metacentric height. Dynamical equations for twcdimensional flow. Stream function, vorticity, irrotational motion. Streamline and turbulent flow. Resistance of bodies. Pipe networks, transmission of hydraulic power. Principles of turbine and centrifugal pump operation.

Determination of moments of inertia of connecting rod and flywheel by compound pendulum and bifilar suspension methods. Balancing rotating masses and use of crankshaft balancing machine. Experiments on simple slide valve and Walschaerts valve gear. Determination of governor characteristics. Epicyclic gearing. Whirling of shafts.

Stability of a floating body. Experimental demonstration of Bernoulli principle. Flow through crifices and venturi tube. Use of pitot tube. Discharge over weirs. Impact of jets on surfaces. Measurement of viscosity. Pipe resistance

Method of tension coefficients for resolving forces in space frames. Deflection of frames by graphical and analytical methods. Hinged arches. The effect of moving loads for simple beams. The use of influence lines. Unsymmetrical bending. Momental circle and ellipse. Columns and struts under axial and eccentric loading and with initial crockedness. The bases for various empirical strut formulae. Reinforced concrete beams and columns. The strength of thick cylinders. More advanced work on the deflection of beams, beams on three or more supports. Methods for dealing with changes in level of support and of beam section. Distribution of shear stress in beams and the deflection due to shear. Principal stresses, the circle of stress. Applications to combined bending and torsion and to the theory of earth pressure. Derivation of theories of failure, with applications. Discussion of failure arising in practice. Helical springs.

Materials Testing and Structure Laboratories

Applied Thermodynamics II

Heat Laboratory

Machine Design II

Engineering Design

Workshop Technology II Properties of materials in tension, torsion and shear. Hardness and impact tests. Deflection of leaf and coil springs. Experimental determination of elastic stress distributions. Deflection of beams, struts, simple framed structures, three pinned arch, continuous beams, rolling leads.

Description of i.c. engine cycles. Comparison of actual and theoretical cycles and efficiencies. Combustion characteristics of fuels and factors influencing combustion. Types of combustion chamber. Theory of gas turbine cycles and consideration of practicable arrangements.

Theory of refrigerators and heat pumps. Working fluids.

Description of plant and calculation of performance.

General consideration of reciprocating, centrifugal and axial flow compressors.

Calculations in relation to Rankine cycle, with steam charts and tables. Nozzle flow and design of steam nozzles. Elading diagrams for steam turbines. Descriptive work on steam turbines. Introduction to heat transmission. Condenser types and performance. Simple feed water heating systems. Steam raising.

Calorimetry. Calibration and use of pressure gauges, indicators and orifices. Gas analysis. Construction of T- and H- charts for water vapour. Loading tests on steam, gas and oil engines. Mixture strength experiments in closed vessel, gas engine and petrol engine. Injector and ejector tests. Air compressor test. Heat account for steam turbine. Heat transfer rate in experimental condenser and heat losses from lagged pipes.

Design of cast and welded frames and brackets, thin shells, thick cylinders, flat plates, shafting, bearings, cranks, connecting rods, power screw, flywheels, gearing, tolerancing,

Major machine parts, or complete machines will be designed and the requisite drawings prepared.

More advanced work on the following machines: Universal miller plain miller, capstan, turret and automatic lathes including planning and time calculations. Also broaching machines, plain and universal grinders, centreless grinders. Selection of best machines and methods for different classes of work. Electrical Engineering I

Electrical

Engineering II

Transformers, principles, equivalent circuits and vector diagrams, regulation and efficiency, autotransformers, impedance matching. Polyphase circuits; 3 phase connections, power and measurement. Induction motors; characteristics, speed control starting, testing.

Switchgear, fuses, circuit breakers. Illumination, units, laws, measurements and standards.

Thermionic emission; characteristics of vacuum diode; triode, pen tode; gas-filled diode and triode, mercury arc rectifier, C.R. tubes, photo-electric cells.

Electronic circuits; types and design of amplifiers, oscillators, modulation and demodulation.

Measurements; A.C. Bridges, measurements of frequency discriminating circuits, filters. Electromechanical analogies,

currents, transformers, induction motors.

Electrical Laboratories

Metallurgy for Engineers II The construction, structure, properties and response to heat-treatment of selected non-ferrous alloys, carbon steels, alloy steels and cast iron.

Test on D.C. machines. Experiments on alternating

The microscopic examination of steels and cast irons.

Work Measurement and Wages Systems. Motion Study; principles and technique. Time study; definition aims, organisation, personnel and technique. Incentives; time and piece systems, bonus schemes, other financial and non-financial incentives to output and efficiency. Job evaluation; bases of wage systems, job analysis and evaluation techniques, use of job specifications.

<u>Costing and Estimating</u>. Elements of cost accounting. Costing systems. Overheads and their application. Cost control. Cost recovery. Tendering; procedure and methods quality and quantity factors, treatment of overheads in estimating.

<u>General Works Organisation</u>. The functions of management. Levels of authority and responsibility. Principles of organisation. Relations in organisation - direct, functional and 'staff'. Formulation of policy and its interpretation. The human element - leadership and morale.

Metallurgical

Laboratory

Works Organisation

#### Third Year

Mathematics

Mathematical Statistics

Theory of Machines III

Hydraulic Control

Materials and Structures III

Designing for Production, Plant Layout A selection will be made from the following: Solution of differential equations in series. Partial differential equations of mathematical physics. Spherical harmonics. Bessel functions. Theory of vibrations. Theory of Elasticity. Operational methods. Complex integration. Conformal transformations. Numerical methods. Calculus of variations. Elliptic functions.

Statistical data. Frequence distributions and measures of location and scale. Elements of probability. Theoretical distributions: Binomial, Poisson, Normal. Quality control. Sampling inspection: single, double and sequential sampling schemes.

More advanced problems on kinematics and dynamics. Coriolis acceleration; balancing and balancing machines. Gyroscopic stabilisation. Torsional vibrations of multi-rotor and geared systems. Vibration dampers and vibration stresses. Whirling speeds.

Hydraulic centrol. Hydraulic, electrical pneumatic drives. Hydraulic circuit components and layout. Control circuits. Open and closed loop systems. Transient and harmonic analysis, stability. Non-linear effects.

A selection will be made from the following: Laterally and eccentrically loaded struts and ties. The bending of curved beams. Stresses in statically indeterminate frames and in stiff jointed frames. Strength of thick cylinders including shrink fits and rotating discs. Deflection and stress in loaded flat plates. The torsion of non-circular sections. Discussion of creep, fatigue, plasticity, stress concentration and allied subjects. Bending beyond the elastic limit.

Design of assemblies and detail parts. Sequence of production operations. Material preparation. Standardisation of speeds and feeds, preferred numbers. Jigs and fixtures. Machining quality, accuracy, surface finish. Inspection technique and equipment.

Power consumption of machine tools.

Power distribution, material flow, production procedure, supervision. Industrial lighting. Accuracy of machine tools. Tool life and tool maintenance. Standardisation of parts. Specification and Design of Special Equipment

Souther Color

Power Station Practice Jigs and fixtures. Special purpose machine tools. Discussion of typical successful designs.

Coal and ash handling plant. Methods of improving steam-cycle efficiency. Fuel characteristics. Firing systems, grates, pulverised fuel and oil. Furnace types and arrangement of heating surface in boilers. Superheaters, economisers and air heaters. Superheat control. Dust extraction. Fan control. Condensers and feed water heating systems. Cooling towers. Power station efficiency, load factor and availability. Instrumentation and automatic control of boiler plant. Special exhuast arrangements in modern turbines. Throttle and nozzle cutout forms of governing.

Electrical Measurements and Control Transients in electrical networks. Fourier analysis of waveforms. Open and closed loop control systems, stability, transient and harmonic analysis, dynamic response of d.c. machines, netadyne. Electromechanical measurements, transducers for measuring displacement, velocity, acceleration and strain, associated measuring circuits, calibration.

Limits and fits. Standards of length and angle, comparators. Measurement of gauges, profiles and threads. Interferometry. Flatness, straightness

Metrology

Theory of Metal Processing

Casting. Forming. Cutting. Welding.

Management Principles, Principles. Production Control, Preparation of Production Control Production. Progressing the job through the prod-Labour Efficiency uction processes. Final costing as a check on the efficiency of the production department. Selection and efficiency of labour. Human relations.

and alignment. Surface finish.

Commercial Law

Law of Contract - agency; Partnership; Companies, chartered, public and private; conversion from one type of undertaking to another. Holding Companies. Capital - nature and purposes served by Debentures. Bank and other loans; shares, statutory meetings. Liquidation. Inland and Foreign Bills, cheques, promissory notes. Insurance - life, fire, marine. Casualty. Income-tax and sur-tax.

# APPENDIX 9

# SUMMARY OF CURRICULA OF

Course XV-A, Business and Engineering Admin. at M.I.T. Industrial Engineering Course at Syracuse University Production Engineering Honours Course at Manchester University.

# 9.1 Table showing hours devoted to each subject.

	M.	I.T. Total	SYRA	CUSE Total	MANCHESTER	
Subject	Year	Hours	Year	Hours	Year Hours	
General Chemistry Physics	1	120 120	1	128 64	Prep. 120 Prep. 120	
English (Manchester German) Mathematics Engineering Drawing Mechanics Mechanical Engineering	1 1 1	90 90 60	1 1 1 2	96 154 96 96	Prep. 60 Prep. 120 Prep. 20 Prep. 120 Prep. 30	
Applied Mechanics Machine Tools Physics	2 2 2 2	90 30 12 <b>0</b> 9 <b>0</b>	3 3 2	64 32 128	1 30 1,2 70 1 30	
Industrial Management Humanities Mathematics	2 2	90 90	2	96 128	See German 1 120	
Theory of Machines Experimental Methods Lab Applied Thermodynamics Mechanics of Fluids Machine Design Engineering Drawing Graphics	3 3	90 45	4 4 7	64 64 128	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	
Electrical Engineering Metallurgy for Engineers Chemistry for Engineers	4 3	60 6 <b>0</b>	3	120	1,2 70 1 53 1 60	
German Economic Principles Accounting Marketing	3 3 3	45 45 45		-		

Total Hours calculated as Credit Hours per week x academic weeks in year. i.e. 1 lecture hour = 1 credit hour. 3 laboratory hours = 1 credit hour.

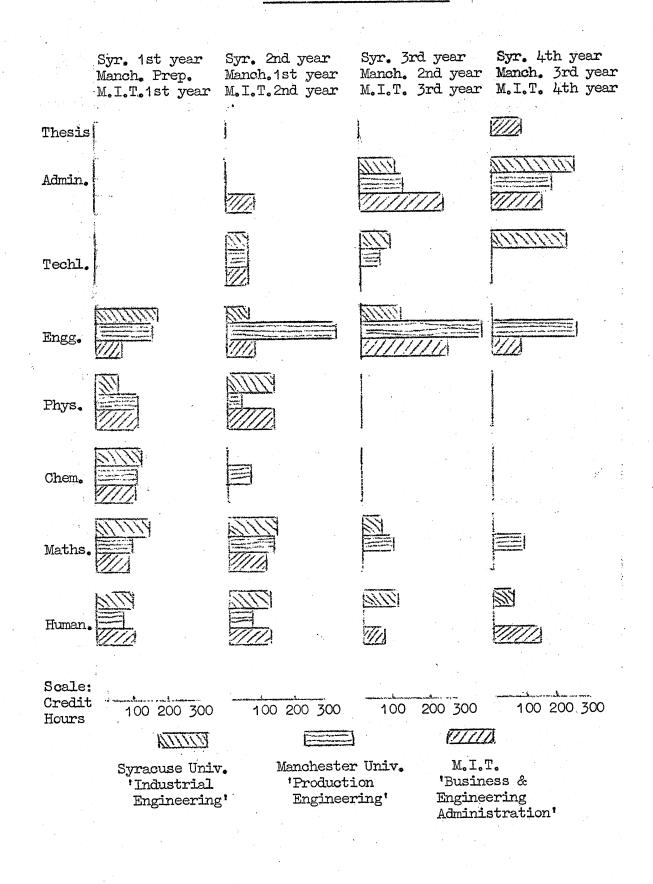
Subject	M. Year	I.T. Total Hours		SYRA Year	CUSE Total Hours	MANCHESTER Year Total Hours
Personnel Admin.	3	45				See Labour Efficiency
Finance Production Management Humanities	3 3 3	45 45 45		3 3 3	80 96	2 30
Manufacturing Processes Production Methods				3 3	48 40	3 50 See Design for Production
Wages Incentives		• . • .		3	32	See Production Management
Engineering Statistics Mathematics				. 3	48	See Maths. Stats. 2 80
Theory of Machines Mechanics of Fluids Materials & Structures	4	45		¢		2 40 2 40
Thermodynamics Machine Design						2 70 2 60 2 30 2 50
Engineering Design German		). 				2 50 2 20
Humanities Professional Elective	4 4	<b>9</b> 0 90				
Hum. or Prof. Elective Industrial Electronics Thesis	4 4	90 45		4	48	2 70
Ind. Eng. Seminar Motion & Time Study	4	90	*	4 4	48 48	See Production
Ind. Estimating Prod. Planning & Control				4 4	32 48	Management See Production
Technical Elective Eng. Econ. Analysis				4 4	96 48	Control
Quality Control Ind. Plant Layout			÷	4 4	32 48	See Maths. Stats. See Design for
Mathematics Maths. Statistics Theory of Machines Hydraulic Control Materials & Structures Design for Declarium			• .	r T A		Production 3 30 3 60 3 30 3 15 3 55
Design for Production Specification & Design of Pewer Station Practice Electrical Measurement & Metrology Commercial Law		-				3 55 3 30 3 30 3 20 3 50 3 50
Management Principles Production Control Labour Efficiency						3 180

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# APPENDIX 9.2

# CHART OF COURSE CONTENT



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#### APPENDIX 10

#### <u>4-Years Technical College Sandwich Course leading to a</u> Higher National Diploma in Production Engineering.

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# BIRMINGHAM COLLEGE OF TECHNOLOGY

Entry Qualifications Students who have passed G.C.E. examinations at Ordinary Level in Mathematics, Physics, English and two other subjects and wo have also completed an S.2 year with high marks, may be selected by the College to enter the Intermediate year of the Diploma Course.

Curriculum Intermediate Year Mathematics	Total Hou 142	ırs
Physics (Heat, light, sound) Chemistry	116 65	
Principles of Electricity	65 65 26	
Applied Mechanics	65	<i>*</i>
Engineering Drawing Economic and Human Relations	78	
First Year Final	557	
Mathematics Physics	142 65	
Chemistry and Metallurgy	52	
Principles of Electricity	65	
Applied Mechanics	65	
Applied Heat and Mechanics of Fluids	65	
Engineering Drawing	26	
Economic and Human Relations	<u>78</u> 558	
Second Year Final		
Mathematics	130	
Principles of Materials & Mechanics of Machines Strength of Materials & Mechanics of Machines	52	
Mechanics of Fluids and Applied Thermodynamics	65 65	
Metallurgy and Materials	52	
Engineering Drawing	26	
Technology of Production	26 65	
Economic and Human Relations	<u>78</u> 533	
Third Year Final		
Mathematics	65	
Strength of Materials Mechanics of Machines and Vibrations	39	
Mechanics of Fluids	26 26	
Metallurgy	52	
Electrical Engineering and Electronics	52	
Design & Application of Production Equipment Measurement and Control of Quality	26	
Work Study	39 26 526 526 526 52 52 52 52 52	
Factory Organisation and Costing	52	
Economic and Human Relations Statistics	78	
Fourth Year Final	585	
Mechanics of Machines and Vibrations		·
Production Design Analysis & Economics of Production Production Control and Supply Organisation	26	
Management Principles and Practice	522 555 555 555 262 262 262 262 262 262	
Industrial Psychology Mechanics of Metal Processing	52	
Mechanics of Metal Processing Measurement and Control of Quality	52	
Plant Layout and Material Handling	20 52	
Design and Application of Production Equipment	26	
Project Work	<u>    130    </u>	

		Int.	1st Yr.	2nd Yr.	3rd Yr.	4th Yr.	Total
	(Mathematics (Statistics	142	142 -	130	65 52	-	531
 Physics	Physics	116	65	-	-	-	181
Chemistry	Chemistry	65	52	-	-	-	117
Engineering	(Engg. Drg. (App. Mechanics (App. Electronics (App. Thermodynamics)	26 65 65	26 65 65	26 52 - 65	- 52 52 26	- 52 -	78 286 182 156
	(Mechanics ef Fluids ) (Strength of Materials )	-	60				-
	(Mechanics of Machines )	-	-	65	52	-	117
$1 \leq i \leq j \leq j$	(Metallurgy & Materials) (Mechanics of Metal	-		52	52	-	104
	(Processing	-	-	-		52	52
Technical	(Technology of Prod.	-	-	65	-	. —	65
	(Design & App. of Prod. Equipment	-	-	-	26	26	52
· · · · ·	(Measurement and Cont. ) of Quality (Work Study	-	-		52 39	26 -	78 39
	(Production Design ( Analysis & Economics ( of Production	-	-	-	-	26	26
	(Plant Layout & Material Handling		-		-	52	52
Administrative	(Factory Organisation ( and Costing	-		-	••••	<b>5</b> 2	52.
	(Production Control & ( Supply Organisation	-	-		-	52	52
	(Management Principles ( and Practice		-	-	°. <b>–</b> ,	52	52
Social Humanistic	(Economic & Human Relations	78	78	78	78	. <b>-</b>	312
	(Industrial ( Psychology	-		-	•••• ·	52	52
Project		-	-	•••		130	130
				TOTAL	HOUE	ຮ່	2766

# Summary of Subject and Teaching Hours

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# APPENDIX 11

# Part time Day Course leading to the Higher National Certificate in Production Engineering.

# Birmingham College of Technology

Engineering Technology

In order to reach a uniform standard of entry for comparison purposes, it is assumed that students have passed courses S1 and S2.

	Actual Hours	Credit Hours	Total Credit Hours
Course S3			
Workshop Technology III Applied Mechanics III Mathematics III Applied Electricity I	2141 2141 21141 211 211 211 211	101-101-101-101-101-101-101-101-101-101	54 54 81 54 24
Course A1			
Metallurgy Applied Mechanics IV Machine Tools Mathematics IV Applied Electricity	24-101-14-102		54 54 54 81 54 297
Course A2			
Metrology	21 21 21 22 22	1 - N- IN- IN- IN- IN- IN- IN- IN- IN- IN	54 54 54 162
Summary of subjects by categorie	Se		
Mathematics	• • • • • • •		162

1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -	162
1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -	270
1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -	270
Grand Total	702

# APPENDIX 12

# Evening Course leading to Higher National Certificate in Production Engineering

A similar standard of entry is assumed as in Appendix 11 and Courses S1 and S2 are considered as prerequisites.

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Third Year	Actual Hours	Credit Hours	Total Credit Hours
Workshop Technology Mathematics Applied Mechanics	214 214 214 241	1 <sup>1</sup> 2 2 <sup>1</sup> 4 1 <sup>2</sup>	54 81 <u>54</u> 189
Fourth Year			
Applied Mechanics Machine Tools Metallurgy	2 <u>1</u> 21 214 2 <sup>1</sup> 4 2	1 10- 1 10- 10- 1 10- 1 10- 1 10- 10- 10- 10- 10- 10- 10- 10- 10	54 54 <u>54</u> 162
Fifth Year			
Jig and Tool Design Machine Tools Metrology	214 214 214 214		54 54 <u>54</u> 162
Summary of Subjects by Categories	3		
Mathematics		• • • •	81
Engineering			162
Technology	C	RAND TOTAL	<u>270</u> . 513

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#### APPENDIX 13

### Bridgeport Engineering Institute

Course 1 - MECHANICAL ENGINEERING.

First Term

Second Term

#### FIRST YEAR

Slide Rule (M1) Algebra (M2) Chemistry C1a) Eng. Draw. (D1a)

Trig. and Logs. (M6)

Physics (B1)

Calculus (M8)

Physics (B3) Statics (J1)

Metallurgy (C2)

Algebra (M3) Chemistry (C1b) Eng. Draw. (D1b)

#### SECOND YEAR

Calculus (M7) Physics (B2) Metallurgy (C3)

#### THIRD YEAR

Calculus (M9) Physics (B4) Dynamics (J2)

#### FOURTH YEAR

Kinematics (J3) Heat Engineering (T1) English (G3) Spec. and Reports (G4)

Strength of Materials (J4)Heat Engineering (T2) Economics (G2)

FIFTH YEAR hine Design (D5) ctrical Eng. (E2) id Mechanics (B8) Third Term

Algebra (M4) App. Geometry (M5)

Chemistry Lab. (C1 L)

Physics Lab. (B1, 2L) Descriptive Geom. (D2)

Physics Lab. (B3,4L)

Electrical Lab. 1 (L1) Summer Reading (R2)

Testing Materials Lab. (I4)

Metal Processing

Strength of Materials	Macł
(J5) Electrical Eng.(E1)	Elec
Principles of Ind. Org. (H1)	Flui

Summary of	Hours	by	categories	for	three	final	years

Mathematics		90	
Physics		100	
Engineering		540	
Humanities		95	
Administration		45	
Technical		25	
	Total	895	,



#### DESCRIPTION OF SUBJECTS

Subjects are arranged in the alphabetical order of their designating symbols. The first of the numbers following a subject (45-3) indicates the total class hours, the second number the semester or credit hours. Class hours are exclusive of examinations and preparation of outside assignments. Regular 45-hour subjects are given 3 hours per week for one term; 90-hour subjects 3 hours per week for two terms; others as indicated.

#### B1 PHYSICS (Prerequisite M4 with M6 concurrently)

Mechanics: Newton's Laws of Motion, accelerated linear and angular motion; simple harmonic motion; composition, resolution and equilibrium of forces; work, power energy; friction; simple machines.

Textbook: Weber, White and Manning - College Physics.

### B2 PHYSICS (Prerequisite B1)

Fluids: Hydrostatics; fluids in motion.

Heat: Temperature and its measurements; kinetic theory of gases, thermal properties of liquids, solids and gases; conduction of heat; change of state.

Sound: Wave motion, production and transmission; reflection, refraction; absorption and interference; audition and voice sounds. Light: Illumination and photometry; reflection and refraction,

lenses, spectra; inter erence and diffraction. Textbook: Weber, White and Manning - College Physics.

#### B3 PHYSICS (Prerequisite M7)

Electricity and Magnetism: Definitions of electrical units; computation of resistance; wire computations; power and energy; Ohm's and Kirchoff's laws; magnetic fields and magnetic circuits. Textbook: Timbie - Elements of Electricity.

#### B4 PHYSICS (Prerequisite B3)

Electricity and Magnetism: Electro-chemical action, Principles of D.C. motors and generators; inductance; capacitance; introduction to Alternating Currents.

Textbook: Timbie - Elements of Electricity.

B1, 2L PHYSICS LABORATORY (Prerequisite B2) (15 -  $2\frac{1}{2}$  hr. periods)

Experiments illustrating friction; force parallelograms; mechanics of motion; heat and calorimetry; wave motion; sound and light phenomena; practice in making careful observation and conclusive reports.

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# B3, 4L PHYSICS LABORATORY (Prerequisite $B_{4}$ ) (10 - $2\frac{1}{2}$ hr. periods)

Experiments illustrating electricity and magnetism; instruments; electromagnetic action; bridges; potentiometer; inductance and capacitance; practice in making careful observation and conclusive reports.

# B8 FLUID MECHANICS (Prerequisite B2, J2)

A study of the behaviour and effects of incompressible fluids at rest and in motion, and an introduction to compressible fluids, hydrostatics; Bernoulli's theorem and the principle of similarity; an analysis of flow through orifices, nozzles, and pipes; energy relationships as applied to pipe lines, pumps, and turbines; acceleration of fluid masses; fluid dynamics - the momentum theorem, jet reaction.

Textbook: Binder - Fluid Mechanics.

#### C1 CHEMISTRY

The fundamental idea of matter and energy; the properties of gasses, liquids and solids; molecular weights; equations; atomic structure; classification of the elements; ionic reaction; the chemistry of the metals and non-metals with particular reference to their industrial application; and an insight into the chemistry of the carbon compounds.

Textbook: Babor - Basic College Chemistry.

# C1L CHEMISTRY LABORATORY $(8 - 2\frac{1}{2} \text{ hr}, \text{ periods})$

Experiments designed to teach laboratory technique, to demonstrate the application of fundamental chemical laws, and to familiarize students with chemical compounds and test methods in common industrial use.

#### C2 METALLURGY (Prerequisite C1)

The principles of physical metallurgy, including structure of metals, crystallization, phase diagrams, eutectics, changes occurring in metals during hot or cold working; laboratory methods, pyrometry, metallography, microstructure and its relation to the physical properties.

Textbook: Clarke & Varney - Physical Metallurgy for Engineers.

### C3 METALLURGY (Prerequisite C2)

Iron, steel and ferrous alloys and their uses; heat treating processes, tempering, carburizing and nitriding; fatigue and creep of metals, and the commercial methods of detecting flaws and nonuniformity of materials; properties and uses of aluminium, copper, magnesium, zinc, nickel, lead and their alloys.

Textbook: Clarke & Varney - Physical Metallurgy for Engineers.

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#### D1 ENGINEERING DRAWING

The selection and use of instruments and drawing equipment; shop sketching, perspective, third angle orthographic projection; shop drawings of machine parts, assemblies, and tools; tolerances, finishes, and miscellaneous machine details such as bolts, screws, keys and pins; standard drafting room practice and symbols as used in structural, electrical and piping drawings. Outside preparation is required.

Textbook: French - Engineering Drawing.

### D2 DESCRIPTIVE GEOMETRY (Prerequisite D1) (12 - $2\frac{1}{2}$ hr. periods)

An analysis of the theory of orthographic projection, including auxiliary and oblique views; problems involving points, lines and planes in space and the revolution of points, lines and planes about axes; practical applications in solving difficult drafting problems. Outside preparation is required.

Textbook: Warner - Applied Descriptive Geometry.

#### D5 MACHINE DESIGN (Prerequisite J5)

Methods of approach to problems of machine design; application of principles of kinematics and dynamics to machine design; proportioning of machine elements to withstand forces applied to them; safe working stresses; stress concentration; design of gears based on dynamic loading, thermal stresses and deformation in machine elements; comparison of standard specifications and strength of materials. Textbook: Faires - Design of Machine Elements.

#### E1, 2 ELECTRICAL ENGINEERING (Prerequisites B4; M8)

The application of fundamental physical laws to the determination of dynamo electrical machine characteristics; the development of the laws of alternating current circuits by vector representation and analysis; the principles of operation of alternating current machines and distribution circuits.

Textbook: Cook & Carr - Elements of Electrical Engineering.

# E5 ELECTRICAL MACHINERY (Prerequisite E1, 2)

Application of theory to the study of synchronous generators, motors, converters, including alternators in parallel operation, motor application problems and control apparatus. Theory and operation of mercury vapor rectifiers.

Textbook: Puchstein & Lloyd - Alternating Current Machines

E6 ELECTRICAL MACHINERY (Prerequisite E1, 2)

Application of theory to the study of transformers, induction motors, series motors and repulsion motors including application problems and control apparatus.

Textbook: Puchstein & Lloyd - Alternating Current Machines.

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#### E7, 8 FUNDAMENTALS OF ELECTRONICS (Prerequisite E1, 2)

The application and study of the theory of electronics including capacitance, inductance, electron emission, characteristics of electron tubes, rectifier circuits, amplifier circuits, oscillators, control circuits, photoelectric tubes and cathode-ray tubes. In each case particular emphasis is placed on industrial applications.

Textbook: Richter - Fundamentals of Industrial Electronic Circuits.

#### G2 ECONOMICS

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Wealth, income and property; elementary accounting; the organisation of production; demand supply, and price; money and banking; trade and transportation; risk and insurance; taxation and public finance, the distribution of wealth and income.

Textbook: Umbreit, Hunt & Kinter - Fundamentals of Economics.

### G3 ENGLISH (17-12 hr. periods)

The principles involved in writing concise and accurate business correspondence.

Textbook: Stevenson, Spicer and Ames - English in Business and Engineering.

# G4 SPECIFICATIONS AND REPORTS ( $P_{rerequisite completion of 3rd year$ ) ( $15-1\frac{1}{2}$ hr. periods) 23- $1\frac{1}{2}$

The place and importance of specifications in industry and construction; the development, use and limitations of specifications; national, professional and standard specifications.

The evaluation of data, their sources and uses in preparing reports; practice in the organisation of material and the preparation of concise and accurate reports. Textbook: Nelson - Writing the Technical Report.

#### H1 PRINCIPLES OF INDUSTRIAL ORGANISATION

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Development in industry, capital and financial organisation; industrial management organisation, operating the enterprise, production planning, material control, routing and scheduling, quality control, methods engineering, plant layout; industrial relations principles, personnel management, training, safety, employee relations; building and administering the wage structure, accounting and cost control, expense and cost, pricing the product; sales and sales promotion.

Textbook: Kimball & Kimball - Principles of Industrial Organisation.

### J1 STATICS (Prerequisites B1 and M7 with M8 concurrently)

Review of fundamental concepts, vector representation, free bodies, conditions for equilibrium; forces and simple stresses in two and three dimensional frames, trusses and machines; friction. Centers of gravity; cables; analysis and solutions by mathematical and graphical methods. Textbook: Singer - Engineering Mechanics.

#### J2 DYNAMICS (Prerequisites J1 and M8)

Moments and products of inertia; dynamical forces, momentum and energy of systems in translation and rotation; theory of kinematics of particles and linkages under rectilinear and curvilinear motion; mathematical and graphical methods; review of work, energy and power; momentum and impact; dynamic balance, critical speeds and vibration; elementary problems in vibration and rigid bodies in motion.

Textbook: Singer - Engineering Mechanics.

### J3 KINEMATICS (Prerequisites D1 and J2)

Graphic applications of principles of kinematics to basic machine mechanisms; graphic and algebraic analysis of velocities and accelerations in transmission of motion by direct contact, linkage, gears, sliding block mechanisms, cams and belts.

Textbooks: Schwanb, Merrill & James - Elements of Mechanisms. Singer - Engineering Mechanics.

# J4 STRENGTH OF MATERIALS (Prerequisite M9, J2)

Physical properties of materials; basic stress-strain relations in two dimensions; thin walled cylinders and spheres; riveted and welded joints; torsion; shafting, coupling and related applications; theory of bending, including normal and shearing stresses, elastic curves; eccentric loading, combined axial and transverse loading, column theory. Textbook: Singer - Strength of Materials

# J5 STRENGTH OF MATERIALS (Prerequisite J4)

Continuation of J4. Deflection of determinate and indeterminate beams by integration area moment and superposition; continuous beams, three moment theorem; combined stress relationships. Mohr's circle of stress, theories of failure, unsymmetrical loading and bending; stress concentration factors and strain-energy relationships; curved flexural members; stresses in plates and thick walled cylinders; torsion of rectangular bars and other sections,

Textbook: Singer - Strength of Materials.

# L1 ELECTRICAL LABORATORY (Prerequisite B4) (10-3 hr. periods)

The course precedes the study of Electrical Engineering Experiments to acquaint the student with methods of connecting and operating commercial motors and controllers of determining electrical measurements, and of determining input, output and efficiency.

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# L2 ELECTRICAL LABORATORY (Prerequisites E1, 2 and L1) (10-3 hr periods)

A more advanced course including additional tests of direct current motors and generators to determine speed, voltage and efficiency characteristics, and tests to demonstrate the fundamental relations of alternating current circuits.

L3 ELECTRICAL LABORATORY (Prerequisite L2) (10-3 hr. periods)

This course extends the work of Electrical Laboratory II to polyphase circuits and a.c. machinery, supplementing the theoretical work of the previous year and leading up to the course in Electrical Machinery.

L4 TESTING MATERIALS LABORATORY (Prerequisite  $J_4$ ) (16-2<sup>1</sup>/<sub>2</sub> hr. periods)

Investigation of properties of engineering materials utilising facilities of industrial testing and research laboratories; strength, hardness and microscopic structure of ferrous and non-ferrous materials; characteristics of woods; concrete and aggregates; techniques of data analysis and report writing.

Textbook: Davis, Troxell & Wiskocil -

Testing and Inspection of Engineering Materials.

# L5 ELECTRONICS LABORATORY (Prerequisites E1, 2)

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This laboratory course precedes the study of Fundamentals of Electronics. Experiments to acquaint the student with the elementary theories of electron emission and electron tubes; and the basic principles of electronic apparatus and circuits prior to their theoretical work in Electronics.

M1 SLIDE RULE (10-1 hr. periods)

The theory and use of the slide rule, using simple arithmetical and and mensuration problems as a basis of instruction; intended to develop confidence and accuracy in the use of the slide rule for subsequent engineering work.

M2, 3 ALGEBRA

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Notation, operations, factoring, fractions; simple and fractional equations, involution and evolution; theory of exponents; radical expressions and imaginaries; radical quadratic, and simultaneous quadratic equations; fundamentals of graphs and charts, and their application.

Textbook: Hawkes, Luby and Touton - First Year Algebra.

M4 ADVANCED AIGEBRA (Prerequisite M2 3)  $(16-1\frac{1}{2} \text{ hr. periods})$ 

 $24 - 1\frac{1}{2}$ 

Ratio, proportion, variation, progression; variables and limits, series; the bincmial theorem; permutations and combinations; properties of determinants; complex numbers; theory of equations including synthetic division. Textbook: Rouse - College Algebra. M5 APPLIED GEOMETRY (16-1 $\frac{1}{2}$  hr. periods)

A review of the basic theorems of plane geometry; surfaces and volumes of solids; the solution of right triangles; applications of geometry to engineering problems.

Textbook: Smith, Reeve and Morss - Text & Tests in Plane Geometry; Supplementary notes and problems.

#### M6 TRIGONOMETRY AND LOGARITHMS (Prerequisite M4)

Functions of the angles; theory and use of common and natural logarithms; use of trigonometric tables - trigonometric equations, trigonometric identities, solution of right and oblique triangles; practical applications of trigonometry.

Textbook: Crathorne & Lyttle - Plane Trigonometry.

#### M7 CALCULUS (Prerequisite M6)

Differentiation and integration of algebraic functions; derivatives and differentials; maxima and minima; applications to some problems in geometry and mechanics, such as the determination of velocity; acceleration, areas, volumes, and pressures; the analytic gemometry of the straight line and conic sections, the plotting of curves in rectangular co-ordinates.

Textbook: Woods & Bailey - Elementary Calculus.

#### M8 CALCULUS (Prerequisite M7)

Differentiation, integration and graphical representation of trigonometric, inverse trigonometric, logarithmic and exponential functions with applications to simple problems in geometry and mechanics such as related velocities, empirical equations, simple harmonic motion and curvature; analysis of polar co-ordinates and series.

Textbook: Woods & Bailey - Elementary Calculus.

#### M9 CALCULUS (Prerequisite M8)

Partial differentiation; integration of functions of one variable including use of tables; definite integrals, also double and triple integration, as applied to areas and lengths of plane curves, volumes of solids, work, pressure, centres of gravity and moments of inertia. Textbook: Woods & Bailey - Elementary Calculus.

#### R2 SUMMER READING

Select\*cted home reading adjusted to the needs of the individual student, designed to increase the student's appreciation of the value and necessity of cultural as well as technical preparation for his career as an engineer and leader of men. The work is carried on through the co-operation of the Public Library.

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# S3 METAL PROCESSING $(12-2\frac{1}{2} \text{ hr. periods})$

The use of machine tools; the casting and hot and cold rolling of metals; forging; drawing; brazing; welding. Presented as a course of lectures supplemented by slides and motion pictures and by shop visitations.

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Textbook: Clapp & Clark - Engineering Materials & Processes.

# T1 HEAT ENGINEERING (Prerequisite B2 and M8)

Elementary thermodynamics; the laws and properties of gases and vapours; use of steam tables and charts; flow of fluids; principles of refrigeration and combustion.

Textbook: Severs & Degler - Steam, Air & Gas Power.

# T2 HEAT ENGINEERING (Prerequisite T1)

Steam power plant engineering including fuels, types of plants, boilers, fuel handling and burning equipment, air heaters, fans, chimneys, steam engines and turbines, condensers, pumps and feed water heaters; internal combustion engines and their application; problems of heating and the principles of air conditioning.

Textbook: Severns & Degler - Steam, Air & Gas Power.

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	APPENI	<u>DIX 14</u>	n an	
H.N.C. Evenir A B C H.N.C. Part f A B Bridgeport Ev A B	time day C	CODE A. Mathematics B. Engineering C. Technical D. Administration E. Physics F. Chemistry G. Humanities H. Project or The		
H.N.Diploma(S	Sandwich)			
A	В	CDEI	F G H	
Manchester Ur	niversity B		G	
M.I.T. A B	d D I	E F G H		
Șcale: Crediț 500		1,500 2,000	2,500	3,00
GRAPHICAL	SUMMARY OF THE CON	VTENT OF THE FOLLOWING	COURSES:	
H.N.C. Par	t time day and eve	ening - 'Production En	gineering'	
H.N. Diplo	ma (Sandwich) - 'I	Production Engineering	₹	
•	. 2	rs Course 'Production : itute (U.S.A.) - 'Mech Engi		
Svracuse U	niversity Course -	· 'Industrial Engineer		
•	•	echnology - 'Business' engineering ad	and	

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SUBJECTS OF STUDY FOR THE DIFLOMA IN INDUSTRIAL ADMINISTRATION

	AF	PENDIX	15	COLLEGE	OF TECH	NOLOGY	BIRMINGHAM
Stage IV	Management Practice	Structure of Industry	Budgetary and Higher Control	Industrial Finance, II.	Sales Organisation, Publicity and Advertising	Management Principles	for those having a
Stage III	Personnel Administration	Office Organisation and Mechanisation	Economics of an Industrial Community	Industrial Finance, I.	Market Research and Business Forecasting	Industrial Psychology	to Stage IV - has been planned for those having a scientific training.
Stage II	Industrial Relations	Production Control and Purchasing Organisation	Statistical Method	Industrial Accounting	Industrial Law	Psychology of Supervision	The Sequence of study - from Stage I to Sa technical or scien
Stage I	Organisation of Industry	Factory Organisation	Work Study	Factory Costing and Estimating	Product Design and Development	English Usage	The Sequence of

Students working for the Diploma must closely follow this scheme.

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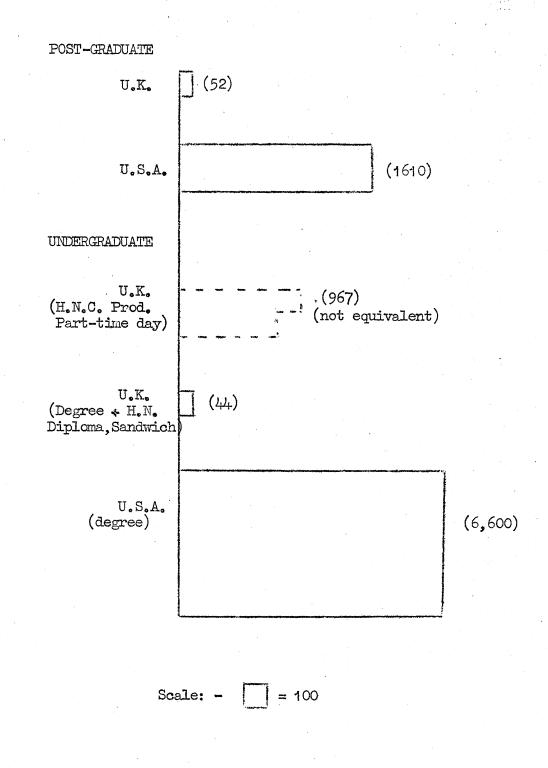
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# APPENDIX 16

# Comparison of number of students in U.S.A. and U.K. taking courses in Industrial Engineering or equivalent,



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#### APPENDIX 17

### University of Birmingham One Year Post-Graduate Course of Studies.

The general scope of the main subjects is as follows:-

#### 1. PRINCIPLES OF ENGINEERING PRODUCTION AND MANAGEMENT

#### (a) The Economic Analysis of Industrial Projects:

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The measurement and control of the factors affecting production costs and productivity.

The efficient and economic production of manufactured products and the co-ordination of the research, engineering, planning and control functions of management to this end.

The economics and planning of job, batch, and flow production; the measurement of the effectiveness of the manufacturing unit.

Budgeting for production, research and the development of new products.

(b) General Principles of Business Organisation:

Organisation plans; the functions and relationships of production and other departments.

Business structure; the formation and control of limited liability and trust companies.

Operational research, statistics and controls.

Market research and sales organisation.

Personnel administration; selection and training.

(c) <u>Production Planning and Control:</u>

Process planning, machine loading and utilisation.

Progress control, stores control, control of quality and material utilisation.

(d) Factory and Plant Layout:

Factors affecting the selection of factory sites; design of factories, stores and auxiliary services.

Shop layout for job, batch and flow production; machine arrangements; conveyors and mechanical handling. Transportation.

#### II WORK STUDY

Work Study as a management function.

Analysis of the flow of work; plant layout and materials handling.

Multiple operation analysis; labour and machine utilisation.

Principles of motion economy. Methods development and work place layout. Operator training.

Work measurement. Performance rating. Proportions of rest and work. Allowances for non-standard conditions. Levelling techniques. Policy allowances. Synthetic times. Motion time standards. Patterns of cutput.

Principles of wages payment. Comparative study of incentive schemes.

Principles and methods of Job Evaluation and Merit Rating.

#### III APPLIED STATISTICS

Frequency distributions; Probability; Statistical analysis of production variables; Tests of Significance; Correlation; Sampling procedures; Control charts; Design of Experiments; Analysis of variance; Operational research.

#### IV INDUSTRIAL MEASUREMENTS

Product Design; Production Standards; Standardisation.

Metrology; Limits and fits, tolerances; measurement of flat surfaces; angles etc.; surface finish measurement.

Tests of Machine Tool Performance.

Mechanical, optical and electronic methods of inspection, process and production control; Servo-systems.

#### ADDITIONAL SUBJECTS

In addition to the above subjects, students will be required to attend lectures in Physiology, Occupational Health, Experimental Psychology and in the Use of Speech. Lectures are also provided by arrangement with the Faculty of Commerce and Social Science in Industrial Law, Cost Accounting, and Industrial Relations.

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#### APPENDIX 18

## One Year Post Graduate Course on Industrial Engineering.

# Syllabus of Course

#### 1. PRODUCTION ENGINEERING

Machine Tool efficiency Economics of production processes Process planning, estimating Machine loading, machine utilisation Factory layout Fundamentals of machinability and formability Jig and Tool design and associated economics Metrology

#### 2. ENGINEERING ECONOMICS

Economic Analysis of manufacturing situations Economic Batch sizes Economic Yield analysis Minimum cost point Kelvin's Law

# 3. WORK STUDY

<u>Method Study</u> - Principle of Motion Economy. Operation process and flow process charts, flow diagrams, multiactivity charts, film analysis Developing and installing new method

Work Measurement - Rating and normalising Computation of allowances Determination of work values Preparation and use of synthetics

#### Incentives

Job Evaluation

# 4. BUSINESS ADMINISTRATION & ECONOMICS

Financial Accounting Analysis of Income and Expenditure Company statements and returns Capital structure of Limited Companies Sources and application of funds Planning working capital Forecasting and the Business Cycle

## Industrial Accounting Budgetary Control, Standard Costing, Marginal costing Costing statistics, Comparative Cost Analysis Analysis of variances and their relation to control and policy formation Costs as a guide on policy decisions

#### Business Control Methods

Materials Control Production Control Mechanical aids and systems Visual charting and recording

#### Economic Analysis of Industry & Commerce

Types of business organisation Optimum size of undertaking Money credit and banking Capital market National income analysis

#### 5. ORGANISATION & MANAGEMENT

Analysis of Administrative and Executive responsibilities Control and Direction of Human Activities Establishment of Standards of Performance Training within Industry Personnel Management Scientific Techniques applied to Management Studies

### 6. INDUSTRIAL STATISTICS & OPERATIONS RESEARCH

Problems of dealing with numerical information Application of probability to decisions Sampling schemes in theory and practice Quality control Application of probability theory to 'queueing' and congestion problems Market research and allied techniques Introduction to problems of estimating economic relationships numerically Linear programming and activity analysis Planning in highly complex organisations Learning curves, labour build-up problems Long-term production forecasting

#### 7. SUPPORTING SUBJECTS

Supplementary to the main subjects outlined are courses in Industrial Law, Industrial Psychology, Report Writing and Oral Expression.

#### 8. PROJECT

Co-ordinating the whole structure of the course is a 'Project' involving the flotation of a company, its financing, organisation, forecasting of

labour requirements and build-up, preparation of production programme, design of factory, machine selection and machine loading, design of tools, factory layout, design of accounting and control systems and presentation of final balance sheet.

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### APPENDIX 19. Section I.

### MASSACHUSETTS INSTITUTE OF TECHNOLOGY

## General Chemistry 5.01

## Lecture, Recitation and Laboratory Outline

	Lecture and ecitation	<u>H. &amp; P</u> .	2 L. & H.	<u>B.L. &amp; P</u> .	Problem Sheets
Il	Introduction	Ŧ		4.0	
	Weight Relationships	I II		1,2	1
II 3	Chemical Equations and				
-	Gas Laws	III		1,2	2
- 4	Vapor Pressure - Dalton's			291	۲.
· .	Law	III			
III 5					
,	Weights	IV		3	3
	Thermochemistry	TIV			2
TA \	Conc. of Solutions;		. •		
	Titration (noble gases	·			
8	and H2)	VI	I,II	6	4
0	F.W. Method; Atomic Structure				
V 9	Periodic Table	V,XVI			5
	Electrolytic Dissociation	XVII		7	6
VI 11	Electrolytic Dissociation	VIII VIII		04 00	- 0
12	Balancing Chemical Eqns.	IX, XV		21,22	7, 8
VII 13	Oxygen (Nomenclature)	X X	III	23	9
14	Alkali Metals - Rate of		ala ala ala	2)	
	Reaction	XI	IV		
VIII 15	Effect of Conc. on	100 B			
	Equilibrium	XII		24	10, 11
	Mass-Action Law	XIII		•	,
	Mass-Action Law	XIII	· ·	25	- 1 
	Mass-Action Law	XIII			
	Mass-Action Law	XIII		27	
XT 2	Carbonic Acid Equilibria Carbonic Acid Equilibria	XXI			
22	Oxidation and Reduction			28	12, 13
	Reactions	777			
XII 23	Voltaic Cells	XV XV		00	
	Voltaic Cells	XV	•	29	
XIII 25	Voltaic Cells	XV		30	14
26	Alkaline Earth Metals		v		14-
XIV 27	Alkaline Earth Metals		v	31	
28	Structure of Molecules				
	Aluminium		VI		16
30	Boron		VI		• -

1 - Hildebrand & Powell 'Principles of Chemistry'

) combined

2 - Latimer & Hildebrand 'Reference Book of Inorganic Chemistry)

3 - Bray, Latimer & Powell 'A Course in General Chemistry'

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### Problem Sheet - General Chemistry

Atomic Structure and the Periodic Table

On the physical scale of atomic weights  $(0^{16}=16)$  the atomic weights and relative abundance of the isotopes of hydrogen and oxygen are:

H <sup>1</sup>	1,008123	99,98%
H2 016	2.014708	0,02
	16.	99.757
017	17.00450	0.039
018	18,0049	0.204

Calculate the atomic weight of hydrogen on the chemical scale

(0 (ave.) = 16). Ans. 1.0080

2. Calcium has an atomic number of 20 and an atomic weight of 40. How many neutrons and protons are in the nucleus? How many electrons are in the, atom and how are they grouped?

- Show that the Pauli Exclusion Principle limits the maximum number of elec-3. trons in an s sub-shell to 2, a p sub-shell to 6, a d sub-shell to 10, and and f sub-shell to 14. See H. p.289.
- 4. Show that in the first and second periods of the Periodic Table there can be only 8 elements each, in the third and fourth periods only 18 elements each, and in the fifth period 32.

,	Write the	kernel symbols for			· ·	
	(a) Na		(d)	NaCl	(g) ·	S0, =
	(b) Na <sup>+</sup>	. •	(e)	Cl2	(h)	SO2
	(c) Cl	. • •	(f)	s=	(i)	H,SO,

6. (a) How does the ionization potential for the first electron of the gaseous atom change in a period starting with an alkali metal and going to the succeeding noble gas? How does it change with atomic no.within a group?

(b) How does the electron affinity change with atomic no. within a group?

- How does the stability of hydrogen compounds of the non-metallic elements 7. vary with position of the element in a period and with the position in a group?
- List the maximum positive and maximum negative oxidation states for the 8. elements in each group of the periodic systems. How are these correlated with electron structure of the atoms?
- (a) How does the basic character of the oxides of a group vary with 9. increasing atomic number?
  - How does the basic character of the oxides of an element vary with (b) the oxidation number?
  - (c) How are the above variations explained by atomic structure?

1.

5.

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## APPENDIX 19, Section 3.

## MASSACHUSETTS INSTITUTE OF TECHNOLOGY

## General Chemistry 5.02

Lecture, Recitation and Laboratory Outline

		Lecture & Recitation	L. &. H.	<u>H.</u>	<u>B. &amp; L.</u>	Problem Sheets
I	1 2	The Halogens The Halogens	X X		41	1
II	3	Copper Silver	VII		42,44	2
III	5 6	Zinc, Cadmium Mergury	VIII VIII		43,45	3
IV	7	Sulphur (Selenium, Tellerium)	XII		61	4
V	8 9 10	Sulphur Nitrogen Nitrogen: Ox.Red. Reactions	XII XI XI	VIX	61	5
VI	11 12	P, As, Sb, Bi P, As, Sb, Bi	XI XI		47	6
VII	13 14	Iron Iron	XIX XIX		46	7
VIII	15 16	Cobalt, Nickel Manganese	XIX XVIII		62	8
IX		Manganese Chromium	XVIII XVII		62,48	8 9
X	19 20	Chromium Tin	XVII XV		49,51	9 10
XI	21 22	Lead Silicon	XV XIV	XXIII	50	11
XII	23	Silicon. Acid- Base Systems	XIV	XXII	63	
XIII	25	Carbon Carbon	XIII XIII	XVIII XVIII	63	12
XIV	27	Carbon Radio Chemistry Radio Chemistry	XIII XXII XXII	XVIII XVI XVI	52	13
XV	29 30	Review Review				

### Radio Chemistry

Calculate the energy in Mev and ergs corresponding to the nuclear 1. reaction:  $_{3}\text{Li}^{7} + _{1}\text{H}^{1} = 2 _{2}\text{He}^{4} -$ Ε where  $_{3}\text{Li}^{7} = 7.01822$ ,  $_{1}\text{H}^{1} = 1.0812$ , and  $_{9}\text{He}^{4} = 4.00390$  $1 \text{ amu} = 9 \times 10^{22} \text{ ergs/g.-atom}$  932 Mev/particle. Ans, 1.7 x 10<sup>19</sup> erg, 17.3 Mev. How does the atomic mass number and atomic number of a nucleus change 2. in the following disintegrations: (e) neutron captured, gamma ray emitted
(f) deutron captured, gamma ray emitted
(g) capture of a K electron emission emission (c) (d) emission positron emission 3. (a) The nucleus  $_{1L}$ Si<sup>31</sup> is a emitter with a half life of 170 minutes. What will be the total number of electrons emitted in 170 minutes from 1 microgram of pure  $_{11}$  Si<sup>31</sup>? Use 6.02 x 10<sup>23</sup> for the Avogadro number. (b) What will be the total number of electrons emitted in 340 minutes from one microgram of pure 14<sup>31</sup>? Ans. (a)  $1 \times 10^{16}$ ; (b)  $1.5 \times 10^{16}$ 4. Identify X in the following nuclear reactions and give its atomic number and atomic mass number: (a)  $7^{\text{Ni}^{14}} + 2^{\text{He}^4} = 8^{0^{17}} \div X$  (d)  $92^{0^{235}} = 93^{0^{239}} + X$ (b)  ${}_{94}\text{Pu}^{239} + {}_{2}\text{He}^{4} = {}_{96}\text{Cm}^{240} + 3X$  (e)  ${}_{92}\text{U}^{235} + {}_{0}\text{n}^{1} = {}_{35}\text{Br}^{81} + X + {}_{0}\text{n}^{1}$ (c)  ${}_{9}F^{19} + {}_{1}H^{1} = {}_{8}O^{16} + X$  (f)  ${}_{11}Na^{22} = X + {}_{1}$ 5. A sample of radioactive potassium  $K^{43}$  (half life 18 min.) has an initial (a) activity of 1600 counts per minute. What activity will be observed after 72 minutes? (b) Calculate the half life of a radioactive substance whose activity falls from 1000 counts per minute to 125 counts per minute in 24 hours. Ans. (a) 100; (b) 8 hours. 6. One gram of pure Ra<sup>226</sup> undergoes  $3.7 \times 10^{10}$  disintegration per second. Calculate and the half life of Ra<sup>226</sup>. =  $1.4 \times 10^{-11}$  sec.<sup>-1</sup>; t  $\frac{1}{2}$  = 1560 years. Ans.

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## APPENDIX 19, Section 5

### MASSACHUSETTS INSTITUTE OF TECHNOLOGY

## 8.02 PHYSICS

LECTUR	RE TO	<u>DPICS</u>	Text,	Chap.
Feb.	9 11	Kepler's law, Cavendish experiment, Law of gravitation The gravitational field	15 15	
	16 18		14 14	
•	23 25	Damped and forced oscillations, resonance Coupled oscillations, traveling waves on string, kinematics	<b>1</b> 4 26	
March	2 4	Traveling waves on strings, dynamics, differential equation and Fourier analysis	26 27	
	9 11	Standing waves, resonance. Hydrostatics	27 16	
	16 18	Temperature, ideal gas thermometer Heat, Calorimitry	18 19	
	23 25	caloric equations of state of matter	22	
April	6 8	The caloric equation of state of ideal gases, free and isothermal expansion C <sub>v</sub> , C <sub>p</sub> and adiabetic changes	22 22	
	13 15		24 24	
•.	20 22	Kinetic Theory of gases	24 25 25	
	27 29	Entropy and Probability Brownian motion, viscosity of gases	25	
May	4	The thermal equation of state of solids. Elasticity and thermal expansion	L 13	
	6	The caloric equation of state of solids, Dulong-Pettit's law	1 J	
	11 13	Lattice Theory of solids The binding forces between atoms		
	18 20	The liquid state. Van der Waals equation for real gases The Clausius Clapeyron equation	23 23	
	25	Mechanics of liquids.		

j.,

## Program in M11 Calculus

		F	rogram in M11 Calculus		mas -
Date	Lesson	Article	Topic	'Calculus and A Geometry', 2nd	nalytic edition.
9-24 9-27 9-29 10-1 10-4 10-6	1 2 3 4 56	1-1,2,3 1-4 1-5 1-6 1-7; 8 1-8	Intro.Coord.Dir.Line seg Slope of line Eq. of line Funcs. graphs Slope, deriv. Derivative		
	8 Examina	tion at 9	a.m. covering Lessons 1-6		
10-11 10-13 10-15 10-18 10-20 10-22 10-25 10-27	7 8 9 10 11 12 13 14	1-9 1-10 2-1 2-2 2-3 2-4; 5 2-6; 7 2-8	Velocity, rate Props. of limits Deriv. of poly. Der. Rat. funcs. Implicit diff. Increm. chain rule Differentials Continuity		
			a.m. covering lessons 7-14		
11–1 11–3	15 16	3-1; 2 3-2.	Sign <u>dy</u> ; rel. rates Related rates		
11-5 11-8 11-10 11-12 11-15 11-17	17 18 19 20 21 22	3-3; 4 3-5;6 3-5; 6 3-7; 8 4-1; 2	Sign d <sup>2</sup> y/dx <sup>2</sup> , curves M <sub>a</sub> x. and min. Max. and Min. Rolle's the., mean val. th		
November	19 Examin	nation at 9	a.m. covering lessons 15-2		
11-22 11-24 11-29 12-1	23 24 25 26	4-3 4-4 4-4	Applications Sines, Cosines Sines, cosines Review selected by instruc		
	3 Examina	ation at 9	a.m. covering lessons 23-26		
12-6 12-8 12-10 12-13 12-15 12-17 1-3 1-5	27 28 29 30 31 32 33 34	4-5 4-6 4-7 4-7 4-8; 9 4-10 4-11 4-11	Area as integral Area as limit Definite integral Definite integral Area between curves Distance Volume Volume		
January 7	7 examinat	ion at 4 p.	m. covering lessons 27-33		
1-10 1-12 1-14 1-17 1-19	35 35 37 38 39	4-13 4-13 5-1	Arc length Surface area of Rev. Mom. ctr. mass Review selected by instruc Review selected by instruc		

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APPENDIX 19, Section 7

### Program in M12 Calculus

Textbook: Thomas -Calculus and Analytic Geometry', 2nd edition.

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Date 2-12 2-15 2-17 2-19 2-24 2-26 3-1	<u>Lesson</u> 1 2 3 4 5 6 7	Article 6-1 6-2, 3 6-3 6-4 6-5 6-6 6-7	<u>Topic</u> Curves and Eqs. Tangent and normal Distance Sec. degree curves Circle Parabola Ellipse
3-3 Examinati	8 .on March	6-8,10 5 at 9 a.m	Hyperbola, conic sec. . covering lessons 1-8
3-8 3-10 3-12 3-15 3-17	9 10 11 12 13	7-1; 2 7-1; 2 7-3 7-4 7-5	Polar coord. Polar coord. Polar coord. Angle, Arc length Area
Examinati	on March	19 at 4 p.1	n. covering lessons 9-13
3-22 3-24 3-26 4-5 4-7 4-9 4-12 4-14 4-16 4-21	14 15 16 17 18 19 20 21 22 23	8-1 8-2; 3 8-3 8-4; 5 8-5,6,7 8-8 8-9 9-1; 2 9-3; 4 9-5	Trig. functions3-24 Inverse Trig. functions Inverse trig. functions Log functions Exponential Fns. Exponentia 1 Fns. Hyperbolic Fns. Derivatives, Integrals Inverse hyper. fns.
Examinati	on April 2	23 at 9 a.r	n. covering lessons 14-23
4-26 4-28 4-30 5-3	24 25 26 27	10-1 10-2 10-2; 3 10-4	Integration formulas Powers of Trig. Fns. Powers of Trig. Fns. $a^2 - u^2$ etc.
5-5	28	10-5	$ax^2 + bx + c$
		-	covering lessons 24-28
5-10 5-12 5-14 5-17 5-19	29 30 31 32 33	10-6 10-7 10-9 11-1 11-2	Partial fractions Integrations by parts Other substitutions Parametric equations Parametric equations
Examinati	on May 21	at 9 a.m.	covering lessons 29-33
5-24	34	11-3	Vector components i, j

### D13 - Graphical Processes

#### Schedule

Lesson

### Subject

1.

Registration. Discussion of purposes of the course, materials required. Lecture on the philosophy of graphics.

2.

3.

4.

5.

6.

Graphic Arithmetic.

- a. Basic principles of addition, subtraction, multiplication and division.
  b. Addition and multiplication of functions.

Scales and scale construction.

- a. Mechanics of scale construction.
- b. Scale equation and modulus.
- c. Construction of slide rules.

Graphic solutions of equations.

- a. Linear simultaneous equations.
- b. Quadratic roots and quadratic and linear
- combinations.
- c. Cubics by approximations.

Elementary alignment charts and monograms.

- a. Construction and uses of each.
- Conics
  - a. Definition by section of cone.
  - b. Analytic definition and relation to (a)
  - c. Construction by analytic definition
  - d. Construction by other means (not projective) including approximations.

7. and 8.

Projective Geometry. a. Cross ratio

- b. Photogrammetry
- c. Conics by projection
- d. Conic lofting
- e. Duality

9. and 10.

Graphic Calculus.

- a, Basic integration and differentiation.
- b. Integration of closed areas.
- c. Product integration.
- d. Centroids and moments. Marks (modified).

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## APPENDIX 19, Section 8 (continued)

Lesson	Subject
11 and 12	<ul> <li>Empirical Curves.</li> <li>a. Linear functions. Methods of approximation of line by eye and method of least squares.</li> <li>b. Uses of logarithmic papers for power and exponential functions.</li> <li>c. Power functions with additive constant.</li> </ul>
13.	Vectors. a. Arithmetic of vectors. b. Polar coordinate paper. c. Static problems and relative movement problems.
14.	Periodic Curves. a. Generation by polar diagram. b. Analytic considerations - amplitude, period etc. c. Combinations by addition.
15.	Harmonic Analysis a. Breakdown of periodic curves.
16.	Curve Fitting. a. Determination of general types b. Grapho-analytical methods of fitting (finite differences). c. Construction of empirical data.

## INSTRUCTORS' OUTLINE FOR 2.001

### Applied Mechanics I

M = Meriam, 'Mechanics - Part I: Statics'

T = Timoshenko and MacC., 'Elements of Strength of Materials

Class Meeting	Topic	Paragraphs
1 2 3 4 5	Intro., Forces and moments Resultants Space Systems Equilibrium "	11 - 15 M 16 - 17 M 19 M 20 - 22 M "
2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	Equilibrium in space Centroids Hydrostatics Buoyancy Friction Wedges Screws Belt friction Trusses (joints) " (sections) Frames Machines " "	24 - 26 M 33 - 38 M 40 - 41 M 42 - 43 M 50 - 51 M 52 - 53 M 56 M 27 - 29 M 30 M 32 M
17 18 19 20 21 22 23 24	Work Energy Comparison of methods for frames, machines Stress, strain Thermal stress Hoop stress Castigliano (tension only) Shear, bending moment	58 - 62 M 63 - 66 M 1 - 6 T 7 - 8 T 9, 17 T 97 T 44 - 45 M 30 - 31 T
25 26 27 28 29 30 31 32 33 34 35 36 37 38	" " " Differential relations Bending stress Shear stress Appications " Built up beams Composite beams Reinforced concrete Torsion " Plane Stress Mohr's circle Combined stress	46 M, 32 T 47 - 49 M 33 - 35 T 41 - 43 T 44 T 47 T 74 T 75 T 79 T 80 T 18, 20, 23 T 21, 22 T 83 - 85 T

## 2.002 Applied Mechanics II

### Instructors' Schedule for Fall Term

Texts: M = Meriam, Mechanics, Part II: Dynamics T = Timoshenko and MacCullough, Strength of Materials

Class Meeting	Subject Material	Reading
1 2	Review of Statics and Stresses	
2 3	Stress at a Point, Strength Theories	
4		83 <b>-85</b> T
4 5 6	11 11	ft
6	11 11	11
7	<b>91</b> 91	. tf
8	98 <b>97</b>	. It
9	79 TF	<b>11</b>
10 11	Strain at a point	24-29 T
12	ff f1	18
13	Deflections	49-53, 64-69T Class Notes
14	<b>†1</b>	18
15	28	11
16	11	19
17	<b></b>	38
18	FT	ft
19	Kinematics	68-81M
20 21	11 	17
22	11 11	2,5 7 F
23		
24	11	21
25	Kinetics - Translation	82 <b></b> 93 M
26		02-90 IVI 11
27	tt tf	11
28	11 11	T1
29	19 SF	11
29 30	Kinetics - Rotation	94-96, Al-Al2M
31	FP FP	11
-32	19 <b>11</b>	tt
33	11 11	11
34 35 36 37 38 39	19 19	11
35	Kinetics - Plane Motion	97 M
56	tt tt	ŶŤ
51	11 12	28
20	11 11 	11
シング	177 \$\$	11

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### MASSACUSETTS INSTITUTE OF TECHNOLOGY

	<u>Ass</u>	ignments		PHYSICS 8.03	
<u>Week</u> Sept		Monday Lectures	Tuesday Recitations	Wednesday Lectures	Thurs/ Saturday Recitations
±		Registration	Secs 1.1,1.2 Ch. 1	Ch 1:Coul.law. Resistance meters	Ch 1:
Sept	27	Sec 2.1 Elec.field	Ch. 2	Sec, 2.2 Gauss's Law	Ch. 2
Oct	4	Sec 2.3	Ch.2	Secs 2.4 and	
Öct	11	Potential Secs 2.5,2.6	Holiday	2.5 to p.43 3.1 Nuclear Structure	Ch. 2 Ch. 2
ft	18	Quiz on Chaps 1 + 2	Ch. 3	Secs 3.2,3.3, Electrons +	Ch. 3
83	25	Sec.3.4 Gas discharges	Ch. 3	atom structure Secs 3.5,3.6 Vac. tubes Beams	Ch.3
Nov.	1	Sec.4.1 Po- larization + breakdown	Ch. 4	Secs 4.2, 4.3 En.in dielectrics D.	Ch.4
<b>27</b>	8	Secs 4.4,4.5 Conduct. + semi-conduc- tors	Ch. 4	Sec.5.1.D.C. Circuits	Ch. 5 (Thurs., Nov.ll) Holiday)
Ħ	15	Secs 5.2,5.3	Ch. 5	Sec. 5.4 Vac. tube Applica- tions	Ch. 5 or review
<b>tt</b>	22	Quiz	Ch. 5	Secs 6.1,6.2	Holiday
11	29	Chaps 3,4,5 Secs 6.3,6.4 Mag.fields	Ch. 6	Sec 6.5	Ch. 6
Dec	6	Sec 6.6 Mag- netization	Ch. 6	Sec 7.1 In- duced emf.	Ch. 7
11	13	Secs 7.2,7.3	Ch. 7	Secs 7.4,7.5	Ch. 7
Jan "		Sec 7.6 Quiz Chaps 6 + 7	CHRISTMAS Ch. 7 Review	HOLIDAY Secs 8.1,8.2 8.3 Resonance	Ch. 8 Ch. 8
11	17	Sec $8.4$	Review		

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Text: Bitter, 'Currents, Fields and Particles" (1954)

### MASSACHUSETTS INSTITUTE OF TECHNOLOGY

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### Physics 8.04 Problems

### Section 13.5

The angular deviation of a third-order spectrum line produced by a transmission grating 2 cm. wide with 110 lines per mm is 11 ll<sup>1</sup>. What is the wavelength of the light? If another line can barely be resolved, in this order, from the one just mentioned, what is the difference between the wavelengths?

Ans. 5.88 x 10<sup>-5</sup> cm. 0.89 x 10<sup>-8</sup> cm.

- 2. Parallel light falls normally on a plane reflection grating with 1000 lines per mm. In what direction is the first-order spectrum of sodium light reflected from the grating? What is the answer if the angle of incidence is 30°?
- 3. An idealized grating with alternate perfectly clear and perfectly opaque spaces gives a spectrum in which all the even orders are
- 4. In an idealized grating of clear and opaque spaces the secondorder line is half as intense as the first. Calling the intensity of the first-order line 1, find the intensities of the line in the third and fourth orders. Ans. 1/9; 0.
- 5. If yellow light is observed at an angle of 36 degrees with a grating ruled with 5000 grooves per cm, what is the wavelength of the light?
- 6. The limits of the visible spectrum are nearly 4,000 to 7,000 A. Find the angular breadth of the first-order visible spectrum formed by a plane grating with 12,000 lines per inch.

Does the violet of the third-order visible spectrum overlap the red in the second-order spectrum? If so, by how much (approximately)?

- 7. Light containing two wave-lengths of 5,000 and 5,200 A is normally incident on a plane diffraction grating having a grating spacing of 10<sup>-3</sup>cm. If a 2-meter lens is used to focus the spectrum on a screne, find the distance between these two lines (in centimeters) on the screen:
  - a) for the first-order spectrum
  - b) for the third-order spectrum.

#### Section 13.6

1. Two narrow slits 0.14 mm apart are illuminated by a flame giving sodium light. What must be the diameter of a lens 6 meters away to resolve the images of the two slits?

### PROGRAM IN M 21

Lesson	Article	Topic
1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 2 2 3	11-1;2 $11-3;4$ $11-5;6$ $11-7$ $11-8$ $13-1;2$ $13-3;4$ $13-5$ $13-6$ $13-7$ $13-6$ $13-7$ $13-8$ $13-9;10$ $13-10$ $14-1;2$ $14-3;4$ $14-5;6$ $14-7;8$ $14-9;10$ $14-11;12$ $14-13;14$ $15-1$ $15-2;3$ $15-4$	Parametric equations Vector components i, j. Diff. of vectors Tan. norm, vect. curves Vel. and accel. Polar coordinates Space coord. vectors Scalar product, vector product Lines and planes Prod. of 3 or more vec. Diff. vectors Space curves Cylinders; quadratic sur. Surfaces Fns. of 2 var; par. der. Tang. norm; approx W Direc. deriv. gradient Chain rule; tot. diff. Max-min. Max-min; higher deriv. Exact diff; line integ. Double integrals Area; physical appl. Polar coordinates
23 24 25 26	15-4 15-5;6 15-7;8 16-1	Polar coordinates Triple integ; cyl. coord. Phys. appl; spher. coord. Surface area
27 28 29	16-1;2 16-3;4 16-5;6	Defin; typical series Power series; geom. ser. Oper, with pow. series Ser. related to the GP
30 31 32 33 34 35	16-7 16-11;12 16-14 16-15;16 17-4;6 17-7;8	Series expansion; Taylor's series Comp; indeter. forms Convergence tests Power ser; alter. ser. Complex variables Complex variables

Textbooks: Thomas - 'Calculus and Analytic Ceometry'

Burington - 'Mathematical Tables and Formulas' 3rd ed.

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APPENDIX 19, Section 15

#### INDUSTRIAL MANAGEMENT FUNDAMENTALS II

Course 15.02

### Bibliography

'Managements Aims and Responsibilities, Lewis H. Brown

President, Johns-Manville Corp. (From the Proc.7th Int. Man. Cong. Washington 1938)

'Scientific Management' - a summary of the work of Taylor, Gantt, Gilbreth, Cooke, Barth, Emerson, Fayol (by the School of I.M., M.I.T.)

'The Road to High Wages and Low Labour Costs', excerpts from
'Industrial Management in Transition', George Filipetti
'Scientific Management and Labour', Robert E. Hoxil
'Scientific Management', M. B. Drury
'Mangement Principles and Philosophy' excerpts from
'Industrial Management in Transition', George Filipetti
'Organisation of Industry', Alvin Brown
'Indirect Approach to Market Reactions', Louis Cheskon and L. B. Ward (Harvard Business Review, Sept.1948)

'Forecasting for Profit', Wilson Wright

'Essentials of Cost Accounting', Blocker

'Controlling', Robert B. Fetter (The Texas Co.)

'Government and Collective Bargaining', Fred Whitney (excerpts)

### FUNDAMENTALS OF INDUSTRIAL MANAGEMENT I

## Texts: Alt & Bradford, 'Business Economics' Mulcahy, ed., 'Readings in Economics'

Date		Readings	Case Preparation
M 9/20 ₩ 9/22 Th 9/23		A & B Pt.I "	I-1 (Report of . I-5 Earnings)
M 9/27 W 9/29 Th 9/30	and Revenue as a Chief	A & B Pt II " VIII	II-1, 2 II-5, App. A&B II-7
₩ 10/6	Economic Analysis in the Field of Marketing General Survey		II-9 II-10(correlation)
₩ 10/13	The Business Firm Internal Relationships and Cost Analysis	A & B Pt III	III-1 III-4
	Management and Technical Change: Investment	" III, A & B Pt III	III-5
	Decisions vs. Determination of Technical Feasibility Price Changes in Supply Markets		III-9 Written Case
M 10/25	Plant Visit: Cost-conscious ' Firm		
W 10/27 Th 10/28	Pricing and Price Policies	A & B Pt IV "	IV-5 IV-2
M 11/1	Some determinants of Price	Clemens: to be distribute	
₩ 11/3 Th 11/4	Policies	Hitch: "	IV-6 Written Case or Hour exam
M 11/8 W 11/10 Th 11/11		A & B Pt V A & B Pt V	

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## APPENDIX 19, Section 14, continued.

Date	<u>Readings</u>	Case Preparation
M 11/15 Fluctuations in Economic		Minnesota Mining
W 11/17 Activity: Forecasting	A&B Pt.VI	VI-2 Discussion
Th 11/18 and Interpretation	11	VI-1
M 11/22 Managerial Reactions to the	<b>f ?</b>	Hand in Minnesota Mining
W 11/24 Business Cycle		VI-3, 5
Th 11/25 thru S 11/28 - Thanksgiving Rec	35 <b>5</b>	
M 11/29 Wage Policy of the	A&B Pt VII	
W 12/1 Individual Firm		VII-1
Th 12/2		VII-3
M 12/6	M. W. Reder	VII-4 or Peruzzi
W 12/8 Public Policy and the	A&B Pt VIII	VIII-5
Th 12/9 Firm	<b>11</b>	VIII-1 VIII-4
M 12/13		
W122/15	Review	VIII-3
Th $12/16$	Hour Exam.	
12/18 thru 1/2 - Christmas Vacation	но станования и на	
M 1/3 Economic Analysis and Specific	Whitin Same	Business Applica-
W 1/5 Management Problems		& Management
		Problems <sup>1</sup>
M 1/10 Materials for Analysis: The		
W 1/12 Interaction Between Theory	2. 	
Th 1/13 and Practice; the Availability and evaluation of Business Data		
M 1/17		
W 1/19		
Th 1/20		

## MASSACHUSETTS INSTITUTE OF TECHNOLOGY

### Department of Civil and Sanitary Engineering 1.601 Fluid Mechanics

## Text: Rouse and Howe 'Basic Mechanics of Fluids'

## Lesson Date Articles

123456789012345	Sept.22 24 27 29 Oct. 1 4 6 8 11 13 15 18 20 22 25	1-2 3 4 5 6 7 8 8 9 10 10 11 12	Introduction, Fluid Properties Dimensional Considerations Pressure Intensity """ Total Pressures Buoyancy and Flotation Continuity EXAM Flow Patterns """ Fluid Acceleration Pressure Velocity Relation """ Steady Flow Energy Relations """Momentum "
15 16 17 18 19 20 12 23 24 56 27 89 30	27 29 Nov. 1 3 5 8 10 12 15 17 19 22 24 29	12 12 13 13 14(A) 14(B) 15(C) 16 17 18 19 19 19	Momentum """"""" Accel. of Liquid Bodies Bernouilli Theorem Gen. Energy EquaHydr. Grad. """""""""" EXAM Gates and Sluices Weirs and Spillways Froude No. and Similarity Viscosity Laminar Flow Reynolds No. Fluid Turbulence Uniform Flow in Pipes Losses in Commercial Pipes
31233456789041224456	3 6 8 10 13 15 17 Jan, 3	19 20(A) 20(B) 20(C) 21 21 22 22 22 23 23 24	Special Friction Charts and Tables EXAM Non-circular Conduits Open Channel Problems """"""""""""""""""""""""""""""""""""

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## 2.4 Heat Engineering

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## Schedule of Assignments

## Date

	Reading		
(Text:	Thermodynamics	-	Keenan)

1 2 3 4 5 6 7 8 9 10	Sept.	21 22 23 24 28 29 30		Chapter Chapter Chapter	II
8 9 10	Oct.	4 56 7		<u>+</u>	
11 12 13 14 15		7 11 13 14 18		QUIZ Chapter	IV
16 17 18 19 20		19 20 21 25 26		Chapter	V
21 22 23 24 25 26	Nov.	27 28 1 2 3 4 8 9		QUIZ Chapter Chapter	
27 28 29 30		8 9 10 15	·	QUIZ Chapter	VIII

## 2.42 Heat Engineering

Schedule for First Half of Term

Date

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### Reading

1 2 3 4	Feb. 9 11 15 16	Organisation Heat Transfer Notes		S - 'P E A - Sp	enan, 'The: roblems in ngineering ecial Prob	1 lems to
5	18				handed ou structor.	t by
456789	23 25 Mar. 1	K XI - Pg.136-148				
10 11	2 4 8	Quiz K XI - Pg.148-168				
12 13 14	9 11 15					
15 16	16 18		· · ·			
17 18 19 20 21 22	22 23 25 Apr. 5 6 8	Chemical Reaction Notes K XIV KXVI KXVII Quiz				
		Schedule for Second Half	of Term			
23 24	12 13	Gas turbine Notes				
25 26 27 28 29	15 20 22 26 27	k XVI		•		
30 3 <b>1</b> 32 33	29 May 3 4 6	Quiz K XII				
34	10				•	
35 36 37 38 39 40 41	13 17 18 20 24 25	K XV K XV Quiz			•	

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## APPENDIX 19, Section 19.

## 3.11 Lecture & Recitation Schedule

(Text: 'Metallurgy for Engineers', Wulff, Taylor, Shaler.)

Sept.	T 21 W 22 T 23	Organisation Introduction Crystal Structure
	M 27 T 28 W 29 T 30	Crystal Structure Crystal Structure Solidification of Pure Metals Solidification
Oct.		Binary Alloys Binary alloys Binary Alloys Binary Alloys
	M 11 T 12 W 13 T 14	Binary Alloys Holiday Industrial Nonferrous Alloys Binary Alloys (precipitation hardening)
	M 18 T 19 W 20 T 21	Casting Binary Alloys (solidification) Casting Binary Alloys (review)
	M 25 T 26 W 27 T 28	Quiz I Discuss Quiz Iron Carbon Alloys Iron Carbon Alloys
Nov.	M 1 T 2 W 3 T 4	Iron Carbon Alloys Iron Carbon Alloys Cast Iron Transformation in Steel
	M 8 T 9 W 10 T 11	n n n n N n Holiday
	M 15 T 16 W 17 T 18	Heat Treatment of Steel Transformation in Steel Quiz II Discuss Quiz
	M 22 T 23 W 24 T 25 M 29 T 30	Heat and Surface Treatment of Steel """""""""""""""""""""""""""""""""""

Dec.	₩ 1 T 2	Metal Working
	M 6 T 7 W 8 T 9	11 17 11 17 11 11 12 17
	M 13 T 14 W 15 T 16	Quiz III Discuss Quiz Alloying Elements in Iron and Steel """"""""
Jan.	M 3 T 4 W 5 T 6	Heat and Corrosion Resistant Alloys """"""""""""""""""""""""""""""""""""
	M 10 T 11 W 12 T 13	Electrical and Magnetic Properties """"" Quiz IV Discuss Quiz
	M 17 T 18 W 19	To be arranged "

'Economics' by Paul A. Samuelson, Prof. of Economics, M.I.T.

Part Or	ie:	Basic Economic Concepts and National Income
Chapter	2 3 5 6 7 8 9 10 11	Introduction. Scope and limitations Central problems of every economic society Functioning of a mixed capitalistic enterprise system Individual and family income Income from Agriculture, property and labour Business organisation and income The economic role of government: Expenditure, regulation and finance " " " " " Federal Taxation and local finance Labour and industrial relations Personal finance and social security National income
Part Two	2	Determination of National Income and its Fluctuations
Chapter Part Thr Ohapter	20	Saving Consumption and Investment The theory of income determination Prices and Money Fundamentals of the Banking system and deposit creation Money, interest and income Federal reserve and central bank monetary policy The business cycle Fiscal policy and full employment without inflatiom Determination of price by supply and demand
	21 22 23 24 25	Supply and demand continued The dynamics of speculation and risk The theory of sonsumption and demand Equilibrium of the firm: Cost and Revenue Patterns of imperfect competition
Part Fou	r 26 27 28 29 30	Theory of Production and marginal products Pricing of factors of production Competitive wages and collective bargaining Interest and capital Profits and incentives
Part Five	e	International Trade and Finance
Chapter	31 32 33 34	The balance of international payments Postwar international economic problems International trade and the theory of comparative advantage The economics of tariff protection and free trade
Part Six		Alternative Economic systems
Although	Samu	elson's book refers mainly to the American economic system,

there is much useful information of a general character. The book is well written and has the advantage of being up-to-date, using data as late as 1950.

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15.41 Introduction to Business Finance

Course Calendar and Assignment Sheet.

Date			
	- -	Discussion Topic	Assigned Reading
W Sept.	. 22	Introduction	Text, Chap. I
F M F Oct. M	24 27 29 1 4	Business Population and organization	Text, Chaps II-IV, XIV-XVI
W F M W F M	6 .8 11 13 15 18 20	Financial analysis and planning	Howard & Upton Chaps 3—12
F	22	Hour exam	
M Nov	1	Financial instruments	Text, Chaps XII, V-X, XVIII
F	12	Monetary Policy	The Federal Reserve System, Its purposes and functions
W	24	Security markets and investment banking	Text, Chap XVII, XIX-XXI
W Dec. M	1 6	Hour exam Short- and Intermediate- term financing	Howard & Upton Chaps 13 <b>-</b> 18
W	15	Income determination	Text, Chap XXII
W Jan	5	Dividend policy	Text, Chaps XXIV-XXV
W	12	Reorganization	Text, Chaps XXVIII, XXX-XXXIII
M	17	Hour exam	
Texts:	Husband and Do (Rich	ockeray, 'Modern Corporation ard D. Irwin, 1952)	Finance, 3rd ed.
	Anderson, 'Cas	ses in Corporatopm Finance',	(Rinehart & Co. 1954)
Supplem	entary Readings (McGr	: Howard & Upton 'Intro. t aw-Hill 1953)	o Business Finance'

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APPENDIX 19, Section 22

15.50 ACCOUNTING

Assignment Sheet : Text - 'Accounting - A Management Approach', Robrett, Hill and Beckett

Date		Readings	Written Problems	Lab. Problems
Sept.	21 23 24 25	Registration Day Class organization No Lab 'The Characteristics of Business Capital' Chap I.	I-35	
Oct.	28 30 1 2 5 77 8	'Modifications of Revenue' Chap II Previous assignment continued Remainder of Chap III Previous assignment continued Neuner, 'Cost Accountigg' - Chap III	II-31 III-23 III-30 Neuner 3-4	II <b>-</b> 33
· .	0 12 14 15	(problem to be distributed) Holiday Ch. XIII	XIII-11	Burney & Co. Burney Co.
• • •	16 19 21 22 23	Previous assignment continued """ Review Exam Chap IV	XIII-32	contd.
	26 28 29 30	Previous assignment continued Chap V Previous assignment continued	IV-32 V-18	IV-33
Nov.	2 4 5 6	Chaps VI & VII Annual reports - to be distributed Review Chaps IV-VII	VII-29	VI-34
	9 11 12 13	Chap IX Holiday AAA, 'Price Level changes and	IX-20	XVII-27
•		Financial Statements' and Gordon, 'The Valuation of Accounts at Current Cost' - to be distributed		

APPENDIX 19, Section 22 continued.

APPEI	I ALW	9, Section 22 continued.	TTT • 1 /	<b>T</b> - <b>1</b>
Date		Readings	Written Problems	Lab Problems
Nov.	16 18	Ch . X Brundage 'Development of LIFO in the U.S.A.' and AIA, 'Changing concepts of Business Income' - Sec.8 - to be distributed	X-30	
	19 20	Review Chs.IX & X		<b>X-3</b> 2
	23 25	Exam. Ch. XI	XI-31	
	30	Remainder of Ch.VIII and Appendix	XI-10 & App.2	
Dec	• 2 3	Dumont Co to be distributed Problem to be distributed		Trumbull & Suburban Co.
	4	Hicks, 'Costs for Management Decisions' - to be distributed		
	7 9	Ch.XII West et al. v. Chesapeake & Potomac Telephone Co. of Baltimore - to be distributed	XII-23	
	10 11	Ch_XV		XII-16 & 30
	14 16 17 18	Ch,XVI and AAA 'Reserves and Retained Income' - to be distributed Chs,XV & XVI continued Review Chs,XI-XVI - Christmas Vacation -	XVI-26	XV <b>-</b> 33
Jan	4 6	Wellington, A Primer on Budgeting, Chs.1 through 5 Wellington - Chs.6 through 12	XIII-25 XIV-32	
	8	Ch.XIV		
	11 13 14	Previous assignment continued Dean, 'Cost Structures and Break-even Charts' - to be distributed Blick Chemical Co to be distrib.	XVII-25 XVII-26	
•	18 20	Review Ch. XVII Review - Lang, 'Concepts of Cost, Past and Present' - to be distributed	Blick Co.	

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#### APPENDIX 19, Section 23

#### PRODUCTION MANAGEMENT 15,71

#### Recommended Reading:

Alford, 'Principles of Industrial Management' Anderson, Mandeville & Anderson 'Industrial Management' Bethel, Ativater, Smith and Stockman 'Industrial Organisation'and

Management'

Cornell, 'Organisation and Management Davis, 'Industrial Organisation and Management' Knowles and Thompson, 'Industrial Management' Lansburgh & Spriegel, 'Industrial Management' Mitchell, 'Organisation and Management of Production' Taylor, 'Scientific Management'

#### Material Used in the Course:

'The Hawthorne Experiments' adapted from 'Management and the Worker' by F.J. Roethlisberger and William J. Dickson.

'Overcoming resistance to change' by Lester Coch and J.R.P. French Jr. 'The Role of Standards in the System of Free Enterprise' by Howard

Coonley and P.G. Agnew (Am. Stand. Assoc. 70E 45th St., N.Y.17) 'Inventory Control in Theory and Practice' by T.M. Whitin, Quarterly Journal of Economics.

'An Electro-Analogue Method for Investigating Problems in Economic Dynamics' by N.F. Morehouse, R.H. Strotz and S.J. Horowitz, from Econometrica, Oct. 1950.

'Manufacturing Progress Functions', by Werner Z. Hirsch, from 'The Review of Economic Statistics'

'Scme Applications of Operations Research in Industry', by O. W. Hamilton, The United States Time Corporation

'Feedback' by Arnold Tustin, from Scientific American Sept.1952.

'Control Systems' by Gordon S. Brown and Donald P. Campbell, from Scientific American, Sept.1952

'Economic Quality Control of Manufactured Product', by W.A. Stewart, paper presented before A.A.A.S. on Dec 28th 1929 at Des Moines, Iowa.

'The Role of Statistics as a Tool of Management' by J. M. Juran, from Mechanical Engineering, April 1949, pp 321-324.

'Statistical Quality Control' by Eugene L. Grant pp. 311-325

'The Technique of Experimenting in the Factory' by Leonard A. Seder, Gillette Safety Razor Co.

'Control Chart Method of Controlling Quality during Production', American War Standards, A.S.A. 70E 45th St., N.Y.17.

#### 15.61 BUSINESS LAW

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During the term you will be asked to write abstracts of various cases. The following is a suggested form:

## <u>RIGS v. SOKEL</u> <u>318 Mass. 337 (1945</u>)

FACTS: The Defendant applied for a renewal of his beer and wine license after refusing to perform a contract to sell his restaurant business to the Plaintiff. As a result the Plaintiff's application for the same license was refused, and he brought this Bill for specific performance of the contract. The lower court, after finding that a \$500 liquidated damage provision in the contract was inadequate, ordered the Defendant to execute a lease and bill of sale, and enjoined him from interfering with the Plaintiff's application for a license, said order to be dissolved if the Plaintiff failed to obtain a license in a reasonable time.

- ISSUES: 1. Is this type of situation where specific performance and injunctive relief will lie, or did the Plaintiff have an adequate remedy at law by reason of the liquidated damage provision?
  - 2. Did the parties intend the damage provision to be an alternative performance, thus barring remedies for non-performance?
- HOLDING 1. Decree of specific performance and injunction affirmed. There was no adequate remedy at law.
  - 2. The damage provision was not a bar to other remedies.
- <u>GROUNDS</u> 1. There was a finding of fact that \$500 did not adequately compensate the Plaintiff for his expenditure; the property sought by the Plaintiff was 'Unique', being among other things a lease.
  - 2. Unless otherwise stated in the contract, it is presumed that damages are intended merely as security for performance.
- RULES 1. Where property pertains to land and is 'unique' the law considers it irreplaceable and allows specific performance on the theory that money damages are inadequate.
  - 2. The intention of the parties governs.
- <u>COMMENT</u> This case illustrates the extent to which a court will go to give the plaintiff adequate relief. Here they had to circumvent the contingency involved in the granting of a beer and wine license.

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### APPENDIX 19, Section 26

### Text

Smith, George A., 'Policy Formulation and Administration', Chicago, Irwin, 1953

### Readings:

Davis, Ralph C., 'Fundamentals of Top Management', New York, Harper & Brothers, 1951.

Newman, W. H., 'Administrative Action', New York, Prentic-Hall, 1951.

Barnard, Chester I., 'The Functions of the Executive', Cambridge, Harvard University Press, 1938.

Pigors, Paul and Faith, 'Let's Talk Policy', Publications in Social Science, Series 2, No.29.

Joynt, John B., 'Management's Basic Function: Policy Formulation Part I,' Advanced Management, August 1954, pp 11-13

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### TECHNIQUE OF EXECUTIVE CONTROL 15,90

#### Objectives of course:

- To demonstrate the nature of administrative problems by case 1. illustration,
- To examine current administrative practice in the organisation 2. and control of industrial enterprise.
- To examine characteristic problems of relations with subordinates, 3. associates and supervisors.
- 4. To introduce some recently developed approaches to the analysis of organisational behaviour.
- To become familiar with current administrative practice by 5. intensive in-plant investigation.
- 6. To examine the changing conditions under which industrial enterprise operates.

#### Class Programme Assignments I Introduction & statement of problem Wed. Feb. 10, Fri. Feb. 12 II Current Admin. Practice. Date Past One Wed. Feb. 17, Fri. Feb. 19 11 11 Two 24, " 26 \*\* 11 17 Mar. 11 3, Mar. 5 III Technique of Executive Control Schell 1-VIII Wed. Mar. 10, Fri. Mar. 12 Dubin 7, 9 Schell IX 11 " 17, " 11 19 Schell X-XIII Dubin 16 Analysis of Organisational Behaviour IV Wed. Mar. 24, Fri. Mar. 26 Brown 1-IV Dubin 2, 11, 17 11 Apr. 7, " Apr. 9 Brown V-IX Dubin 12, 13, 15 11 11 14, " 81 16 Dubin 20, 21 v Field Investigation Wed. Apr. 28 - Fri. May 14 Field Reports VI Dynamics of Industrial Enterprise Wed. May. 19 - Fri. May 21 Schell XIV-XV Dubin 19 Final Exam.

APPENDIX 20

#### College of Engineering

Syracuse University

#### Industrial Engineering 175

#### Engineering Economic Analysis

### 1. Introduction

The problem of what to include and what not to include in a fouryear engineering curriculum is an acute one. In the face of an everbroadening field, it is becoming increasingly difficult ot offer a student, in four short years, all the basic knowledge, concepts, and techniques that fir him for an engineering career. Therefore, it is important that he, and his teachers, ask of every course he proposes to take, "How can the inclusion of this course, in preference to all alternatives, be justified?"

How can a course in Engineering Economic Analysis be justified? Perhaps this can best be answered by quoting the first two paragraphs of preface to the text used:

"Nearly all engineering problems involve considerations and comparisons of cost." Arthur M. Wellington's classic remark, made nearly fifty years ago, that engineering was the art of doing well for one dollar what any bungler could do for two dollars, was his striking way of emphasising this fact. In most cases the costs which are to be compared are not immediate costs, but rather costs in the long run.

"The recent survey by the Society for the Promotion of Engineering Education brought out clearly the fact that among engineering graduates there is a general feeling that the most serious omission in their technical education was the failure to emphasize the economic aspects of engineering. In this connection, what the engineering student needs most of all is a point of view - the point of view that ultimate economy is a problem with which the engineer must be concerned. This point of view involves the realization that quite as definite a body of principles governs the economic aspects. The importance of engineering economy is likely to be more effectively emphasized and the principles of comparison more likely to be covered with less duplication of effort, if these principles are presented in a separate course."

#### II Major purposes of the Course

A. Concepts -

To develop in the engineering student:

- 1. An appreciation of the important role that cost plays in most engineering decisions - that no engineering problem is complete without a cost study.
- 2. The concept that cost is a function of time.

#### APPENDIX 20 continued.

3. The realization that factors that cannot be reduced to the common denominator of dollars must be considered in an economy study.

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- 4. The realization that all economy studies are based on prediction of future events.
- 5. The firm knowledge that, as an economy study, past events are irrelevant except as they aid in the prediction of the future.
- 6. The realization that the principles of engineering economy are applicable in all branches of engineering.
- 7. An appreciation of the great importance of selling the results of an economy study to management
- 8. An awareness of the social implications of economy studies
- 9. The concept of the economic life of an asset (in contradistinction to its physical life or depreciation period).
- 10. The importance of considering all logical alternatives in an economy study.
- 11. Appreciation of the fact that determining the exact nature of the problem, and then the factors required for its solution, are often the most difficult part of actual economy studies.
- 12. Realization that it is prospective differences between alternatives that are relevant in their comparisons.

B. Techniques

- 1. Develop a systematic approach to engineering economy studies and apply this approach to increasingly complex situation, utilizing examples from all fields of engineering.
- 2. Develop the mathematics of the time value of money and apply them in increasingly complex situations.
- 3. Examine the differences in purpose between accounting and economy studies and the resultant uses and limitations of accounting figures in economy studies.
- 4. Introduce the basic principles of probability as applied to economy studies.
- 5. Examine recent developments in the field of machine replacement studies.
- 6. Examine the influence of the sources of investment funds on economic analysis.
- 7. Examine the effects of income taxes and government regulations on economic analysis.
- 8. Encourage students to develop self-propelling interests in the field of engineering economic analysis.

### APPENDIX 20. continued (3)

#### III Methods of Teaching

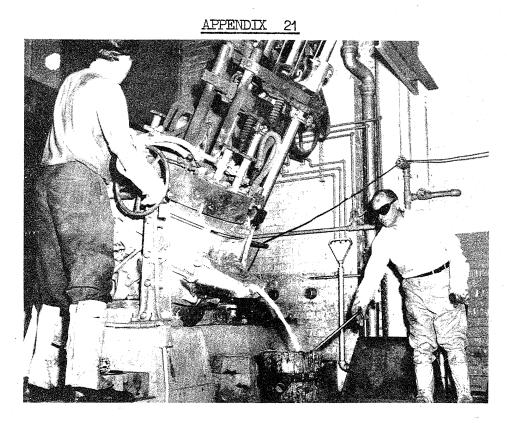
- 1. Lecture sessions will be reduced to a minimum. In general, lectures will cover only points which, from past experience, tend to cause difficulty to students.
- 2. Many sessions will be devoted to problems, attention being directed more at the attack on the problem than on the solution obtained.
- 3. Open book quizzes, both announced and unannounced, will be quite frequent. These will frequently be based on the problems accompanying the text. (There are 400 of these, of which about 100 are accompanied by answers.)
- 4. Encouragement will be offered, without compulsion, to do a representative sampling of the problems accompanying the text.
- 5. Formal daily assignments will not be given. The student will be expected to keep somewhat <u>ahead</u> of current classroom discussion. In general, the order of presentation found in the text will be followed. Supplementary reading will occasionally be assigned.
- 6. A term project will be expected of all graduate students,

IV Text

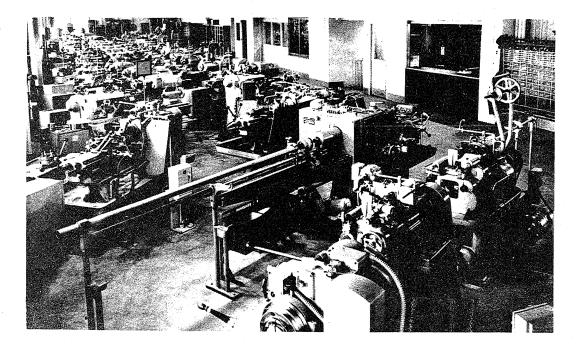
Grant, 'Principles of Engineering Economy', 3rd edition, Ronald Press, New York, 1950.

#### V Supplementary Reading

Bullinger, C. E., 'Engineering Economic Analysis' Terborgh, George, 'Dynamic Equipment Policy' Thuesen, H. G. 'Engineering Economy' Grant and Norton, 'Depreciation' MAPI Replacement Manuel

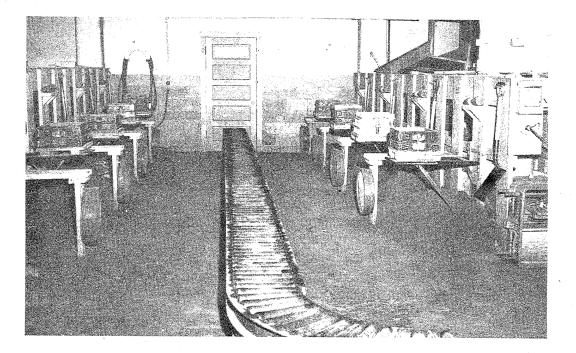


UNIVERSITY OF ILLINOIS, Navy Pier, Chicago. Pouring cast-iron from a three-phase electric furnace (one of the fastest units in the country)

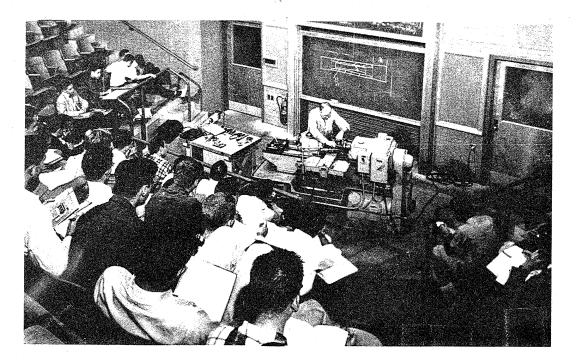


MASSACHUSETTS INSTITUTE OF TECHNOLOGY. Turning Section of Machine Tool'Laboratory.

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UNIVERSITY OF ILLINOIS, Navy Pier, Chicago. Centre bay of Foundry Laboratory, showing moulding stations and conveyor.



MASSACHUSETTS INSTITUTE OF TECHNOLOGY Machine tool lecture in progress.